



Replaces Jacobsen LF-550 Parts

5" Cutting Unit
Front Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Front Rollers

1	R700530	132202	Roller - Smooth Tubular Steel	0	
<i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:</i>					
2	R700535		Roller - Smooth Tubular Steel	0	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
3	R1013610		Roller - Smooth UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
4	R1013675		Roller - Fusion Smooth UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:</i>					
5	R100100	123268	Roller - Grooved Repairable Steel	0	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
6	R1013602		Roller - Grooved UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					
7	R1013670		Roller - Grooved UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:</i>					

Overhaul Kits

20	R100137		Overhaul Kit - Roller	1	
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Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

21	R700505		Conversion Kit - Roller	1
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Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1
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Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

23	R114-5430	114-5430	Overhaul Kit - Roller	1
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Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Other Parts Available

30	R100102	3003416, 366589	Shaft - Roller	1
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31	R700502	700502	Retainer - Grease	2
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32	R254-79	254-79, 4121175	Cup - Bearing	2
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Detail Description: Use R254-79M installation mandrel to properly install race.:

33	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
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34	R328062	328062	Seal - Roller	2
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35	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
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36	R700501	700501	Roller End - Regreasable	2
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37	R412063	412063	Screw - Sq. HD. Set	2
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R700538	700538	Shaft - Fits R700535	1	
39	R170308		Roller End - Solid 3	2	
40	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
41	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
42	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2	
43	R150504	150504	Washer	2	
44	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
45	R1503470		Seal - Inner Wiper	2	
46	R1503230		Washer - Thrust Outer Keyed	2	
47	R1503471		Washer - Thrust SAE660 Bronze	2	
48	R150333		Washer - Flat Keyed Outer SS	2	
50	R150673	150673	Washer - 3 Repairable Roller	11	
51	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10	
52	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
53	R100103		Roller End - Grooved	2	
54	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
55	R253-122		Seal	2	
56	R100110	100110, 391202	Scraper - Fits R100100	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: Fits R100100 3" Grooved Roller - 1-1/4" Spacing:</i>					
57	R114-3717		Seal	2	
58	R112-5290		Bearing - Stainless	2	
59	R112-7494		Seal	4	
60	R114-3745		Locknut - Bearing - Stainless	2	
61	R1013671		Shaft - Roller	1	
62	R300106		Screw - Set 5/16-18 x 1/4	4	

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