



# Replaces Jacobsen Blitzzer Parts

Cutting Unit  
Optional Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Rollers

1	<b>R113897</b>	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1	
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*Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:*

2	<b>R700500</b>	700500	Roller - Smooth Tubular Steel Regreasable	1	
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*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

3	<b>R1013902</b>		Roller - Smooth UHMW Polyethylene	1	
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*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

4	<b>R1013910</b>		Roller - Fusion Smooth UHMW Polyethylene	1	
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*Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

## Overhaul Kits

20	<b>R700505</b>		Conversion Kit - Roller	1	
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*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

21	<b>R100140</b>		Overhaul Kit - Oil Filled Roller	1	
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*Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:*

22	<b>R101399</b>		Overhaul Kit - UHMW 2 Pc Roller	1	
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*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

23	<b>R114-5430</b>	114-5430	Overhaul Kit - Roller	1	
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*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Other Parts Available

30	<b>R328058</b>	328058	Shaft - Roller	1	
31	<b>R328062</b>	328062	Seal - Roller	2	
32	<b>R500574</b>	500574	Collar - Roller	2	
33	<b>R412063</b>	412063	Screw - Sq. HD. Set	2	
34	<b>R459007</b>	459007	O-Ring - Roller	2	
35	<b>R700502</b>	700502	Retainer - Grease	2	
36	<b>R700501</b>	700501	Roller End - Regreasable	2	
37	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
38	<b>R500534</b>	500534, R500534	Bearing - with Cup	4	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>					
39	<b>R1503230</b>		Washer - Thrust Outer Keyed	1	
40	<b>R150333</b>		Washer - Flat Keyed Outer SS	1	
41	<b>R1503470</b>		Seal - Inner Wiper	1	
42	<b>R1503471</b>		Washer - Thrust SAE660 Bronze	1	
43	<b>R3296-15</b>	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
44	<b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	<b>R254-79</b>	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
46	<b>R114-3717</b>		Seal	2	
47	<b>R112-7494</b>		Seal	4	
48	<b>R112-5290</b>		Bearing - Stainless	2	
49	<b>R114-3745</b>		Locknut - Bearing - Stainless	2	
50	<b>R1013911</b>		Shaft	1	

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