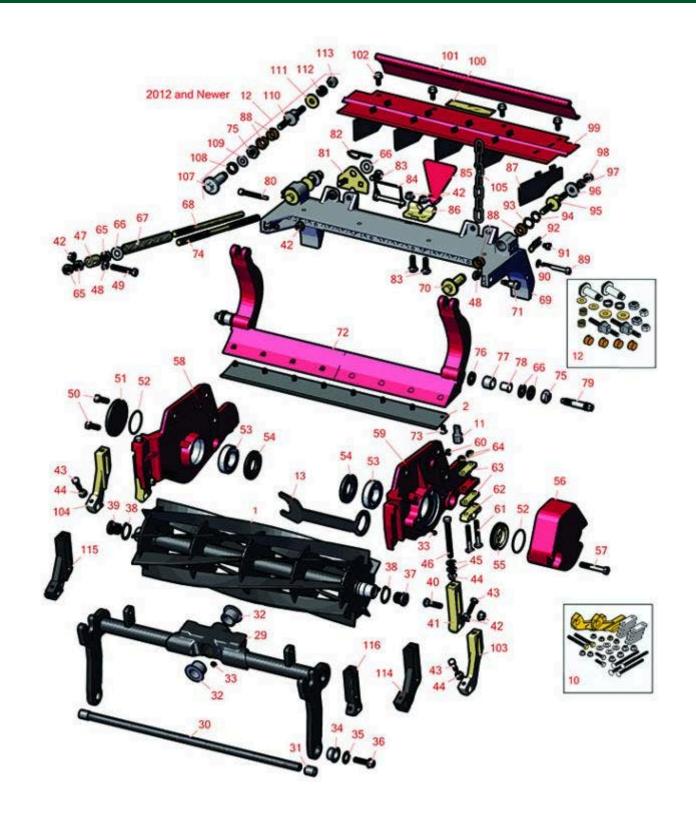


DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife





DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity
R&R I	Reels, Lifetime Guar	anteed			
1	R127-2077	127-2077	Reel - 5 Blade Radial 22x7	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	246-49 to match the temper eels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy st of our bedknives and original equipme I on bearing surfaces and then relief gr extended bearing and reel life. R&R Pro I and workmanship for the life of the re	ent ound. oducts	
1	R133-8209		Reel - 5 Blade Razor Series Radial Low Drag 22x7	1	
	hardened to RC48-5 premium series bedi ground and precisio are guaranteed agai	1 to match the temper of ou knives. All R&R Reels are cyli n computer balanced for ex inst defects in material and	ctured from a special high alloy steel a r Razor bedknives and original equipm ndrically ground on bearing surfaces, r tended bearing and reel life. R&R Prod workmanship for the life of the reel un e from Razor reels over standard reels.	nent relief ucts Reels der	
1	R137-8437	137-8437	Reel - 5 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48-5 premium series bedi ground and precisio are guaranteed agai	1 to match the temper of ou knives. All R&R Reels are cyli n computer balanced for ex inst defects in material and	ctured from a special high alloy steel a r Razor bedknives and original equipm ndrically ground on bearing surfaces, r tended bearing and reel life. R&R Prod workmanship for the life of the reel un from Razor reels over standard reels.	nent relief ucts Reels der	
1	R107-3264	107-3264	Reel - 8 Blade 22x7	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	246-49 to match the temper eels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy st of our bedknives and original equipme on bearing surfaces and then relief gr extended bearing and reel life. R&R Pro and workmanship for the life of the re	ent ound. oducts	
		108-9073	Reel - 8 Blade 22x7	1	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity
	then hardened to R bedknives. All R&R R Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equip I on bearing surfaces and then relief extended bearing and reel life. R&R I and workmanship for the life of the	ment <sup>f</sup> ground. Products	
1	R127-2084	127-2084	Reel - 8 Blade Radial Low 22x7	Drag 1	
	then hardened to R bedknives. All R&R R Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equip I on bearing surfaces and then relief extended bearing and reel life. R&R I and workmanship for the life of the	ment Éground. Products	
1	R137-8432	137-8432	Reel - 8 Blade Radial w/Bearings and Seals 22>	<sub>47</sub> 1	
	steel, heat-treated to precision cylindrical performance. Advar our lifetime guarant	o perfectly complement both l grinding on bearing surface nced computer balancing en:	crafted from premium high carbon- n R&R and OEM bedknives. Each reel es, followed by relief grinding for opt sures extended reel and bearing life als and craftsmanship under norma precision you can trust.:	undergoes imal Backed by	
1	R137-8438	133-8211, 137-8438	Reel - 8 Blade Razor Serie Radial Low Drag (RR) w/Bearings and Seals 22>	1	
	hardened to RC48-5 premium series bed ground and precisic are guaranteed aga	51 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and	ctured from a special high alloy stee Ir Razor bedknives and original equi ndrically ground on bearing surface tended bearing and reel life. R&R Pr workmanship for the life of the reel e from Razor reels over standard ree	pment s, relief oducts Reels under	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



