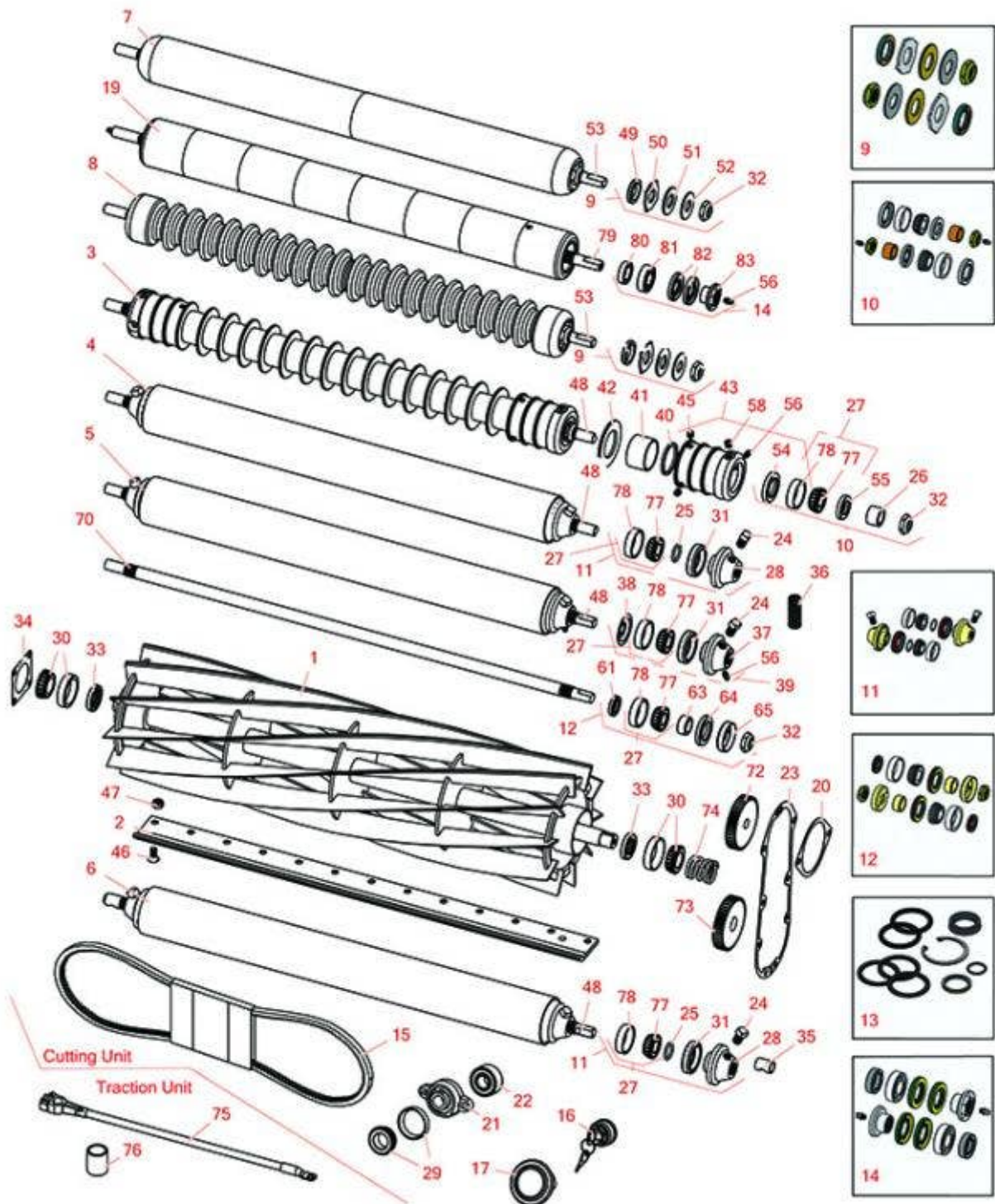




Replaces Jacobsen HF-5 Parts

Cutting Unit

Reel Bedknife & Roller



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Replaces Jacobsen HF-5 Parts

Cutting Unit
Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R502874	502874	Reel - 6 Blade RH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R502875	502875	Reel - 6 Blade LH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R502876	502876	Reel - 10 Blade RH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R502877	502877	Reel - 10 Blade LH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503041	503041	Reel - 10 Blade RH 86-ON	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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1	R503042	503042	Reel - 10 Blade LH 86-ON	1	
<i>Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:</i>					

