





Replaces R&R Products Greens Max

4018 Parts

Cutting Unit
Groomer



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Groomer Kits					
1	R101110	68624	Groomer Assy - Fits 18 in Units	0	
1	R101111	68624	Groomer Assy - Fits 22 in Units	0	
1	R101112	68624	Groomer Assy - Fits 26 in Units	0	
Other Parts Available					
2	R163761	163761	Knob - Quick Hgt Adj	2	
3	R164050	164050	Adjusting Block Assy - R.H.	1	
4	R164051	164051	Adjusting Block Assy - L.H.	1	
5	R271919	271919	Knob - Fits Groomer	2	
6	R3005108	3005108	Knob - Roller Adjusting	2	
7	R310103	310103	Spacer	2	
8	R316796	434029, R434029, RB147	Bolt - Allen HD 1/4-20 x 1	2	
9	R32152-4	444708, R444708	Locknut - 1/4-20 All Metal	2	
10	R3253-3	446130, R01-166-0070, R01-166-0410, R23-9-GD, R24-7150, R352-167, R446128, R446130	Washer - Lock 1/4	3	

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11	R3254-6	446142, R01-166-0010, R01-166-0280, R01-166-0610, R12H304, R3253-5, R3254-18, R3290-223, R446140, R446142, R48-9370	Washer - Lock 3/8	2	
12	R338752	338752	Seal	1	
13	R343616	343616	Stud	2	
14	R345556	345556	Key - Sq 1/8 x 1	1	
15	R365247	365247	Rod End	2	
16	R365265	365265	Adj. Link - Fits Groomer	2	
17	R365266	365266	Bolt - Groomer Adjusting	2	
18	R365267	365267	Plunger - Fits Groomer	2	
19	R365268	365268	Spring - Stainless - Knob Assy	2	
20	R365269	365269	Spring - Stainless - Knob Assy	2	
21	R365270	365270	Bolt - Groomer Adjusting	2	
22	R365271	365271	Bolt	2	
23	R365291	365291	Spring - Fits Groomer Pin Assy	2	
24	R366658	366658	Link - Roller Adjusting	2	
25	R366660	366660	Spacer - .875 x .630 x 1	1	
26	R366661	366661	Spacer - .875 x .630 x 1.25	2	
27	R367165	367165	Spacer - .875 OD x .630 ID x .532	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
28	R367166	367166	Cam - Fits Groomer Adj Assy	2	
29	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	2	
30	R400298	400298	Bolt - Hex HD 3/8-24 x 1	2	
31	R422502	422502	Set Screw - 1/4-20 x 1/4 Nyloc	4	
32	R434004	434004, R434003	Screw - Soc HD 5/16-18 x 1	2	
33	R434011	434011	Bolt - Soc HD Cap 1/4-20 x 5/8	1	
34	R434024	434024, R3274-12	Bolt - Soc HD Cap 5/16-18 x 3/4	2	
35	R434049	434049	Bolt - Soc HD Cap 5/16-18 x 2	2	
36	R441687	441687	Bolt - Carriage 5/16-18 x 3	1	
36	R441688	441688	Bolt - Carriage 5/16-18 x 3-1/2	1	
37	R443106	3218-2, 443106, R01-188-0518, R09003, R22-12-AJD, R32111-4, R3217-4, R3217-6, R513295, R513412, R915112P, R915978, R915979	Nut - 5/16-18 Y/Zinc Plated	2	
38	R444718	444718	Nut - 5/16-18 Center Lock YZ	6	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R453011	3256-24, 453011, R01-166-0100, R01-166-0120, R01-166-0270, R01-166-0500, R01-166-0600, R01-166-0620, R132-4593, R237-12, R24-10-AD, R24-11-AD, R24-11-BD, R24-12-AD, R24-12-BD, R30-9310, R32-8190, R3256-24, R3256-3, R3256-36, R3256-4, R47-9950	Washer - Flat 3/8 SAE Y/Zinc	2	
42	R465006	465006	Steel Ball - 5/16	2	
43	R471219	471219, R30-8360, R302-2, R302-24, R302-31, R471231, RJD7759, RJD7798	Zerk - Grease	2	
44	R132214	132214	Cover and Seal Assy	1	
45	R100117		Groomer Roller - 26 in	1	
<i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i>					
46	R132210	132210	Bearing Housing Assy	1	
47	R132211	132211	Bearing Housing Assy	1	
48	R241807	241807	Bearing Housing	1	

