



# Replaces Jacobsen LF-3810 Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	<b>R5000040</b>	5000040	Reel - 5 Blade RH	3	
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*Tech Note:* Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R5000041</b>	5000041	Reel - 5 Blade LH	2	
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*Tech Note:* Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R503634</b>	503634	Reel - 10 Blade RH	3	
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R503635</b>	503635	Reel - 10 Blade LH	2	
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

2	<b>R503654</b>	503654	Bedknife	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Service Tools

3	<b>R101272T</b>		Bedknife Screw Driver Tool	0
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*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

10	<b>R3254-6</b>	3254-6, 446140, 446142	Washer - Lock 3/8	1
11	<b>R443110</b>	306562, 443110, 444762	Nut - 3/8-16 Hex	1
12	<b>R3219-3</b>	3219-3, 443112, 443812	Nut - 3/8-24	1
13	<b>R3008593</b>	3008593	Shaft - Down Pressure	1
14	<b>R453017</b>	452012, 453017	Washer - Flat 1/2	1
15	<b>R101272</b>	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	11
16	<b>R311870</b>	311870	Spring - Compression	1
17	<b>R461397</b>	461397	Pin - Roll 1/4 x 1-1/4	1

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
19	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
20	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
23	R337593	3000983, 337593	Seal	2	
32	R366974	366974	Bearing - Rod End	1	
33	R366653	366653	Spacer	2	
34	R5001122	366881, 5001122	Belt - 80 Tooth .460 Wide	5	
35	R472519	472519	Plug - Adjusting Handle	2	
36	R164076	164076	Bracket - Rear Roller	2	
37	R3000313	3000313, 366833	Nut - Roller Adjusting	4	
38	R132680	132680	Adjusting - Assy Rear Roller	2	
39	R164074	164074, 3008359	Bracket - LH Front Roller	1	
40	R164075	164075, 3008360	Bracket - RH Front Roller	1	
41	R412015	412015	Screw - Set 5/16-18 x 5/8SH	4	
42	R503653	503653	Backing Bar - Bed Knife	1	
43	R365994	365994	Handle - Adjusting 3/8-16 Thread	2	

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43	<b>R3003611</b>	3003611	Handle - Adjusting 3/8-24 Thread	2	
44	<b>R366841</b>	366841	Spring - Reel	1	
45	<b>R366973</b>	366973	Spring - Reel Adjusting	2	
46	<b>R364265</b>	364265	Screw - Adjusting Reel 3/8-16 Thd	2	
46	<b>R3004189</b>	3004189	Screw - Adjusting Reel 3/8-24 Thd	2	
47	<b>R500534</b>	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>					
48	<b>R364147</b>	364147	Gasket - Cover	1	
49	<b>R3007138</b>	3007138	Blade - Vertical Mower	0	
50	<b>R3007138C</b>		Blade - Vertical Mower Carbide Tipped	0	
51	<b>R3010293</b>	3010293	Stop - Mower	0	
52	<b>R445718</b>	445718, 445801	Locknut - 5/8-18 All Metal	2	
53	<b>R364275</b>	364275	Disc - Reel Shaft	2	
54	<b>R400268</b>	400268	Bolt - Hex HD 3/8-16 x 1-3/4	1	
55	<b>R352435</b>	352435	Spacer	1	

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