



Cutting Unit Reel & Bedknife





Item R&R

Replaces John Deere 185 E-Cut Hybrid Walk-Behind Greens Mower Parts



Order

Qty

Cutting Unit Reel & Bedknife

OEM

Part No.	Part No.	Description	Req	Quantity
				Qualitation
Reels, Lifetime Guara	nteed			
RTCA23622	TCA23622	Reel - 14 Blade	1	
steel, heat-treated to precision cylindrical g performance. Advanc our lifetime guaranted	perfectly complement both rinding on bearing surfaces ed computer balancing ensi e against defects in materia	R&R and OEM bedknives. Each reel under, followed by relief grinding for optimal ures extended reel and bearing life. Backlis and craftsmanship under normal use	ergoes ked by	
RTCA19349	TCA19349	Reel - 11 Blade	1	
steel, heat-treated to precision cylindrical g performance. Advance our lifetime guarantee	perfectly complement both rinding on bearing surfaces ed computer balancing ensi e against defects in materia	R&R and OEM bedknives. Each reel under, followed by relief grinding for optimal ures extended reel and bearing life. Backlis and craftsmanship under normal use	ergoes ked by	
RTCA19348	TCA19348	Reel - 7 Blade	1	
Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:				
r Parts Available				
R254-79	JD8226	Cup - Bearing	2	
Detail Description: Us	e R254-79M installation ma	ndrel to properly install race.:		
R254-78	JD8188	Tapered Bearing Cone	2	
RET14566	ET14566	Seal - Reel	2	
RTCU23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
R40M7226	40M1862, 40M7226	Ring - Retaining	2	
	Detail Description: R& steel, heat-treated to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch RTCA19349 Detail Description: R& steel, heat-treated to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch RTCA19348 Detail Description: R& steel, heat-treated to precision cylindrical gerformance. Advance our lifetime guarantee steel, heat-treated to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch related to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch related to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch related to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch related to precision cylindrical gerformance. Advance our lifetime guarantee Reels deliver unmatch related to precision cylindrical gerformance. 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Advanced computer balancing ension ur lifetime guarantee against defects in materia Reels deliver unmatched durability and cutting plants. TCA19348 TCA19349 TCA1934	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boro steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel unde precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Back our lifetime guarantee against defects in materials and craftsmanship under normal use, Reels deliver unmatched durability and cutting precision you can trust.: RTCA19349 TCA19349 Reel - 11 Blade Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boro steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel unde precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Back our lifetime guarantee against defects in materials and craftsmanship under normal use, Reels deliver unmatched durability and cutting precision you can trust.: RTCA19348 TCA19348 Reel - 7 Blade Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boro steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel under precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Back our lifetime guarantee against defects in materials and craftsmanship under normal use, Reels deliver unmatched durability and cutting precision you can trust.: **Parts Available** R254-79 JD8226 Cup - Bearing Detail Description: Use R254-79M installation mandrel to properly install race.: R254-78 JD8188 Tapered Bearing Cone RET14566 ET14566 Seal - Reel RCU23880, Compression Spring - Reel Bearing	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.: RTCA19349 TCA19349 Reel - 11 Blade 1 Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.: RTCA19348 TCA19348 Reel - 7 Blade 1 Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.: **Parts Available** R254-79 JD8226 Cup - Bearing 2 Detail Description: Use R254-79M installation mandrel to properly install race.: R254-78 JD8188 Tapered Bearing Cone 2 RET14566 ET14566 Seal - Reel 2 RTCU23880 TCU23880, TCU2

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
17	R03M7184	03M7184	Bolt - Carriage M8	2	
19	RTCU28635	TCU24555, TCU28635	Eccentric	2	
20	RTCU25223	TCU25223, TCU30798	Spherical Rod End	2	
22	RTCU25394	TCU25394, TCU27453	Base	2	
23	RTCU25398	TCU25398	Compression Spring	1	
24	RTCU24334	TCU24334	Retainer	2	
28	RMT3016	MT3016	Bolt - Bed Bar	2	
29	RN168012	N168012	Washer - Spring	4	
30	RH137328	H137328	Locknut	2	
31	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
32	RET16679	ET16679	Washer - Spring	8	
33	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	6	
34	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	
35	R03M7194	03M7194	Bolt	2	
37	R170714	E14814	Fitting - Pressure Relief	2	
38	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4	
39	R14M7151	14M7151	Nut - Jam Roller Adj	2	
40	R101278	21M7194	Screw - Bedknife	11	
41	RMT6517	MT6517	Label - Warning	2	

