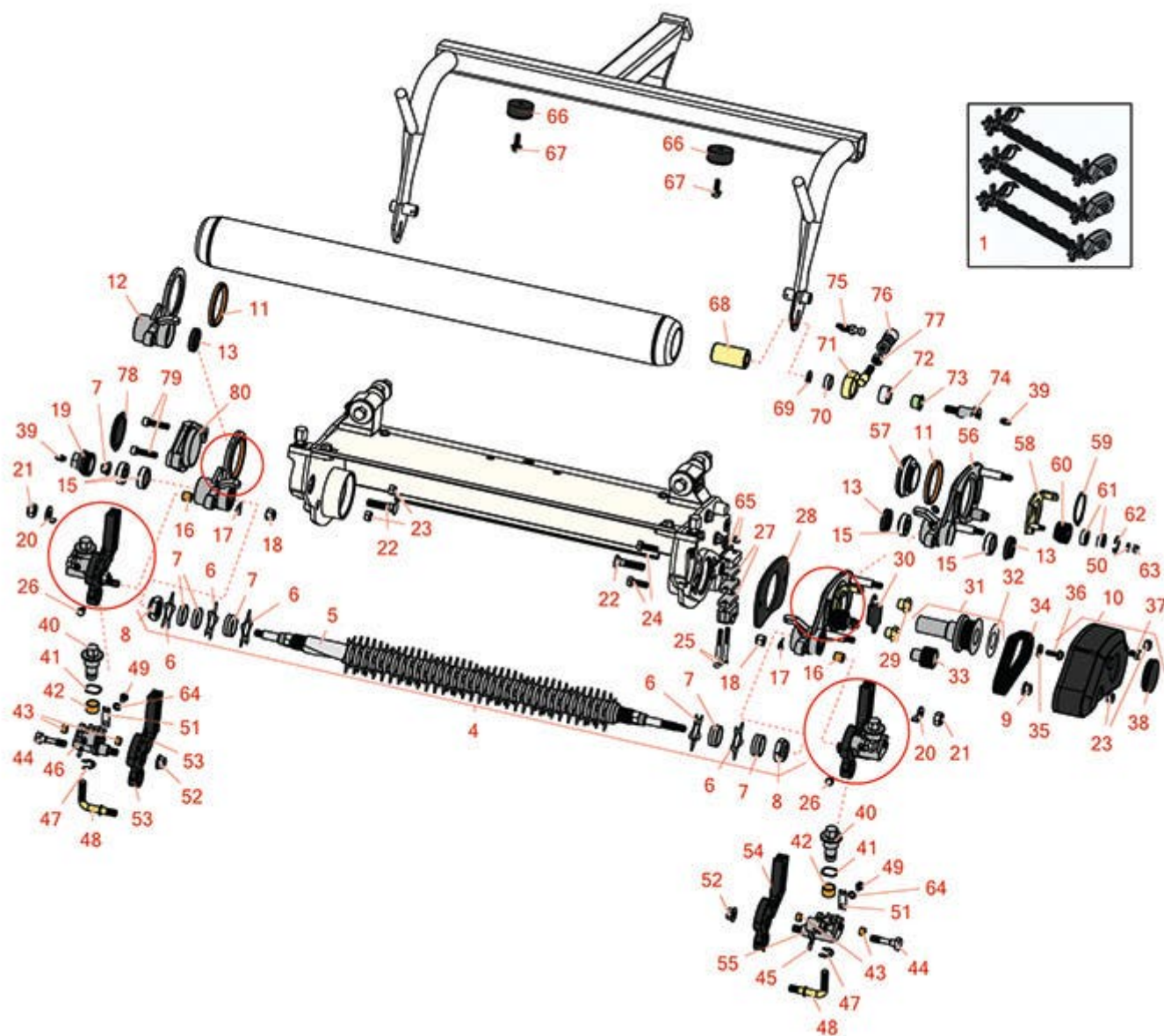




# Replaces R&R Products Versa-Green 1860 Parts Front Groomer



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# Replaces R&R Products Versa-Green

## 1860 Parts

Front Groomer



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

### Complete Groomer Kit

|   |               |                   |                                  |   |  |
|---|---------------|-------------------|----------------------------------|---|--|
| 1 | <b>R04634</b> | R04630,<br>R04632 | Complete Groomer Assy - Set of 3 | 1 |  |
|---|---------------|-------------------|----------------------------------|---|--|

*Tech Note: Includes all parts needed for three cutting unit groomers.:*

*Detail Description: Includes all parts needed for three cutting unit groomers.:*

