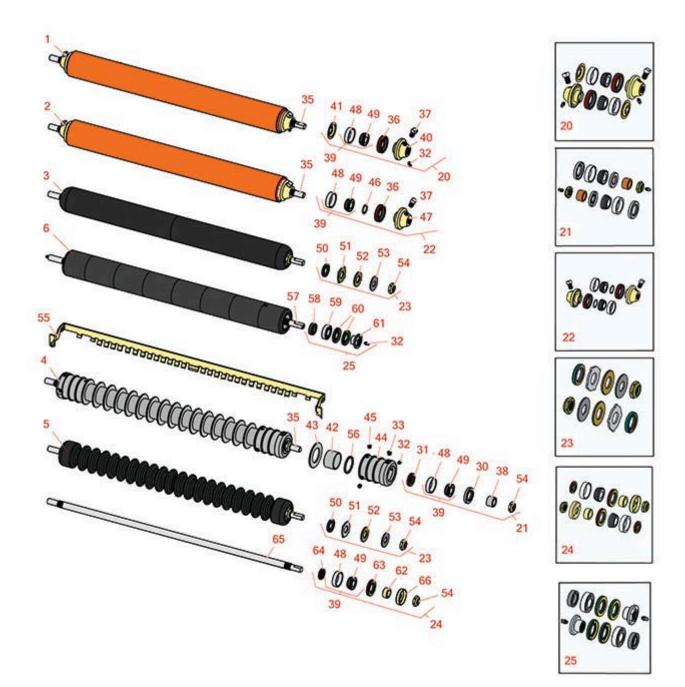


Rollers

Replaces Jacobsen ST-5111 Parts *Cutting Unit*

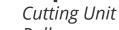




Pro	ducts Cuttin Rollers							
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit			
&R .	Rollers							
1	R700500	700500	Roller - Smooth Tubular Steel Regreasable	0				
	Detail Description: Co tapered bearings for		gh shaft, this heavy duty roller uses greasable	2				
2	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1				
	,	Detail Description: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:						
3	R1013902		Roller - Smooth UHMW Polyethylene	1				
			1W, this low maintenance roller uses a 1" soli UHMW material prevents build-up of debris.:					
4	R113897RG	123267	Roller - Grooved Repairable Steel	1				
			gh shaft and greasable ball bearings, this roll lacing the series of washers and spacers.:	ler can				
5	R1013800		Roller - Grooved UHMW Polyethylene	1				
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevent build-up of debris. (2006 & Up):							
6	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1				
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:							
	haul Kits							
ver	R700505		Conversion Kit - Roller	1				
ver 20		aludare 2 analy D254 70	Bearing Cones, R254-79 Bearing Cups, R328					
			0501 Roller Ends & R700502 Grease Retainer	rs.:				

R	& R ducts	Replaces Jacobs <i>Cutting Unit</i> <i>Rollers</i>	sen ST-5111 Parts		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Detail Desc	iption: Includes 2 ea.:R302-5 G	Frease Fittings, R253-122 Seals, R253-117 Seals, R254-79 Bearing Cups, & R3296-15 Locknuts:	•	Quantity
22	R100140		Overhaul Kit - Oil Filled Roller	1	
		iption: Includes 2 ea.: R500574 8062 Seal, R412063 Screw:	4 Roller Collar, R500534 Bearing Cup & Cone, R	459007	
23	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
	ball bearing		/2" Dia. Black UHMW Plastic Rollers that do noi ar Washers, R1503470 Seals, R150333 Thrust ronze Thrust Washers:	t use	
24	R100133		Overhaul Kit - Roller	1	
			Bearings, R254-79 Bearing Cups, R3296-15 Loc 338647 Seals, & R366168 Wear Sleeves:	knuts,	
25	R114-5430	114-5430	Overhaul Kit - Roller	1	
		ription: Includes 4 ea.: R112-74 Bearings & R114-3745 Locknuts	94 Seals; 2 ea.: R302-5 Grease Zerks, R114-371 s:	7 Seals,	
Othe	r Parts Avai	lable			
30	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
31	R253-122		Seal	2	
32	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
33	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
35	R328058	328058	Shaft - Roller	1	
36	R328062	328062	Seal - Roller	2	
37	R412063	412063	Screw - Sq. HD. Set	2	

Replaces Jacobsen ST-5111 Parts





	n R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity
38	R150674		150674	Sleeve - Wear 3/4 Plated	2	
39	R500534		500534, R500534	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

40 R700501	700501	Roller End - Regreasable	2
41 R700502	700502	Retainer - Grease	2
42 R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	16
43 R150673	150673	Washer - 3 Repairable Roller	15
44 R150675		Roller - End - 3 Threaded	2
45 R150691		Screw - Set Nyloc 3/8-16 x 3/8	4
46 R459007	459007	O-Ring - Roller	2
47 R500574	500574	Collar - Roller	2
48 R254-79	254-79, 4121175	Cup - Bearing	2

Detail Description: Use R254-79M installation mandrel to properly install race.:

49 R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
50 R1503470		Seal - Inner Wiper	4
51 R1503230		Washer - Thrust Outer Keyed	2
52 R1503471		Washer - Thrust SAE660 Bronze	2
53 R150333		Washer - Flat Keyed Outer SS	8
54 R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	4

Replaces Jacobsen ST-5111 Parts



Cutting Unit Rollers

	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity	
55	R700507			Scraper - Fits 123267 Rlr	4		
55	R700506			Scraper - Fits R113897RG	0		
56	R150676A			Spacer - 1/8	2		
57	R1013911			Shaft	1		
58	R114-3717			Seal	2		
59	R112-5290			Bearing - Stainless	2		
60	R112-7494			Seal	4		
61	R114-3745			Locknut - Bearing - Stainless	2		
Repla	Replaces Jacobsen 123267 Grooved Roller & 132506 Solid Roller Parts						

62 R366168	336168, 366168	Sleeve - Wear Hardened	2
63 R338646	338646	Seal - Outer Roller	2
64 R338647	338647	Seal - Inner Roller	2
65 R339051	339051	Shaft - Roller - Fits OEM Rollers	1
66 R338645	338645	Deflector - Cup	2