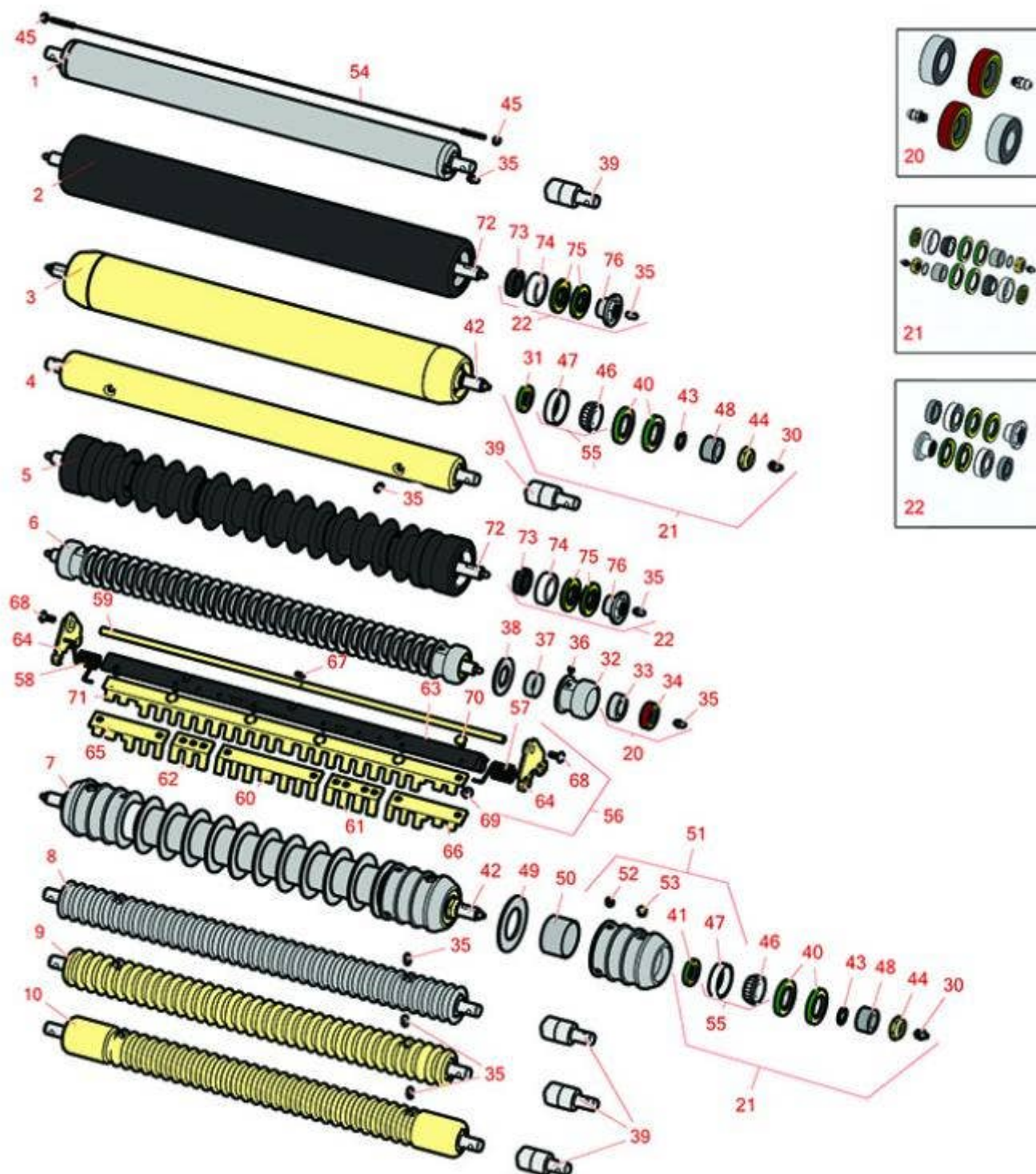




# Replaces John Deere 8500 E-Cut Hybrid Reel Mower Parts

Cutting Unit  
Rollers



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Cutting Unit  
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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |                  |                      |                               |   |  |
|---|------------------|----------------------|-------------------------------|---|--|
| 1 | <b>RAET10111</b> | AET10111,<br>AMT2876 | Roller - Smooth Tubular Steel | 0 |  |
|---|------------------|----------------------|-------------------------------|---|--|

*Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:*

|   |                 |         |                        |   |  |
|---|-----------------|---------|------------------------|---|--|
| 1 | <b>RBM18480</b> | BM18480 | Roller Assy - Solid 2" | 0 |  |
|---|-----------------|---------|------------------------|---|--|

|   |                 |  |                                          |   |  |
|---|-----------------|--|------------------------------------------|---|--|
| 2 | <b>R1203825</b> |  | Roller - Fusion Smooth UHMW Polyethylene | 0 |  |
|---|-----------------|--|------------------------------------------|---|--|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:*

|   |                  |                      |                               |   |  |
|---|------------------|----------------------|-------------------------------|---|--|
| 3 | <b>RAET11263</b> | AET11263,<br>AMT2967 | Roller - Smooth Tubular Steel | 0 |  |
|---|------------------|----------------------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                 |                     |                             |   |  |
|---|-----------------|---------------------|-----------------------------|---|--|
| 4 | <b>RAMT1442</b> | AMT1442,<br>AMT2878 | Roller - Smooth Solid Steel | 0 |  |
|---|-----------------|---------------------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                 |         |                                           |   |  |
|---|-----------------|---------|-------------------------------------------|---|--|
| 5 | <b>R1203820</b> | 1203752 | Roller - Fusion Grooved UHMW Polyethylene | 0 |  |
|---|-----------------|---------|-------------------------------------------|---|--|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 6 | <b>R68527R</b> |  | Roller - Grooved Repairable Steel | 0 |  |
|---|----------------|--|-----------------------------------|---|--|

*Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                |                     |                                   |   |  |
|---|----------------|---------------------|-----------------------------------|---|--|
| 7 | <b>R500512</b> | AMT2966,<br>BM25317 | Roller - Grooved Repairable Steel | 0 |  |
|---|----------------|---------------------|-----------------------------------|---|--|

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                 |                                  |                                       |   |  |
|---|-----------------|----------------------------------|---------------------------------------|---|--|
| 8 | <b>RAMT1061</b> | AET10557,<br>AMT1061,<br>AMT2877 | Roller - Grooved Machined Solid Steel | 0 |  |
|---|-----------------|----------------------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                  |                                  |                                       |   |  |
|---|------------------|----------------------------------|---------------------------------------|---|--|
| 9 | <b>RAET10954</b> | AET10954,<br>AMT2875,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 0 |  |
|---|------------------|----------------------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|    |                 |                     |                                       |   |  |
|----|-----------------|---------------------|---------------------------------------|---|--|
| 10 | <b>RAMT1443</b> | AMT1443,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 0 |  |
|----|-----------------|---------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:*

## Overhaul Kits

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 20 | <b>R100130</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:*

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 21 | <b>RAET10632</b> | AET10632 | Overhaul Kit - Roller | 0 |  |
|----|------------------|----------|-----------------------|---|--|

*Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:*

|    |                  |  |                       |   |  |
|----|------------------|--|-----------------------|---|--|
| 22 | <b>R114-5430</b> |  | Overhaul Kit - Roller | 0 |  |
|----|------------------|--|-----------------------|---|--|

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Other Parts Available

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|--------------------------------------------|--------------|-----------------------------------------|----------------------------|---------|----------------|
| 30                                         | R471219      | 471219,<br>471231,<br>JD7759,<br>JD7798 | Zerk - Grease              | 2       |                |
| 31                                         | RET15756     | ET15756,<br>MT1739,<br>MT739            | Seal                       | 2       |                |
| 32                                         | R150650      |                                         | Roller End - 2 Repairable  | 2       |                |
| 33                                         | R303558      | ET15220                                 | Bearing - Roller           | 2       |                |
| 34                                         | R305115      | ET15219                                 | Seal - Roller              | 2       |                |
| 35                                         | R302-5       | JD7797,<br>JD7842,<br>JD7844            | Fitting - Grease           | 2       |                |
| 36                                         | R150690      |                                         | Screw - Set 1/4-20 x 1/4   | 4       |                |
| 37                                         | R150651      |                                         | Spacer - 2-3/8 Roller      | 34      |                |
| 38                                         | R150653      |                                         | Washer - 2-3/8 Roller      | 33      |                |
| 39                                         | RAA35741     | AA35741,<br>AET10129,<br>TCA22836       | Bearing                    | 2       |                |
| <i>Detail Description: 1/4" Side Hole:</i> |              |                                         |                            |         |                |
| 40                                         | RET15755     | ET15755                                 | Seal - Oil                 | 4       |                |
| 41                                         | R253-122     | 253-122                                 | Seal                       | 2       |                |
| 42                                         | RET17515     | ET17515                                 | Shaft - Roller             | 1       |                |
| 43                                         | R237-54      | U46731,<br>U6731                        | O-Ring - Small             | 2       |                |
| 44                                         | R3296-15     | N101345                                 | Locknut - 3/4-16 Nylon Jam | 2       |                |
| 45                                         | RU45916      | 14M7298,<br>U45916                      | Locknut - 10-24 ESNA       | 2       |                |

