



## Heavy Cutting Unit Rear Rollers



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# Replaces John Deere 3235C Reel Mower

## Parts

Heavy Cutting Unit  
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

### R&R Rear Rollers

|   |           |                      |                               |   |  |
|---|-----------|----------------------|-------------------------------|---|--|
| 1 | RAET11263 | AET11263,<br>AMT2967 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------|----------------------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |          |  |                                          |   |  |
|---|----------|--|------------------------------------------|---|--|
| 3 | R1203825 |  | Roller - Fusion Smooth UHMW Polyethylene | 0 |  |
|---|----------|--|------------------------------------------|---|--|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:*

|   |           |                      |                               |   |  |
|---|-----------|----------------------|-------------------------------|---|--|
| 4 | RAET10111 | AET10111,<br>AMT2876 | Roller - Smooth Tubular Steel | 0 |  |
|---|-----------|----------------------|-------------------------------|---|--|

*Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:*

|   |          |                     |                             |   |  |
|---|----------|---------------------|-----------------------------|---|--|
| 5 | RAMT1442 | AMT1442,<br>AMT2878 | Roller - Smooth Solid Steel | 0 |  |
|---|----------|---------------------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

### Overhaul Kits

|    |           |          |                       |   |  |
|----|-----------|----------|-----------------------|---|--|
| 20 | RAET10632 | AET10632 | Overhaul Kit - Roller | 0 |  |
|----|-----------|----------|-----------------------|---|--|

*Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal;*

|    |           |  |                       |   |  |
|----|-----------|--|-----------------------|---|--|
| 21 | R114-5430 |  | Overhaul Kit - Roller | 0 |  |
|----|-----------|--|-----------------------|---|--|

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts;*

### Other Parts Available

|    |         |                  |                |   |  |
|----|---------|------------------|----------------|---|--|
| 31 | R237-54 | U46731,<br>U6731 | O-Ring - Small | 2 |  |
|----|---------|------------------|----------------|---|--|

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| Item No                                                                                                                                                                                       | R&R Part No.    | OEM Part No.                            | Description                      | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------------------------------|----------------------------------|---------|----------------|
| 32                                                                                                                                                                                            | <b>R254-78</b>  | JD8188                                  | Tapered Bearing Cone             | 2       |                |
| 33                                                                                                                                                                                            | <b>R254-79</b>  | JD8226                                  | Cup - Bearing                    | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>                                                                                                       |                 |                                         |                                  |         |                |
| 34                                                                                                                                                                                            | <b>R3296-15</b> | N101345                                 | Locknut - 3/4-16 Nylon Jam       | 2       |                |
| 35                                                                                                                                                                                            | <b>R471219</b>  | 471219,<br>471231,<br>JD7759,<br>JD7798 | Zerk - Grease                    | 2       |                |
| 36                                                                                                                                                                                            | <b>RET15726</b> | ET15726,<br>RET15726                    | Sleeve - Wear Hardened           | 2       |                |
| 37                                                                                                                                                                                            | <b>RET15755</b> | ET15755                                 | Seal - Oil                       | 4       |                |
| 38                                                                                                                                                                                            | <b>RET15756</b> | ET15756,<br>MT1739,<br>MT739            | Seal                             | 2       |                |
| 38                                                                                                                                                                                            | <b>R253-122</b> | 253-122                                 | Seal                             | 2       |                |
| 39                                                                                                                                                                                            | <b>RAA35741</b> | AA35741,<br>AET10129,<br>TCA22836       | Bearing                          | 2       |                |
| <i>Detail Description: 1/4" Side Hole:</i>                                                                                                                                                    |                 |                                         |                                  |         |                |
| 40                                                                                                                                                                                            | <b>RET17515</b> | ET17515                                 | Shaft - Roller                   | 1       |                |
| 41                                                                                                                                                                                            | <b>R302-5</b>   | JD7797,<br>JD7842,<br>JD7844            | Fitting - Grease                 | 2       |                |
| 42                                                                                                                                                                                            | <b>RBM17684</b> | BM17684                                 | Scraper Kit - Solid Roller SET/5 | 1       |                |
| <i>Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:</i> |                 |                                         |                                  |         |                |
| 47                                                                                                                                                                                            | <b>R34M7010</b> | 34M7010                                 | Pin - Spring                     | 5       |                |

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|-------------------------------------------------------------------------------------------------|------------------|---------------------|-------------------------------|---------|----------------|
| 48                                                                                              | <b>R500534</b>   |                     | Bearing - with Cup            | 0       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                  |                     |                               |         |                |
| 50                                                                                              | <b>RET17629</b>  | ET17629             | Spring - Torsion LH           | 5       |                |
| 51                                                                                              | <b>RET17757</b>  | ET11757,<br>ET17757 | Pin - Scraper                 | 5       |                |
| 52                                                                                              | <b>R14M7303</b>  | 14M7303             | Nut - 6mm x 1.0 Flanged       | 15      |                |
| 53                                                                                              | <b>R03M7221</b>  | 03M7221             | Bolt - Carriage M6 x 16       | 15      |                |
| 54                                                                                              | <b>RET17630</b>  | ET17630             | Spring - Torsion RH           | 5       |                |
| 55                                                                                              | <b>R500571</b>   | MT2369              | Bar - Scraper                 | 5       |                |
| 62                                                                                              | <b>RMT2595</b>   | MT2595,<br>MT2895   | Scraper Blade - Solid Roller  | 1       |                |
| 63                                                                                              | <b>R1203821</b>  |                     | Shaft - Fusion Roller         | 1       |                |
| 64                                                                                              | <b>R114-3717</b> |                     | Seal                          | 2       |                |
| 65                                                                                              | <b>R112-5290</b> |                     | Bearing - Stainless           | 2       |                |
| 66                                                                                              | <b>R112-7494</b> |                     | Seal                          | 4       |                |
| 67                                                                                              | <b>R114-3745</b> |                     | Locknut - Bearing - Stainless | 2       |                |

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