





# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30873  
Engine*



| Item No                      | R&R Part No.        | OEM Part No.                    | Description                         | Qty Req | Order Quantity |
|------------------------------|---------------------|---------------------------------|-------------------------------------|---------|----------------|
| <b>Filters</b>               |                     |                                 |                                     |         |                |
| 10                           | <b>R125-7025</b>    | 125-7025                        | Baldwin Oil Filter                  | 1       |                |
| 11                           | <b>R108-3816</b>    | 104-4261,<br>108-3816           | Baldwin Air Filter                  | 1       |                |
| 12                           | <b>R108-3814</b>    | 104-4260,<br>108-3814           | Baldwin Air Filter                  | 1       |                |
| 13                           | <b>R110-9049</b>    | 110-9049                        | Donaldson Fuel Filter - Spin On     | 1       |                |
| 14                           | <b>R110-9044</b>    | 110-9044,<br>125-2914           | Donaldson Water/Fuel Seperator Assy | 1       |                |
| 17                           | <b>R112-7836</b>    | 112-7836,<br>RR ONLY            | Baldwin Fuel Filter - in Line       | 1       |                |
| 17                           | <b>RRF10534</b>     | 112-7836,<br>RR ONLY,<br>RRONLY | SilverGuard Fuel Filter - Inline    | 1       |                |
| 18                           | <b>R110-8806</b>    | 110-8806                        | Fuel Pump and Filter Assy           | 1       |                |
| <b>Gauges &amp; Controls</b> |                     |                                 |                                     |         |                |
| 60                           | <b>R104-3563</b>    | 104-3563                        | Indicator - Service                 | 1       |                |
| 61                           | <b>R100-4918</b>    | 100-4918                        | Diode                               | 1       |                |
| 62                           | <b>R99-7435</b>     | 99-7435                         | Relay - 70 Amp                      | 1       |                |
| <b>Other Parts Available</b> |                     |                                 |                                     |         |                |
| 70                           | <b>R114-3825</b>    | 114-3825                        | Fan                                 | 1       |                |
| 71                           | <b>R120-8935-03</b> | 120-8935-03,<br>137-5594        | Bracket - Fan                       | 1       |                |
| 76                           | <b>R2412-111</b>    | 2412-111                        | Clamp - Hose - Worm                 | 4       |                |
| 80                           | <b>R117-2364</b>    | 117-2364                        | Hub-Fan                             | 1       |                |

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| 82      | <b>R240-3</b>     | 240-3                                                                        | Grommet- Rubber                  | 1       |                |
| 83      | <b>R80-6990</b>   | 104-1050,<br>80-6990                                                         | Washer - Hardened                | 4       |                |
| 84      | <b>R2412-125</b>  | 2412-125                                                                     | Clamp - Hose - 2 9/16 - 3 1/2    | 1       |                |
| 86      | <b>R117-4769</b>  | 114-9762,<br>117-4769,<br>137-5571                                           | Motor - Fan Drive                | 1       |                |
| 87      | <b>R33113-050</b> | 33113-050,<br>60-6650                                                        | Screw - Hx HD 6mm                | 2       |                |
| 88      | <b>R3256-22</b>   | 24-9-BD,<br>3-1032,<br>3256-1,<br>3256-22,<br>93-0954,<br>93-0989            | Washer - Flat 1/4 Yellow         | 2       |                |
| 90      | <b>R6050-103</b>  | 48-8010,<br>48-8030                                                          | Washer - Flat                    | 2       |                |
| 91      | <b>R33023-00</b>  | 33023-00,<br>48-7900,<br>49-7810                                             | Locknut - ESNA 6mm x 1.0         | 2       |                |
| 92      | <b>R323-13</b>    | 01-150-1020,<br>01-178-0622,<br>20-54-AD,<br>20-54-AGD,<br>323-13,<br>513366 | Bolt - Hex HD 3/8-16 x 2-3/4 GR5 | 4       |                |
| 93      | <b>R3234-11</b>   | 3234-11                                                                      | Bolt - Hex Washer HD             | 10      |                |
| 94      | <b>R53-9682</b>   | 53-9682                                                                      | Motor Mount                      | 4       |                |
| 95      | <b>R63-7400</b>   | 63-7400                                                                      | Washer - Rebound                 | 4       |                |
| 96      | <b>R104-8301</b>  | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                              | Locknut - 3/8-16 Nylon Flanged   | 12      |                |

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|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 97      | R453009      | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152                                                                                                                                                                                   | Washer - Flat 5/16 SAE        | 2       |                |
| 98      | R104-7201    | 104-7201                                                                                                                                                                                                                                                                                                                       | Locknut - 1/4-20 ESNA Flanged | 6       |                |
| 99      | R3229-34     | 3229-34                                                                                                                                                                                                                                                                                                                        | Bolt- Carriage 10             | 2       |                |
| 100     | R92-2379     | 92-2379                                                                                                                                                                                                                                                                                                                        | Clamp - Hose                  | 9       |                |
| 101     | R353-781     | 353-781                                                                                                                                                                                                                                                                                                                        | Fitting-Elbow                 | 2       |                |
| 110     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc  | 1       |                |

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| 118     | R322-10      | 20-30-AD,<br>24-7180,<br>322-10,<br>322-10 ,<br>3223-6,<br>513347        | Bolt - Hex HD 5/16-18 x 2          | 6       |                |
| 119     | R322-11      | 01-150-0390,<br>01-178-0518,<br>20-31-AD,<br>322-11,<br>3223-7           | Bolt - 5/16-18 x 2 1/4 Hx HD       | 2       |                |
| 121     | R3296-48     | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                             | Locknut - 7/16-14 ESNA             | 2       |                |
| 122     | R104-8300    | 104-8300,<br>104-8300 ,<br>119-4041                                      | Locknut - 5/16-18 Flanged Y/Zinc   | 19      |                |
| 125     | R340-4       | 340-4                                                                    | Hydraulic Fitting - Male Connector | 2       |                |
| 126     | R340-2       | 340-2,<br>60-1920                                                        | Hydraulic Fitting - Striaight      | 1       |                |
| 127     | R237-79      | 237-79                                                                   | O-Ring                             | 2       |                |
| 128     | R237-30      | 23-6320,<br>237-30                                                       | O-Ring - Seal                      | 2       |                |
| 129     | R237-22      | 107-8844,<br>237-22,<br>237-78                                           | O-Ring                             | 1       |                |
| 130     | R237-42      | 237-42,<br>31-4160                                                       | O-Ring                             | 1       |                |
| 131     | R324-5       | 01-178-0710,<br>20-64-AGD,<br>20-67-AGD,<br>30-8890,<br>3225-2,<br>324-5 | Bolt - Hex HD                      | 2       |                |

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| 132     | <b>R187-0</b>   | 3256-25, 7-0032 | Washer - Flat 7/16 SAE  | 2       |                |
| 134     | <b>R99-6810</b> | 99-6810         | Bolt - 1/4-20 x 5/8 Hwh | 6       |                |

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