



Replaces John Deere 220C Greens Mower Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	RAMT537	AMT2886, AMT537	Reel - 11 Blade 22in	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R130240		Reel - 14 Blade 22in	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17534	ET17534	Bedknife - 22in Tounament- .098 Min HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives to fit 220C, Lifetime Guaranteed

2	R130115		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R130116	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Vertical Reel

5	R130141		Shaft - V-Cut	1	
6	R101160		Verti-Cut Blade - Fits 22 Gm	73	
7	R352221		Spacer - Nylon V-Cut Shaft	74	
8	R352437		Nut - V-Cut Shaft	1	

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Kits and Tools

10	R101278T		Bedknife Screw Driver Tool	1	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

11	R184		Masters Gauge - Digital - Inches/Metric	1	
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Detail Description: Accurately measures desired height of cut. Easy to read digital indicator. Displays measurements in decimals and fractions, in English and Metric. 18" length.:

12	RP508		Turf Evaluation and Height of Cut Prism Tool	1	
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Detail Description: Measure actual turfgrass height of cut, as well as, smoothness and quality of cut, on your greens to 100th of an inch. This impressive Height of Cut Prism Gauge is designed with a solid glass prism in a stainless steel frame. Graduated lines show 1/8th, 1/10th and 1/16th (.002 lines) and 1 mm intervals with grass measurements up to 1-5/8 inches or 40 mm. tall. Complete with protective case. Measures inches and metric.:

Blades

15	RET14707C		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	60	
15	RET14707	ET14707	Verti-Cut Blade - .025 x 2.375	60	

Other Parts Available

21	R101278	21M7194	Screw - Bedknife	11	
22	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
23	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	R03M7186	03M7186	Bolt - Carriage 8-1.25 x 30mm	4	
25	R03M7184	03M7184	Bolt - Carriage M8	4	
26	R03M7094	03M7094	Bolt - Carriage M8-1.25 x 30	4	
27	R03M7222	03M7222	Bolt - Carriage M6-1.0 x 20	2	
28	R14M7151	14M7151	Nut - Jam Roller Adj	4	
29	R14M7166	14M7166	Locknut - 8mm x 1.25 ESNA	2	
31	R14M7397	14M7397, 14M7463	Locknut - 6mm x 1.0 ESNA Flanged	2	
32	R14M7306	14M7306	Nut - M20-1.5	1	
33	R19M7881	19M7881	Bolt - Hex HD M8-1.25 x 20	6	
34	R40M7080	40M7080, ET11059	Ring - Snap	1	
35	R49M7049	49M7049	Key - 5mm x 22mm	1	
36	RM44162	M44162	O-Ring - Reel	1	
37	RP44946	P44946	Bushing - Bronze	2	
38	RTCA16596	TCA16596	Roller Chain #35	1	
39	RAMT1108	AMT1108	Tapered Bearing Cone	2	
40	RMT2108	MT2108	Tapered Bearing Cup	2	
41	RN198341	N198341	Nut - Nyloc 7/8-14	1	
42	RET14917	ET14917	Spacer	1	
44	RET11053	ET11053	Spring - Reel	1	
45	RET11070	ET11070	Spring - Bed Bar	2	
46	RET11073	ET11073	Seal - Reel Outer	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	RET11372	ET11372	Bolt - Adjusting Bed Bar	2	
49	RMT1087	MT1087	Knob - Adjusting Roller	2	
50	RMT1088	MT1088	Stud - Roller Adj.	2	
51	RMT1160	MT1160	Seal - Reel	2	
52	RAMT2798	AMT2798	Handle - Adjuster	2	
53	RMT5245	MT5245	Bracket - Roller RH	1	
54	RMT5244	MT5244	Bracket - Roller LH	1	
55	RE63525	E63525	Nut - Flanged M8-1.25	4	
57	RTCA16595	TCA16595	Chain - Rear Roller	1	
58	RET11371	ET11371	Screw - Special	2	
59	RUC16469	MT6952, UC16469	Clamp	2	
60	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
63	RET11368	ET11368	Spacer	1	
64	RET11464	ET11464	Spacer	1	
65	RET11367	ET11367	Cap Screw - Special	1	
70	RAA35741	AA35741, AET10129, TCA22836	Bearing	2	
<i>Detail Description: 1/4" Side Hole:</i>					
71	RET11356	ET11356	Nut - Adjusting	2	
77	RMT6517	MT6517	Label - Warning	1	
78	RSW35OLUS	SW35OLUS	Chain Link - Offset #35	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	RSW35COUS	SW35COUS	Chain Link - Coupler #35	1	

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