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## Replaces Toro Reelmaster 2000D Parts

Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239  
Rollers



| Item No  | R&R Part No.    | OEM Part No.        | Description                        | Qty Req | Order Quantity |
|--|-----------------|---------------------|------------------------------------|---------|----------------|
| <b>R&amp;R Rollers to fit 27" Units</b>  |                 |                     |                                    |         |                |
| 1  | <b>R61-0410</b> | 61-0410             | Roller - Smooth Tubular Steel      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>  |                 |                     |                                    |         |                |
| 2  | <b>R1503770</b> |                     | Roller - Smooth UHMW Polyethylene  | 1       |                |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>   |                 |                     |                                    |         |                |
| 3  | <b>R63-5160</b> | 63-5160,<br>92-1846 | Roller - Grooved Repairable Steel  | 1       |                |
| <i>Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>                                 |                 |                     |                                    |         |                |
| 4  | <b>R1503780</b> |                     | Roller - Grooved UHMW Polyethylene | 1       |                |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |                 |                     |                                    |         |                |
| <b>R&amp;R Rollers to fit 32" Units</b>  |                 |                     |                                    |         |                |
| 5  | <b>R94-4982</b> | 94-4982             | Roller - Smooth Tubular Steel      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>  |                 |                     |                                    |         |                |
| 6  | <b>R1504401</b> |                     | Roller - Smooth UHMW Polyethylene  | 1       |                |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>   |                 |                     |                                    |         |                |
| 7  | <b>R150720</b>  | 94-4993             | Roller - Grooved Repairable Steel  | 1       |                |

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |          |  |                                    |   |  |
|---|----------|--|------------------------------------|---|--|
| 8 | R1504352 |  | Roller - Grooved UHMW Polyethylene | 1 |  |
|---|----------|--|------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

### Overhaul Kits

|    |           |          |                                   |   |  |
|----|-----------|----------|-----------------------------------|---|--|
| 10 | R104-1398 | 104-1398 | Scraper Kit (Set of 3 w/Hardware) | 1 |  |
| 20 | R106-9607 | 106-9607 | Overhaul Kit - Roller             | 0 |  |

*Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerks & R71-3590 Nuts:*

|    |         |  |                                 |   |  |
|----|---------|--|---------------------------------|---|--|
| 21 | R101399 |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|---------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

### Other Parts Available

|    |          |   |                     |   |  |
|----|----------|---|---------------------|---|--|
| 30 | R253-152 | 253-116,<br>253-152   | Seal - Inner Roller | 2 |  |
| 31 | R254-79  | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing       | 2 |  |

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

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|---------|--------------|--|------------------------------------|---------|----------------|
| 32      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813  | Tapered Bearing Cone               | 2       |                |
| 33      | R253-146     | 105-0150,<br>253-143,<br>253-146,<br>253-153   | Seal                               | 2       |                |
| 34      | R71-3590     | 61-0370,<br>71-3590  | Nut - Adjusting Roller             | 2       |                |
| 35      | R61-0400     | 105-0156,<br>61-0400   | Shaft - Roller                     | 1       |                |
| 36      | R94-4983     | 94-4983  | Shaft - Roller                     | 1       |                |
| 37      | R150672      |  | Washer - 2-3/4 Roller              | 0       |                |
| 38      | R150671      |  | Spacer - 2 3/4 / 3 Rollers 13/16 L | 0       |                |
| 38      | R150676      |  | Spacer - 2-3/4 Dia x 1-1/4 L       | 0       |                |
| 39      | R150689      |  | Roller End - Threaded              | 2       |                |
| 40      | R150691      | 150691   | Screw - Set Nyloc 3/8-16 x 3/8     | 4       |                |
| 41      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                   | 2       |                |

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|---|------------------|----------------------|-------------------------------|---------|----------------|
| 42  | <b>R1503471</b>  |                      | Washer - Thrust SAE660 Bronze | 2       |                |
| 43  | <b>R1503470</b>  |                      | Seal - Inner Wiper            | 2       |                |
| 44  | <b>R150333</b>   |                      | Washer - Flat Keyed Outer SS  | 2       |                |
| 45  | <b>R1503230</b>  |                      | Washer - Thrust Outer Keyed   | 2       |                |
| 46  | <b>R150368</b>   |                      | Nut - Adjusting               | 2       |                |
| 47  | <b>R61-0380</b>  | 61-0380              | Roller End - Cap Solid        | 2       |                |
| 48  | <b>R500534</b>   | 1-633585             | Bearing - with Cup            | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                  |                      |                               |         |                |
| 49  | <b>R150738</b>   | 104-1393-03          | Scraper - Fits 63-5160 Roller | 1       |                |
| 50  | <b>R3290-316</b> | 3290-316,<br>57-3210 | Bolt - Hex Tap 3/8-16 x 1-1/2 | 2       |                |

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|---------|--------------|--|------------------------------|---------|----------------|
| 51      | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc | 4       |                |
| 52      | R3296-59     | 3296-59  | Locknut - 3/8-16 Nylon Jam   | 2       |                |
| 53      | R3218-3      | 01-191-0616,<br>22-13-AJKD,<br>3218-3,<br>915236P  | Nut - 3/8-16 Jam             | 2       |                |

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