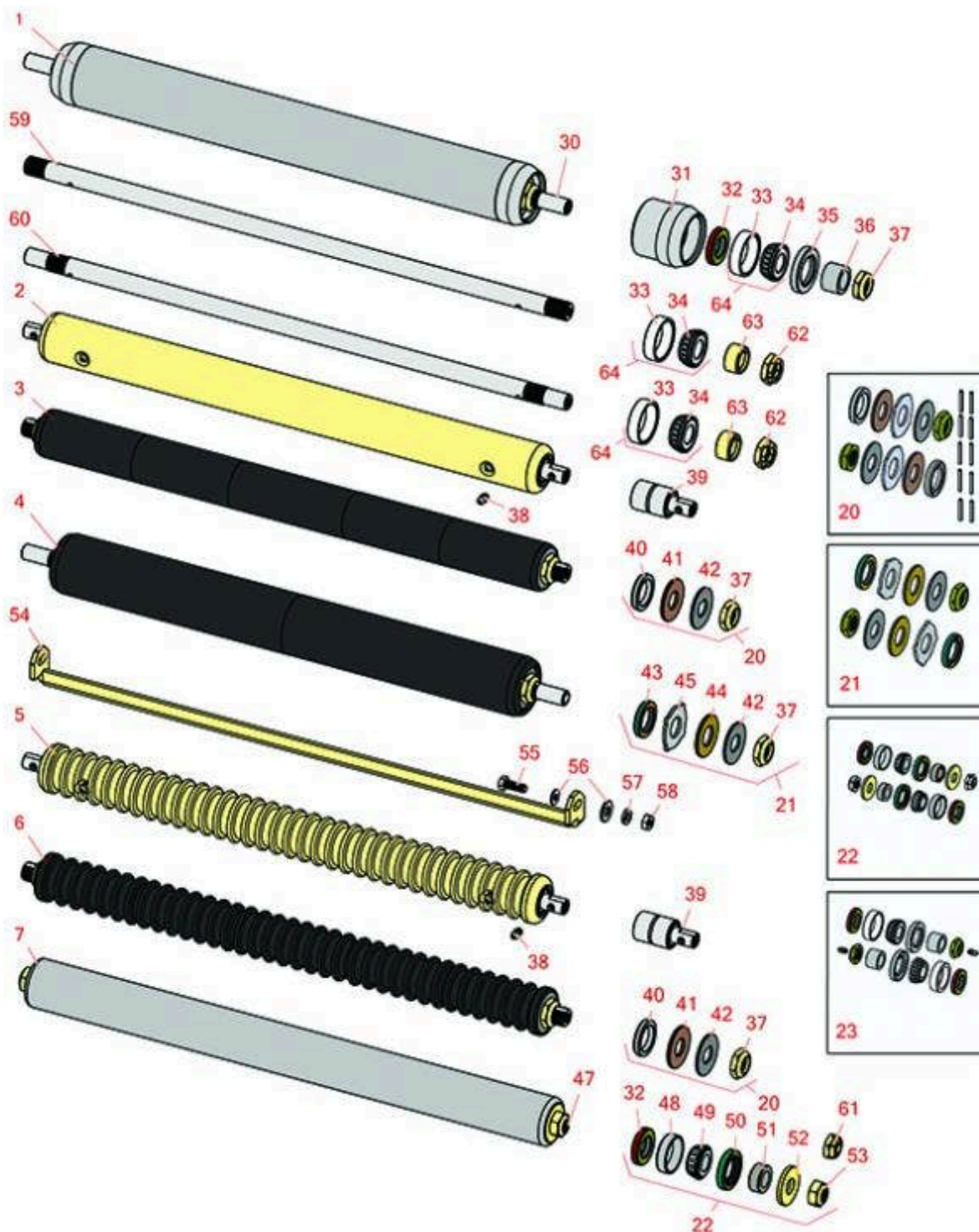




# Replaces Jacobsen LF-3407 Parts

7" Cutting Unit  
Rear Rollers



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# Replaces Jacobsen LF-3407 Parts

7" Cutting Unit

Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rear Rollers

|   |                |                                |                                             |   |  |
|---|----------------|--------------------------------|---------------------------------------------|---|--|
| 1 | <b>R100105</b> | 100105,<br>1002446,<br>1003728 | Roller - Smooth Heavy Duty<br>Tubular Steel | 1 |  |
|---|----------------|--------------------------------|---------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:*

|   |               |       |                             |   |  |
|---|---------------|-------|-----------------------------|---|--|
| 2 | <b>R68597</b> | 68597 | Roller - Smooth Solid Steel | 1 |  |
|---|---------------|-------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                      |   |  |
|---|----------------|--|--------------------------------------|---|--|
| 3 | <b>R101335</b> |  | Roller - Smooth UHMW<br>Polyethylene | 1 |  |
|---|----------------|--|--------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |  |                                      |   |  |
|---|-----------------|--|--------------------------------------|---|--|
| 4 | <b>R1013662</b> |  | Roller - Smooth UHMW<br>Polyethylene | 1 |  |
|---|-----------------|--|--------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |                  |                                          |   |  |
|---|----------------|------------------|------------------------------------------|---|--|
| 5 | <b>R101120</b> | 101120,<br>68580 | Roller - Grooved Machined Solid<br>Steel | 1 |  |
|---|----------------|------------------|------------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                       |   |  |
|---|----------------|--|---------------------------------------|---|--|
| 6 | <b>R101337</b> |  | Roller - Grooved UHMW<br>Polyethylene | 1 |  |
|---|----------------|--|---------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":*

|   |                 |         |                                             |   |  |
|---|-----------------|---------|---------------------------------------------|---|--|
| 7 | <b>R1000770</b> | 1000770 | Roller - Smooth Heavy Duty<br>Tubular Steel | 1 |  |
|---|-----------------|---------|---------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:*