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|-------------------------------------------------------------------------------------------------|------------------|----------------------|--------------------------------|---------|----------------|
| 46                                                                                              | <b>R254-78</b>   | JD8188               | Tapered Bearing Cone           | 2       |                |
| 47                                                                                              | <b>R254-79</b>   | JD8226               | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>         |                  |                      |                                |         |                |
| 48                                                                                              | <b>RET15726</b>  | ET15726,<br>RET15726 | Sleeve - Wear Hardened         | 2       |                |
| 49                                                                                              | <b>R150673</b>   |                      | Washer - 3 Repairable Roller   | 11      |                |
| 50                                                                                              | <b>R150676</b>   |                      | Spacer - 2-3/4 Dia x 1-1/4 L   | 10      |                |
| 51                                                                                              | <b>R500511</b>   |                      | Roller End - Threaded 3        | 2       |                |
| 52                                                                                              | <b>R150691</b>   |                      | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 53                                                                                              | <b>R170714</b>   | E14814               | Fitting - Pressure Relief      | 2       |                |
| 54                                                                                              | <b>RTCA19566</b> | TCA19566             | Cable - Smooth Roller Scraper  | 1       |                |
| 55                                                                                              | <b>R500534</b>   |                      | Bearing - with Cup             | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                  |                      |                                |         |                |
| 56                                                                                              | <b>R500559</b>   | BM18680,<br>MT18680  | Scraper Kit - Grooved Roller   | 1       |                |
| <i>Detail Description: Fits John Deere AET11262 &amp; AMT2966 Grooved Roller Only:</i>          |                  |                      |                                |         |                |
| 56                                                                                              | <b>R500573</b>   |                      | Scraper Kit - SET/5            | 1       |                |
| <i>Detail Description: Fits R&amp;R R500512 Roller Only &amp; Incl R500572 Scraper:</i>         |                  |                      |                                |         |                |
| 57                                                                                              | <b>RET17629</b>  | ET17629              | Spring - Torsion LH            | 1       |                |
| 58                                                                                              | <b>RET17630</b>  | ET17630              | Spring - Torsion RH            | 1       |                |
| 59                                                                                              | <b>RET17757</b>  | ET11757,<br>ET17757  | Pin - Scraper                  | 1       |                |
| 60                                                                                              | <b>RMT2340</b>   | MT2340               | Scraper - Fits J.D. Center     | 1       |                |

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|--------------------------------------------------------------------------------------------|--------------|--------------|-----------------------------------|---------|----------------|
| 61                                                                                         | RMT2341      | MT2341       | Section - Grooved Scraper 4 Tooth | 1       |                |
| 62                                                                                         | RMT2342      | MT2342       | Section - Grooved Scraper 3 Tooth | 1       |                |
| 63                                                                                         | R500571      | MT2369       | Bar - Scraper                     | 1       |                |
| 64                                                                                         | RMT2407      | MT2407       | Bracket - Roller Scraper          | 2       |                |
| 65                                                                                         | RMT5158      | MT5158       | Scraper - Fits J.D. RH End        | 1       |                |
| 66                                                                                         | RMT5159      | MT5159       | Scraper - Fits J.D. LH End        | 1       |                |
| 67                                                                                         | R34M7010     | 34M7010      | Pin - Spring                      | 1       |                |
| 68                                                                                         | R03M7221     | 03M7221      | Bolt - Carriage M6 x 16           | 14      |                |
| 69                                                                                         | R14M7303     | 14M7303      | Nut - 6mm x 1.0 Flanged           | 14      |                |
| 70                                                                                         | R03M7251     | 03M7251      | Bolt - Gr. Roller Scraper         | 2       |                |
| 71                                                                                         | R500558      |              | Scraper - Grooved Roller          | 1       |                |
| <i>Detail Description: 1 Piece Scraper fits OEM AET11262 &amp; AMT2966 Grooved Roller:</i> |              |              |                                   |         |                |
| 71                                                                                         | R500572      |              | Scraper - Fits R500512 Only       | 1       |                |
| 72                                                                                         | R1203821     |              | Shaft - Fusion Roller             | 1       |                |
| 73                                                                                         | R114-3717    |              | Seal                              | 2       |                |
| 74                                                                                         | R112-5290    |              | Bearing - Stainless               | 2       |                |
| 75                                                                                         | R112-7494    |              | Seal                              | 4       |                |
| 76                                                                                         | R114-3745    |              | Locknut - Bearing - Stainless     | 2       |                |

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