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	OEM Part No.	Description	Qty Req	Order Quantity
RTCA18643	TCA18643	Shield - (w/Labels)	1	
R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	
RUC18211	TCU24461, UC18211	Bracket - LH	1	
RUC16109	TCU24461, UC16109	Bracket - RH	1	
R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
RTCU40491	TCU24683, TCU40491	Worm Gear	2	
RTCU26458	TCU26458	Worm Gear	2	
RUC16137	TCU24955, UC16137	Adjuster	2	
RUC16108	TCU24460, UC16108	Bracket	2	
R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
RAUC13512	AUC13512, TCA18706	Adjuster	2	
RM148268	M148268	Lock Nut	2	
RUC16102	TCU24949, UC16102	Сар	2	
RUC22218	UC22218	Half Clamp	2	
RMT74	MT74	Bushing - Roller Bkt	2	
RTCU35637	TCU24427, TCU35637	Panel - LH	1	
	R&R Part No. RTCA18643 R19M7168 RR30587 RUC18211 RUC16109 R33114-016 RTCU40491 RTCU26458 RUC16137 RUC16108 R19M7866 RAUC13512 RM148268 RUC16102 RUC22218 RMT74 RTCU35637	Part No. Part No. RTCA18643 TCA18643 R19M7168 19M7168 RR30587 30587, R30587 RUC18211 TCU24461, UC18211 RUC16109 TCU24461, UC16109 R33114-016 19M7162 RTCU40491 TCU24683, TCU40491 RTCU26458 TCU26458 RUC16137 TCU24955, UC16137 RUC16108 TCU24460, UC16108 R19M7866 19M7866 RAUC13512 AUC13512, TCA18706 RM148268 M148268 RUC16102 TCU24949, UC16102 RUC22218 UC22218 RMT74 MT74 PTCU24627, TCU24427,	Part No. Description RTCA18643 TCA18643 Shield - (w/Labels) R19M7168 19M7168 Bolt - M10-1.5 x 30 mm Hex Head Class 8.8 RR30587 30587, R30587 Pin - Dowell 1/4 Dia, x .75 RUC18211 TCU244611, UC18211 Bracket - LH RUC16109 TCU244661, UC16109 Bracket - RH R33114-016 19M7162 Bolt - Hx HD 8mm x 1.25 x 15 RTCU40491 TCU24683, TCU40491 Worm Gear RTCU26458 TCU26458 Worm Gear RUC16137 TCU24955, UC16137 Adjuster Ruc16108 TCU24460, UC16108 Bracket R19M7866 19M7866 Bolt - Flanged Hex M8-1.25 x 20 RAUC13512 AUC13512, TCA18706 Adjuster RM148268 M148268 Lock Nut Ruc16102 TCU24949, UC16102 Cap RUC22218 UC22218 Half Clamp RMT74 MT74 Bushing - Roller Bkt	Part No. Part No. Description Req RTCA18643 TCA18643 Shield - (w/Labels) 1 R19M7168 19M7168 Bolt - M10-1.5 x 30 mm Hex Head Class 8.8 2 RR30587 30587, R30587 Pin - Dowell 1/4 Dia. x .75 4 RUC18211 TCU24461, UC18211 Bracket - LH 1 RUC16109 TCU24461, UC16109 Bracket - RH 1 R33114-016 19M7162 Bolt - Hx HD 8mm x 1.25 x 15 2 RTCU40491 TCU24683, TCU40491 Worm Gear 2 RTCU26458 TCU26458 Worm Gear 2 RUC16137 TCU24460, UC16137 Adjuster 2 RUC16108 TCU24460, UC16108 Bracket 2 R4UC13512 AUC13512, TCA18706 Adjuster 2 RM148268 M148268 Lock Nut 2 RUC16102 TCU24949, UC16102 Cap 2 RWT74 MT74 Bushing - Roller Bkt 2

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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
66 RTCU35638	TCU24426, TCU35638	Panel - RH	1	
67 RTCA16595	TCA16595	Chain - Rear Roller	2	
68 RSW35OLUS	SW35OLUS	Chain Link - Offset #35	1	
69 RSW35COUS	SW35COUS	Chain Link - Coupler #35	1	
70 RAMT1479	AMT1479	Chain - Link	2	
71 R14M7396	14M7396	Locknut - Flanged Nyloc	4	
72 R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4	
73 R19M7585	19M7585	Screw - M8 x 25	2	