### Other Parts Available

|                                            |                  |                         |                                  |    |  |
|--------------------------------------------|------------------|-------------------------|----------------------------------|----|--|
| 4                                          | <b>R117-1507</b> |                         | Grooming Reel Assy               | 1  |  |
| 5                                          | <b>R115-1770</b> |                         | Shaft Assy - Groomer             | 1  |  |
| 6                                          | <b>R110-2333</b> |                         | Groomer Blade - Helix .028 Thick | 42 |  |
| 7                                          | <b>R70-1350</b>  |                         | Spacer - 1/4 Fits Groomer Shaft  | 86 |  |
| 8                                          | <b>R32127-46</b> | R3296-60                | Locknut                          | 2  |  |
| 9                                          | <b>R104-8301</b> | R109-6658,<br>R133-7570 | Locknut - 3/8-16 Nylon Flanged   | 2  |  |
| 10                                         | <b>R106-8542</b> |                         | LH Drive Cover Assy              | 1  |  |
| 11                                         | <b>R106-8527</b> |                         | Bushing                          | 2  |  |
| 12                                         | <b>R115-3290</b> |                         | RH Support Plate Assy            | 1  |  |
| <i>Tech Note: Incl: R106-8527 bushing:</i> |                  |                         |                                  |    |  |
| 13                                         | <b>R106-8530</b> |                         | Seal - Oil                       | 3  |  |
| 15                                         | <b>R107-8105</b> | R106-8520               | Bearing-Ball - Extended          | 4  |  |
| 16                                         | <b>R256-2</b>    |                         | Bushing - Idler Pulley           | 2  |  |
| 17                                         | <b>R3290-301</b> |                         | Washer - Spring Wave             | 2  |  |
| 18                                         | <b>R3296-5</b>   |                         | Locknut - 3/8-24 Jam Nylon       | 2  |  |
| 19                                         | <b>R106-8529</b> |                         | Plug-Cap                         | 1  |  |

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## 1860 Parts

Front Groomer



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|---------|--------------|--------------------------------------|--------------------------------|---------|----------------|
| 20      | R115-3282    |                                      | Washer - HOC Bracket           | 2       |                |
| 21      | R106-4668    |                                      | Locknut - 10mm x 1.5 Top Lock  | 2       |                |
| 22      | R150647      | R105-5342                            | Plow Bolt - HOC - Front Roller | 2       |                |
| 23      | R33024-00    |                                      | Locknut - 8mm x 1.25           | 2       |                |
| 24      | R57-6380     | R33114-025,<br>R48-9460,<br>R60-4540 | Bolt - Hex HD M8-1.25 x 25     | 2       |                |
| 25      | R117-1511    |                                      | Bolt - Soc HD Cap              | 4       |                |
| 26      | R48-7610     | R33113-012                           | Bolt - Hex HD Nyloc M6 x 12    | 2       |                |
| 27      | R105-5711    | R119-4165                            | Shim - Roller                  | 6       |                |
| 28      | R106-8463    |                                      | Shim-Groomer                   | 1       |                |
| 29      | R105-5770    |                                      | Nut - Shoulder                 | 2       |                |
| 30      | R110-1700    | R66-4460                             | Spring-Extension               | 1       |                |
| 31      | R106-8540    |                                      | Pulley Assy                    | 1       |                |
| 32      | R106-8521    |                                      | Decal-Warning                  | 1       |                |
| 33      | R115-5219    |                                      | Pulley-Driven, Splined         | 1       |                |
| 34      | R104-4705    | R120-2763                            | Belt - Groomer                 | 1       |                |
| 35      | R105-5769    |                                      | Washer                         | 1       |                |
| 36      | R33103-020   |                                      | Bolt - Hex Washer M6-1.0 x 20  | 1       |                |
| 37      | R33114-010   |                                      | Bolt - Hex HD M8-1.25 x 10     | 1       |                |
| 38      | R105-5761    |                                      | Grommet                        | 1       |                |

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## 1860 Parts

Front Groomer



| Item No | R&R Part No.      | OEM Part No.                                                                                                                                                                                                                                                   | Description              | Qty Req | Order Quantity |
|---------|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------|----------------|
| 39      | <b>R302-5</b>     | R173-0,<br>R21-6010,<br>R255825,<br>R302-37,<br>R302-47,<br>R302-57,<br>R302-58,<br>R302-6,<br>R31-0300,<br>R32-9660,<br>R471214,<br>R471223,<br>R471226,<br>R60-0800,<br>R62-3880,<br>R92-4181,<br>RJD7797,<br>RJD7842,<br>RJD7844,<br>RM0004,<br>RZS48114-04 | Fitting - Grease         | 4       |                |
| 40      | <b>R106-8482</b>  |                                                                                                                                                                                                                                                                | Adjuster-Groomer         | 2       |                |
| 41      | <b>R107-8107</b>  | R106-8490                                                                                                                                                                                                                                                      | Washer - Wave            | 2       |                |
| 42      | <b>R256-42</b>    |                                                                                                                                                                                                                                                                | Bushing                  | 2       |                |
| 43      | <b>R106-8489</b>  |                                                                                                                                                                                                                                                                | Bushing-Sleeve           | 4       |                |
| 44      | <b>R106-8528</b>  |                                                                                                                                                                                                                                                                | Screw - Lock             | 2       |                |
| 45      | <b>R104-9312</b>  |                                                                                                                                                                                                                                                                | Pin - Grooved            | 2       |                |
| 46      | <b>R106-8535</b>  |                                                                                                                                                                                                                                                                | RH Lift Arm Assy         | 1       |                |
| 47      | <b>R32120-19</b>  | R32120-81                                                                                                                                                                                                                                                      | E-Ring                   | 2       |                |
| 48      | <b>R115-3291</b>  |                                                                                                                                                                                                                                                                | Rod - Lift - Groomer     | 2       |                |
| 49      | <b>R33113-008</b> |                                                                                                                                                                                                                                                                | Bolt - Hex HD M6-1.0 x 8 | 2       |                |
| 50      | <b>R43-5930</b>   | R01-176-0030                                                                                                                                                                                                                                                   | Washer - Lock M6         | 1       |                |
| 51      | <b>R104-4754</b>  |                                                                                                                                                                                                                                                                | Spring-Detent            | 2       |                |