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49	R241808	241808	Bearing Housing	1	
50	R3000782	3000782	Shaft - Fits 18 Groomer	1	
50	R390857	390857	Shaft - Fits 22 Groomer	1	
50	R3000781	3000781	Shaft - Fits 26 in Groomer	1	
51	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	3	
52	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	1	
53	R336962	336962	Seal	2	
54	R365229	365229, R325229	Bearing	2	
55	R365230	365230	Verti-Cut Blade - 2-1/2 Dia.	0	

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<i>Tech Note: Blade Requirements: 71 blades for 22" groomers, 58 Blades for 18" groomers and 49 blades for 26" groomers:</i>					
56	R365234	365234	Spacer - 1 1/16 x .467	2	
57	R365236	365236	Spacer - 1 1/16 x .247	70	
<i>Tech Note: Fits 22":</i>					
58	R367161	367161	Spacer - 1 OD x .75	2	
59	R3220-7	443832, R01-191-1216, R3-5103, R443832, RF7005	Nut - 3/4-16 Jam Zinc	1	
60	R458461	458461, R32151-34, R453461	Snap Ring	4	
61	R132212	132212	Pulley Assy - Incl Bearing	1	
62	R163776	163776	Pulley Assy - Incl Seal	1	
63	R2000088	2000088	Pivot Block - Fits Groomer	1	
64	R220316	220316	Belt Housing - Groomer	1	
65	R241817	241817	Knob - Clutch	1	
66	R3002692	3002692	Bracket - Roller Mounting	2	
67	R321-4	400108, R01-150-1030, R01-178-0406, R20-3-AGD, R3222-1, R400108	Bolt - Hex HD 1/4-20 x 3/4	2	
70	R338768	338768	Seal - Oil	1	
71	R363841	363841	Washer - Groomer Clutch	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R365227	365227	Pulley - 16 Grooved	1	
73	R365228	365228	Drive Pulley	1	
74	R365232	365232	Spacer - Drive Pulley	1	
75	R365235	365235	Belt - Timing Fits 2-1/2 Groomers	1	
76	R365239	365239	Key - 1/8 x 1/8 x 7/16	1	
77	R365254	365254	Shaft - Stub - Clutch	1	
78	R365256	365256	Spacer - Pulley .875 x .630 x .406	1	
79	R365257	365257	Bolt - Special Groomer Clutch	1	
80	R365258	365258	Pin - Clutch	2	
81	R365260	365260	Link - Belt Adjusting	1	
82	R365272	365272	Spring - Clutch	2	
83	R366659	366659	Clamp - Groomer	1	
84	R367162	367162	Belt Tensioner - Eccentric	1	
85	R367163	367163	Spacer - .875 x .630 x .880	1	
86	R400120	400120, R01-150-0990, R01-178-0416, R02-150-0990, R321-11, R3222-4, R513327, R908470	Bolt - Hex HD 1/4-20 x 2	2	
87	R434030	434030	Bolt - Soc HD Cap 3/8-16 x 7/8	3	
88	R447212	447212	Lockwasher - 1/4 Internal Tooth	2	
90	RP570-3	443802, R443802	Nut - 1/4-20 Hex Jam Zinc	2	

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91	R340464	340464	Bracket - Fits Groomer Mounting	1	
92	R390899	390899	Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
92	R3000784	3000784	Roller Tube - Grooved 2.5 x 18	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
92	R3000783	3000783	Roller Tube - Grooved 2.5 x 26	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
93	R443816	443816	Nut - 7/16-20 Hex Jam	2	
94	R446146	446148, R446148	Lock Washer - 7/16	2	
95	R453013	452008, R01-166-0140, R01-166-0700, R3256-5, R452008, R80-4850	Washer - Flat 7/16	2	
96	R365330	365330	Bearing	2	
98	R338773	338773	Seal	2	
100	R338772	338772	Shaft - Roller - RH	1	
100	R340465	340465	Shaft - Roller - LH	1	
101	R264	443836, R443836	Nut - Jam Hardened 7/8-14	4	
102	R458113	458113	Ring - Snap Fits Groomer	2	
103	R365409	365409	Spacer - Wheel	4	
104	R365343	365343	Wheel - Anti Scalp	2	

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105	R364441	364441, R303873, R366641	Washer - Flat 5/16x7/8	2	
106	R446136	446136, R446134	Washer - Lock 5/16 Zinc	2	
107	R400184	400184	Screw - 5/16-18 x 3/4 Hex	2	
108	R3003401	3003401, R3003969	Pin - Fits Groomer	2	

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