1	R503043	503043	Reel - 6 Blade RH 86-ON	1	
<i>Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:</i>					

1	R503044	503044	Reel - 6 Blade LH 86-ON	1	
<i>Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:</i>					

R&R Bedknives, Lifetime Guaranteed

2	R503550	331692, 503363, 503550	Bedknife - 30 in (13 Hole)	1	
<i>Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:</i>					

R&R Rollers

3	R113897RG	123267	Roller - Grooved Repairable Steel	1	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R700513		Roller - Grooved	1	
4	R700512		Roller - Smooth Tubular Steel Oil Filled	1	
4	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1	
<i>Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:</i>					
5	R700500	700500	Roller - Smooth Tubular Steel Regreasable	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
6	R700400		Roller - Front w/ Bushing	1	
7	R1013902		Roller - Smooth UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
8	R1013800		Roller - Grooved UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevent build-up of debris. (2006 & Up):</i>					
19	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:</i>					
Overhaul Kits					
9	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R100135		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:</i>					
11	R100140		Overhaul Kit - Oil Filled Roller	0	
<i>Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:</i>					
12	R100133		Overhaul Kit - Roller	1	
<i>Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:</i>					
13	R500798	500798	Seal Kit - Fits R130210 Cylinder	1	
14	R114-5430	114-5430	Overhaul Kit - Roller	1	
<i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
Belts					
15	R101420	337854	Belt - Pump	1	
Gauges and Controls					
17	R162723	162723, 358825	Meter - Hour	1	
16	R12-8140	129846	Switch - Key 5 Lead	1	
Other Parts Available					
20	R359960	359960	Gasket - Hyd Motor	1	
21	R361441	361441	Bearing - Flange	2	
22	R361443	361443	Bearing - Idler Belt	1	
23	R390379	390379	Gasket - Cover	1	
24	R412063	412063	Screw - Sq. HD. Set	2	

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
25	R459007	459007	O-Ring - Roller	2	
26	R150674	150674	Sleeve - Wear 3/4 Plated	2	
27	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
28	R500574	500574	Collar - Roller	2	
29	R500596	500596	Tapered Bearing Set - Cup and Cone	4	
30	R500711	500711	Bearing - with Cup	2	
31	R328062	328062	Seal - Roller	2	
32	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
33	R337593	3000983, 337593	Seal	2	
34	R350698	350698	Gasket - Bearing Housing	1	
35	R700401		Bushing - Front Roller	1	
36	R351417	351417	Spring - Reel to Bedknife	1	
37	R700501	700501	Roller End - Regreasable	2	
38	R700502	700502	Retainer - Grease	2	
39	R700505		Conversion Kit - Roller	1	
<i>Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:</i>					
40	R150676A		Spacer - 1/8	2	
41	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
41	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10	

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
42	R150673	150673	Washer - 3 Repairable Roller	11	
43	R150675		Roller - End - 3 Threaded	2	
45	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
46	R101270	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	13	
47	R101271	445684	Nut - Bedknife	13	
48	R328058	328058	Shaft - Roller	1	
48	R700514		Shaft - Roller - 35-1/16	1	
49	R1503470		Seal - Inner Wiper	2	
50	R1503230		Washer - Thrust Outer Keyed	2	
51	R1503471		Washer - Thrust SAE660 Bronze	2	
52	R150333		Washer - Flat Keyed Outer SS	2	
53	R1013831		Shaft - 1in Stainless Steel	1	
54	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
55	R253-122		Seal	2	
56	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
58	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
Replaces Jacobsen 132506 Roller Parts					
61	R338647	338647	Seal - Inner Roller	2	
63	R366168	336168, 366168	Sleeve - Wear Hardened	2	

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Cutting Unit

Reel, Bedknife & Roller



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
64	R338646	338646	Seal - Outer Roller	2	
65	R338645	338645	Deflector - Cup	2	
70	R339051	339051	Shaft - Roller - Fits OEM Rollers	1	
72	R162693	162693	Gear - Idler 45 Teeth	1	
73	R337390	337390	Gear - Reel	1	
74	R350671	350671	Spring - Reel	1	
75	R153244	153244	Cable - Battery Negative	1	
76	R315296	315296	Bushing - Pivot Housing	2	
77	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
78	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
79	R1013911		Shaft	1	
80	R114-3717		Seal	2	
81	R112-5290		Bearing - Stainless	2	
82	R112-7494		Seal	4	
83	R114-3745		Locknut - Bearing - Stainless	2	

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