## Overhaul Kits

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|    |                |                   |                            |   |  |
|----|----------------|-------------------|----------------------------|---|--|
| 20 | <b>R101395</b> | 100139,<br>101395 | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|-------------------|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 21 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 22 | <b>R100139</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 23 | <b>R100136</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

### Other Parts Available

|    |                |        |                             |   |  |
|----|----------------|--------|-----------------------------|---|--|
| 30 | <b>R100106</b> | 100106 | Shaft - Fits HD Rear Roller | 1 |  |
|----|----------------|--------|-----------------------------|---|--|

|    |                 |  |                        |   |  |
|----|-----------------|--|------------------------|---|--|
| 31 | <b>R61-0380</b> |  | Roller End - Cap Solid | 2 |  |
|----|-----------------|--|------------------------|---|--|

|    |                 |         |                     |   |  |
|----|-----------------|---------|---------------------|---|--|
| 32 | <b>R253-152</b> | 3001656 | Seal - Inner Roller | 2 |  |
|----|-----------------|---------|---------------------|---|--|

|    |                |                    |               |   |  |
|----|----------------|--------------------|---------------|---|--|
| 33 | <b>R254-79</b> | 254-79,<br>4121175 | Cup - Bearing | 2 |  |
|----|----------------|--------------------|---------------|---|--|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                |                                           |                      |   |  |
|----|----------------|-------------------------------------------|----------------------|---|--|
| 34 | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone | 2 |  |
|----|----------------|-------------------------------------------|----------------------|---|--|

|    |                 |                     |                         |   |  |
|----|-----------------|---------------------|-------------------------|---|--|
| 35 | <b>R253-117</b> | 253-117,<br>3004882 | Seal - Outer Triple Lip | 2 |  |
|----|-----------------|---------------------|-------------------------|---|--|

|    |                |        |                          |   |  |
|----|----------------|--------|--------------------------|---|--|
| 36 | <b>R150674</b> | 150674 | Sleeve - Wear 3/4 Plated | 2 |  |
|----|----------------|--------|--------------------------|---|--|

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|---------|--------------|----------------------------------------|--------------------------------|---------|----------------|
| 37      | R3296-15     | 3296-15,<br>367029,<br>444742          | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 38      | R302-5       | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease               | 2       |                |
| 39      | R101482      | 101482                                 | Bearing - Rear Machined Roller | 2       |                |
| 40      | R150347T     |                                        | Seal - Nonstick Lip            | 2       |                |
| 41      | R150334A     |                                        | Washer - Thrust SAE660 Bronze  | 2       |                |
| 42      | R150333      |                                        | Washer - Flat Keyed Outer SS   | 2       |                |
| 43      | R1503470     |                                        | Seal - Inner Wiper             | 2       |                |
| 44      | R1503471     |                                        | Washer - Thrust SAE660 Bronze  | 2       |                |
| 45      | R1503230     |                                        | Washer - Thrust Outer Keyed    | 2       |                |
| 47      | R3001654     | 3001654                                | Shaft - Roller                 | 1       |                |
| 48      | R254-67      | 307108,<br>5000625,<br>500625          | Cup - Bearing                  | 2       |                |
| 49      | R254-68      | 307109,<br>5000625,<br>500625          | Tapered Bearing Cone           | 2       |                |
| 50      | R337593      | 3000983,<br>337593                     | Seal                           | 2       |                |
| 51      | R3001762     | 30001762,<br>3001762                   | Sleeve - Wear Hardened         | 2       |                |
| 52      | R3000698     | 3000698                                | Washer                         | 2       |                |
| 53      | R3296-33     | 444820,<br>445718,<br>445801           | Locknut - 5/8-18 ESNA Jam      | 2       |                |

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|---------|-----------------|-----------------------------------------------------|-----------------------------|---------|----------------|
| 54      | <b>R338735</b>  | 338735                                              | Scraper - Rear Roller       | 1       |                |
| 55      | <b>R400186</b>  | 400186                                              | Bolt - Hex HD 5/16-18 x 7/8 | 2       |                |
| 56      | <b>R310266</b>  | 310266,<br>452004,<br>452006,<br>452008             | Washer - Flat 5/16 USS      | 2       |                |
| 56      | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE      | 2       |                |
| 57      | <b>R446136</b>  | 446134,<br>446136                                   | Washer - Lock 5/16 Zinc     | 2       |                |
| 58      | <b>R443106</b>  | 443106                                              | Nut - 5/16-18 Y/Zinc Plated | 2       |                |
| 59      | <b>R3005318</b> | 3005318                                             | Shaft - Fits OEM 1002446    | 1       |                |
| 60      | <b>R3008027</b> | 3008027                                             | Shaft - Fits 1003728 Roller | 1       |                |
| 61      | <b>R445718</b>  | 445718,<br>445801                                   | Locknut - 5/8-18 All Metal  | 2       |                |
| 62      | <b>R445798</b>  | 445798                                              | Locknut - 3/4-16 Stover     | 2       |                |
| 63      | <b>R3005156</b> | 3005156                                             | Sleeve - Wear Hardened      | 2       |                |
| 64      | <b>R500534</b>  | 500534,<br>R500534                                  | Bearing - with Cup          | 2       |                |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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