INO	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
	then hardened to RC bedknives. All R&R R Reels are then precis	46-49 to match the temper eels are cylindrically ground sion computer balanced for	tured from high carbon-boron alloy s of our bedknives and original equipm on bearing surfaces and then relief g extended bearing and reel life. R&R P and workmanship for the life of the s	nent ground. roducts		
1	R108-9074	108-9074	Reel - 11 Blade 22x7	1		
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:					
1	R127-0294	127-0294	Reel - 11 Blade Razor Serie Forward Swept Low Drag 2			
	hardened to RC48-5 premium series bed ground and precisio are guaranteed agai	1 to match the temper of ou knives. All R&R Reels are cylin n computer balanced for ex inst defects in material and v	tured from a special high alloy steel r Razor bedknives and original equip ndrically ground on bearing surfaces, tended bearing and reel life. R&R Pro workmanship for the life of the reel un from Razor reels over standard reels	ment relief ducts Reels nder		
1	R127-2085	127-2085	Reel - 11 Blade Radial Low Drag 22x7	1		
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel an then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel und normal use.:					
	Reels are then precis Reels are guarantee	sion computer balanced for	on bearing surfaces and then relief get extended bearing and reel life. R&R P	ground. roducts		



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
	hardened to RC48- premium series be ground and precisi are guaranteed ag	51 to match the temper of ou dknives. All R&R Reels are cylin ion computer balanced for ex- ainst defects in material and v	ctured from a special high alloy steel or Razor bedknives and original equip ndrically ground on bearing surfaces, tended bearing and reel life. R&R Pro workmanship for the life of the reel u from Razor reels over standard reels	ment , relief ducts Reels nder		
1	R137-8433	137-8433	Reel - 11 Blade Radial w/Bearings and Seals 22x7	, 1		
	steel, heat-treated precision cylindricc performance. Advo our lifetime guaran	to perfectly complement both al grinding on bearing surface anced computer balancing ens	crafted from premium high carbon-b n R&R and OEM bedknives. Each reel u es, followed by relief grinding for optir sures extended reel and bearing life. I als and craftsmanship under normal precision you can trust.:	Indergoes mal Backed by		
&R I	Bedknives, Lifetim	e Guaranteed				
2	R108-9096	108-9096	Bedknife - Standard	1		
	then hardened to F Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temper ace ground on the top and fro th oil for rust prevention. All R	ured from high carbon-boron alloy st of our reel blades and original equip ont edge and straightened three times R&R Bedknives now have an increased anteed against defects in material and he part.:	ment reels. s before l front edge		
2	R110-4074	110-4074	Bedknife - High Cut	1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
	R110-4084	110-4084	Bedknife - Low Cut	1		
2						

DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



em <b>R&amp;R</b> lo <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
 <sup>2</sup> R120-1640	120-1640	Bedknife - Low Cut Extended	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R108-9095	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 <b>R119-4280</b> 119-4280 Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 <b>R137-0832</b>	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1
Overhaul Kits & Service	Tools		
10 <b>R110-9600</b>	110-9600	High HOC Kit	1
Detail Description: I	ncludes 1 ea.: R120-0404, R1	20-0405 & 2 ea: R112-7451, R322-16, R44	45722

& 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea: R106-3925:

DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R51-0880	51-0880	Bedknife Screw Driver Tool	1	
		asily install and remove bed tured with hardened alloy st	l knife screws with the help of a ratchet with reel.:	h 3/8"	
12	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1	
		ncl 2 ea.: R108-0015, R115-7 3, R3296-48 & 4 ea: R106-53	039, R119-4155, R120-5116, R120-5118, 344:		
13	R117-0975	117-0975	Tool- Reel Bearing Installation	1	
Othe	r Parts Available				
29	R110-9713	110-9713	Carrier Frame Assy	1	
	Detail Description: Ir	ncludes 2 each: R94-1291 Bu	shings and R93-2877 Bushings:		
30	R108-4284	108-4284	Shaft - Support	1	
31	R108-4279	108-4279	Spacer - Frame	2	
32	R94-1291	94-1291	Bushing - Flanged	2	
33	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	3	
34	R93-2877	93-2877	Bushing - Flanged	2	
35	R67-9410	67-9410	Washer - Clevis Pin	2	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
37	R107-3275	107-3275	Insert - Threaded - RH - 9 Tooth	1	
38	R92-2601	92-2601	Snap Ring	2	
39	R107-3276	107-3276	Insert - Threaded - LH - 9 Tooth	1	
40	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
41	R107-2952	107-2952	Bracket - Front Roller	2	
42	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	5	
43	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
44	R445722	30-8980, 32128-2, 32128-20, 32128-20, 32128-20	Nut - Serrated Washer	4	