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## 1860 Parts

Front Groomer



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|---------------------------------------------------------|--------------|---------------------------------------|--------------------------------|---------|----------------|
| 52                                                      | R14M7296     | R104-2611                             | Nut - 10mm x 1.5 Flanged       | 2       |                |
| 53                                                      | R115-3286    |                                       | Arm-Groomer, HOC (RH)          | 1       |                |
| 54                                                      | R114-4646    |                                       | Arm-Groomer, HOC (LH)          | 1       |                |
| 55                                                      | R106-8536    |                                       | LH Lift Arm Assy               | 1       |                |
| <i>Tech Note: Incl: R106-8489 and R256-42 bushings:</i> |              |                                       |                                |         |                |
| 56                                                      | R114-4650    |                                       | Drive Side Plate - LH          | 1       |                |
| 57                                                      | R106-8471    |                                       | Hub-Pivot                      | 1       |                |
| 58                                                      | R106-8470    |                                       | LH Idler Assy                  | 1       |                |
| 59                                                      | R106-2646    |                                       | Ring - Retaining, Bo           | 1       |                |
| 60                                                      | R106-2630    |                                       | Idler Bearing Assy             | 1       |                |
| 61                                                      | R251-259     | R251-307                              | Bearing - Ball                 | 2       |                |
| 62                                                      | R104-4727    |                                       | Ring - Retaining               | 1       |                |
| 63                                                      | R33023-00    | R48-7900,<br>R49-7810                 | Locknut - ESNA 6mm x 1.0       | 1       |                |
| 64                                                      | R24M7139     |                                       | Washer - Flat 6mm              | 1       |                |
| 65                                                      | R33003-00    | R65-7980                              | Hex Nut - Flanged 6-1.0mm      | 4       |                |
| 66                                                      | R94-4548     |                                       | Rubber Bumper                  | 2       |                |
| 67                                                      | R49-2040     | R32104-42,<br>R32104-95,<br>R32144-44 | Bolt - Hex Washer 1/4-20 x 3/4 | 2       |                |
| 68                                                      | R88-6830     |                                       | Spacer - Carrier Frame         | 2       |                |

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| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                      | Description                  | Qty Req | Order Quantity |
|---------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 69      | R453011      | 3256-24,<br>453011,<br>R01-166-0100,<br>R01-166-0120,<br>R01-166-0270,<br>R01-166-0500,<br>R01-166-0600,<br>R01-166-0620,<br>R132-4593,<br>R237-12,<br>R24-10-AD,<br>R24-11-AD,<br>R24-11-BD,<br>R24-12-AD,<br>R24-12-BD,<br>R30-9310,<br>R32-8190,<br>R3256-24,<br>R3256-3,<br>R3256-36,<br>R3256-4,<br>R47-9950 | Washer - Flat 3/8 SAE Y/Zinc | 2       |                |
| 70      | R98-2389     |                                                                                                                                                                                                                                                                                                                   | Spacer-Link, Pull            | 2       |                |
| 71      | R100-6440    | R17-2889,<br>R94-9632,<br>R95-2901                                                                                                                                                                                                                                                                                | Pull Link - w/Bushing        | 2       |                |
| 72      | R95-0532     |                                                                                                                                                                                                                                                                                                                   | Bushing - Pull Link          | 1       |                |
| 73      | R256-292     | R104-7738                                                                                                                                                                                                                                                                                                         | Bushing - Nyliner Bed Bar    | 2       |                |
| 74      | R98-1483     |                                                                                                                                                                                                                                                                                                                   | Screw - Link Pull            | 2       |                |
| 75      | R94-2958     | R2411-7                                                                                                                                                                                                                                                                                                           | Stud - Alloy Ball Joint      | 2       |                |
| 76      | R99-1460     | R2411-28,<br>R2411-29,<br>R2411-30,<br>R2411-6,<br>R2411-8,<br>R8-7710,<br>R94-2959                                                                                                                                                                                                                               | Receiver - Ball Joint        | 2       |                |

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## 1860 Parts

*Front Groomer*



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|---------|--------------|----------------------------|----------------------------------|---------|----------------|
| 77      | R3220-3      | R01-191-0624,<br>R3290-149 | Nut - Jam Ball Joint             | 2       |                |
| 78      | R150485      | R2410-30                   | Cap - Protective Bearing Housing | 1       |                |
| 79      | R94-3559     |                            | Screw - Hex Socket Head          | 2       |                |
| 80      | R104-9447    |                            | Adapter - Motor                  | 1       |                |

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