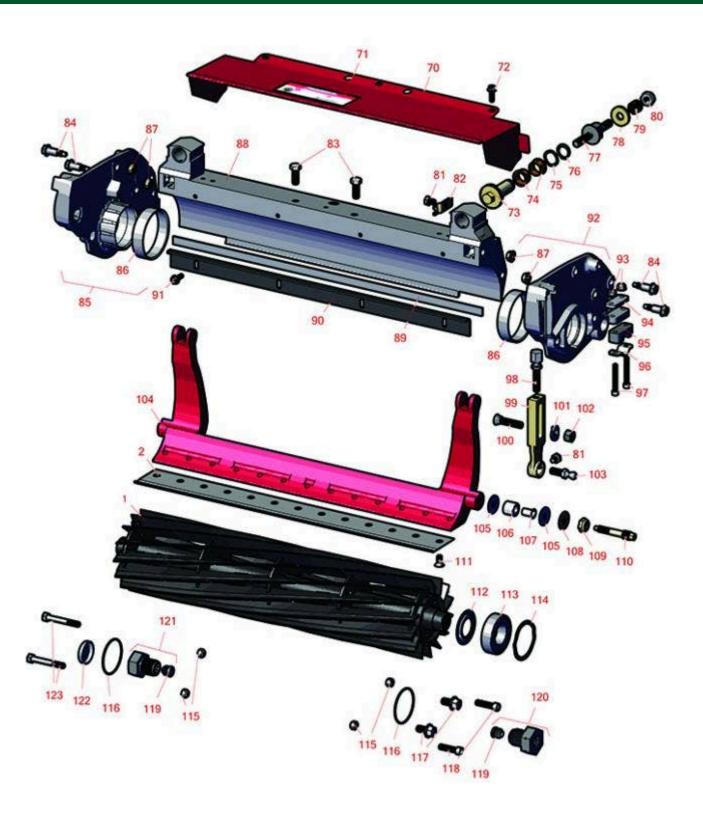




DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife







DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife

	R&R	OEM	Description	Qty	Order
	Part No. Reels, Lifetime Gua	Part No.	Description	Req	Quantity
1	R119-4105	119-4105	Reel - 14 Blade	1	
	Tech Note: Model 04	4624 Only:			
	then hardened to Rebedknives. All R&R F Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ectured from high carbon-boron all of our bedknives and original equ d on bearing surfaces and then reli extended bearing and reel life. R& al and workmanship for the life of t	ipment ef ground. R Products	
1	R119-4104	119-4104	Reel - 11 Blade	1	
	Tech Note: Model 04	4619 Only:			
	then hardened to Ri bedknives. All R&R F Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ectured from high carbon-boron all of our bedknives and original equ d on bearing surfaces and then reli extended bearing and reel life. R& al and workmanship for the life of t	ipment ef ground. R Products	
1	R119-4103	119-4103	Reel - 8 Blade	1	
	Tech Note: Model 04	4618 Only:			
			ctured from high carbon-boron all of our bedknives and original equ		

#### R&R Bedknives, Lifetime Guaranteed

normal use.:

2 **R108-4303** 104-7720, Bedknife - Micro Cut Extended .062 - .187 HOC

bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under





DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

	63-8560,		
2 <b>R93-4263</b>	66-9320,	Bedknife - Tournament Cut	1
Z K93-4203	93-4263,	.125500 HOC	'
	93-6039		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R150466	63-8600, 64-6393,	Bedknife - Super Thick .312 - 1.00 HOC	1
		94-6393	1.001100	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	D04 6202	62-2500, Bedknife - High Cut .312 - 1.00 94-6392 HOC	1	
_	R94-6392	94-6392	HOC	ı

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

	5/-4960,	Bedknife - Low Cut .187 - 1.00	
2 <b>R93-4264</b>	63-8470, 93-4264	HOC	1





DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-4302** 108-4301, Bedknife - Tournament Cut 108-4302 Extended .125 - .500 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R93-4262** 93-4262, Bedknife - Micro Cut .062 - .187 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R115-1880**Bedknife - Razor Tool Steel - 21
Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:





DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Othe	r Parts Available			
70	R119-4095	119-4095	Grass Shield Assy	1
71	R354083	104-7729, 354083	Decal - Danger	1
72	R119-4012	119-4012	Screw - Hx Washer HD Self Threading	7
73	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2
74	R106-5344	106-5344	Bushing - Flanged and Keyed	4
75	R119-4164	119-4164	Washer - Wave	2
76	R32120-93	32120-93	Snap Ring - HD	2
77	R115-7039	115-7039	Screw - Adjuster - Bedbar	2
78	R119-4155	119-4155	Washer - Hardened	2
79	R119-4156	119-4156	Spring - Compression	2
80	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2
81	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	4
82	R99-2097	99-2097	Detent - Bed Bar Adjuster	2





DPA Cutting Unit - Models 04618, 04619 & 04624 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
84	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
85	R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1	
86	R117-6619	117-6619	Bushing	2	
87	R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
88	R119-9303	105-5799, 119-9303	Frame - Crossmember	1	
89	R106-2619	106-2619	Seal - Strip	1	
90	R115-3303-03	115-3303-03	Bar - Cutoff	1	
91	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	
92	R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1	
93	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
94	R105-5711	105-5711, 119-4165	Shim - Roller	2	
95	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
96	R105-5712	105-5712, 119-4157	Retainer - Roller	2	





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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
98	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
99	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
100	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
101	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
102	R115-7193	115-7193	Nut-HOC	2	
103	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
104	R106-2648-01	106-2648-01	Bed Bar	1	
105	R52-2900	52-2900	Washer - Nylon	4	
106	R119-4153	119-4153	Bushing - Rubber	2	
107	R52-2890	52-2890	Bushing - Flanged	2	
108	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
109	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
110	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
111	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
112	R115-3299	115-3299	Seal- Flocked	2	
113	R115-3296	115-3296	Bearing	2	





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Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
114 <b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	1	
115 <b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	4	
115 <b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	
119 <b>R360-0398</b>	360-0398	O-Ring	2	
117 <b>R110-1718</b>	110-1718	Screw-HHF	2	
118 <b>R434036</b>	3274-18	Screw - Soc HD 5/16-18 x 1-1/4	2	
119 <b>R120-3220</b>	120-3220	Plug - Plastic	2	
120 <b>R120-3221</b>	120-3221	Reel Nut Assy - LH	1	
121 <b>R120-3222</b>	117-9512, 120-3222	Reel Nut Assy - RH	1	
122 <b>R105-5708</b>	105-5708, 121-4609	Plug - Expansion	1	
123 <b>R322-11</b>	01-150-0390, 01-178-0518, 20-31-AD, 322-11, 3223-7	Bolt - 5/16-18 x 2 1/4 Hx HD	2	