	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R453011	01-166-0100, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
46	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
46	R107-4026	107-4026	Bolt - Hex Tap 3/8-16 x 3-3/4	2	
47	R99-8662	99-8662	Tube - Spring	1	
48	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	3	
48	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	3	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
49	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
50	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
51	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
52	R112-6967	112-6967	O-Ring	2	
53	R93-2489	93-2489	Bearing - Reel	2	
54	R107-4028	105-6757, 107-4028	Seal - Grease	2	
55	R107-2954	107-2954	Nut - Bearing Adjuster	1	
56	R108-4269-01	108-4269-01	Weight	1	
57	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
58	R108-9083	108-9083	Side Plate - RH - Fits OEM Units Only	1	
59	R108-9082	108-9082	Side Plate - LH - Fits OEM Units Only	1	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
60	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2		
61	RP17609-2	106-9758, 3230-7	Bolt - Carriage 5/16-18 x 1-1/2	4		
62	R106-3924	106-3924	Bracket - Rear Roller	2		
63	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	4		
63	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	4		
64	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4		
65	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3		
66	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2		
66	R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	2		
66	R87-7270-01	87-7270	Washer - Flat 1/2	2		
67	R110-4079	110-4079	Spring	1		
68	R115-2007	107-7437, 115-2007	Rod - Spring	1		
	Tech Note: Ser# 31300001-403420000:					



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
69	R107-3258	107-3258	Frame	1		
70	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2		
71	R107-2979	107-2979	Bolt - Shoulder	6		
72	R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1		
73	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8		
73	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	8		
	Detail Description: Pre-Packaged in bags of 50:					
74	R99-8661	99-8661	Rod-Spring	1		
	Tech Note: Ser# 270000001	-270999999:				
75	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	2		
76	R61-1950	61-1950	Washer - Nylon - Bed Bar	4		
77	R106-9618	106-9618	Bushing - Rubber	2		
78	R56-9520	56-9520	Bushing - Nyliner	2		
79	R106-9623	106-9623	Bolt - Bedbar	2		
80	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1		
81	R110-4069	110-4069	Bracket	1		
82	R92-2762	92-2762	Pin - Snap	1		



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
84	R107-7400	107-7400	Pin - Lynch	1	
85	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
86	R110-4058	110-4058	Bracket - Chain	1	
87	R110-1706	110-1706	Deflector	5	
88	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
89	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
90	R3256-74	3256-74	Washer - Flat	1	
91	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
91	R322-26	322-26	Bolt - Hx HD 5/16-18 x 3/8	2	
92	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
93	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
94	R32120-93	32120-93	Snap Ring - HD	2	
95	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
96	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
96	R119-4155	119-4155	Washer - Hardened	2	
97	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity		
98 <b>R33025-00</b>	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2			
99 <b>R107-2996</b>	107-2996	Grass Shield - Front	1			
100 <b>R93-6688</b>	93-6688	Decal - Warning	1			
100 <b>R137-9706</b>	137-9706	Decal- Warning	1			
101 <b>R107-7779-01</b>	107-7779-01	Grass Shield Assy - Rear	1			
102 <b>R3234-5</b>	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	4			
103 <b>R108-4213</b>	108-4213	Bracket- HOC - LH - Groomer	1			
104 <b>R108-4214</b>	108-4214	Bracket-HOC - RH - Groomer	1			
105 <b>R114-3972</b>	114-3972	Chain	1			
107 <b>R120-5118</b>	120-5118	Shaft - Adjuster	2			
Detail Description: 20	012 & Newer:					
108 <b>R120-5116</b>	120-5116	Washer - Wave	2			
109 <b>R108-0015</b>	108-0015	Washer - Flat	2			
110 <b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2			
112 <b>R120-5120</b>	120-5120	Spring - Compression	2			
113 <b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2			
114 <b>R120-0404</b>	120-0404	Bracket- High HOC - LH	2			
Detail Description: Fits 2011 & Newer:						
115 <b>R120-0405</b>	120-0405	Bracket - High HOC - RH	2			



DPA Cutting Unit - Models 03863, 03864, 03698 & 03699 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Detail Description: Fits 2011 & Newer:				
116	R125-2796	125-2796	Bracket- Front HOC	2	
	Detail Description: Fits 2013	8 & Newer:			