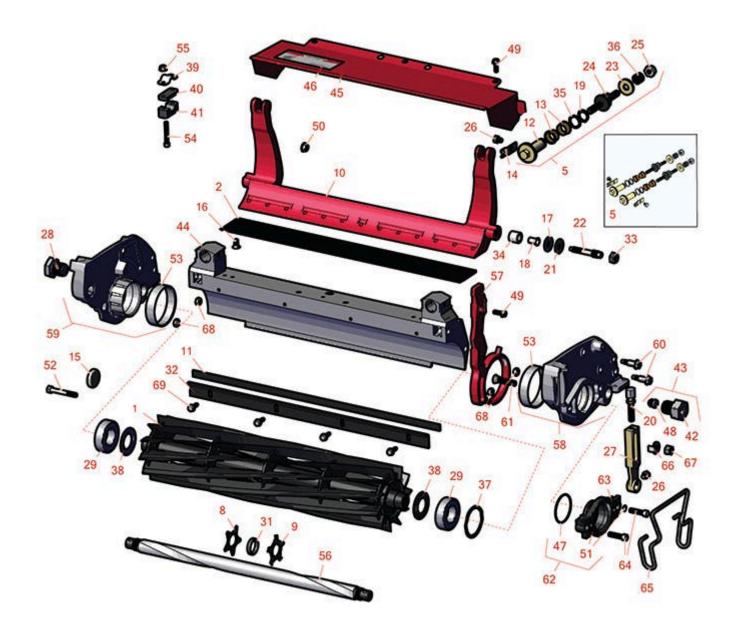




DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife



Pro	ducts DPA	0 Parts Cutting Unit - Models 0 & Bedknife	4613, 04614 & 04615		064363
	R&R Part No.	OEM Part No.	Description	Qty Reg	Orde Quantity
	Reels, Lifetime Gua	ranteed			
1	R119-4103	119-4103	Reel - 8 Blade	1	
	steel, heat-treated t precision cylindrica performance. Advar our lifetime guaran	o perfectly complement both l grinding on bearing surface nced computer balancing ens	crafted from premium high carbon-bor R&R and OEM bedknives. Each reel un s, followed by relief grinding for optimo sures extended reel and bearing life. Ba als and craftsmanship under normal us recision you can trust.:	dergoes al acked by	
1	R127-2200	127-2200	Reel - 8 Blade Low Drag	1	
	Tech Note: Low Drag	g.			
			crafted from premium high carbon-bor R&R and OEM bedknives. Each reel un		
	precision cylindrica performance. Advar our lifetime guaran	grinding on bearing surface aced computer balancing ens	R&R and OEM bedknives. Each reel un s, followed by relief grinding for optime sures extended reel and bearing life. Ba als and craftsmanship under normal us	al acked by	
1	precision cylindrica performance. Advar our lifetime guaran	l grinding on bearing surface nced computer balancing ens tee against defects in materio	R&R and OEM bedknives. Each reel un s, followed by relief grinding for optime sures extended reel and bearing life. Ba als and craftsmanship under normal us	al acked by	
1	precision cylindrica performance. Advan our lifetime guarant Reels deliver unmat R132-7340 Detail Description: H hardened to RC48-5 premium series bea ground and precisio are guaranteed aga	l grinding on bearing surface aced computer balancing ensi- tee against defects in materic ched durability and cutting p 132-7340 R&R Razor Reels are manufac 1 to match the temper of ou knives. All R&R Reels are cylin on computer balanced for ex- inst defects in material and v	R&R and OEM bedknives. Each reel un s, followed by relief grinding for optime sures extended reel and bearing life. Ba als and craftsmanship under normal us precision you can trust.: Reel - 8 Blade Razor Series	al acked by se, R&R 1 nd then ent elief ucts Reels der	
1	precision cylindrica performance. Advan our lifetime guarant Reels deliver unmat R132-7340 Detail Description: H hardened to RC48-5 premium series bea ground and precisio are guaranteed aga	l grinding on bearing surface aced computer balancing ensi- tee against defects in materic ched durability and cutting p 132-7340 R&R Razor Reels are manufac 1 to match the temper of ou knives. All R&R Reels are cylin on computer balanced for ex- inst defects in material and v	R&R and OEM bedknives. Each reel un s, followed by relief grinding for optimo sures extended reel and bearing life. Ba als and craftsmanship under normal us recision you can trust.: Reel - 8 Blade Razor Series Low Drag tured from a special high alloy steel ar r Razor bedknives and original equipm ndrically ground on bearing surfaces, re tended bearing and reel life. R&R Production workmanship for the life of the reel und	al acked by se, R&R 1 nd then ent elief ucts Reels der	
1	precision cylindrical performance. Advan our lifetime guarant Reels deliver unmat R132-7340 Detail Description: H hardened to RC48-5 premium series bea ground and precisio are guaranteed aga normal use. You can R137-8511 Detail Description: H hardened to RC48-5 premium series bea ground and precisio are guaranteed aga	I grinding on bearing surface aced computer balancing ens- tee against defects in materia ched durability and cutting p 132-7340 R&R Razor Reels are manufac 1 to match the temper of ou knives. All R&R Reels are cylin on computer balanced for ex- inst defects in material and w n expect up to double the life 137-8511 R&R Razor Reels are manufac 1 to match the temper of ou knives. All R&R Reels are cylin on computer balanced for ex- inst defects in material and w	R&R and OEM bedknives. Each reel un s, followed by relief grinding for optimo sures extended reel and bearing life. Ba als and craftsmanship under normal us recision you can trust.: Reel - 8 Blade Razor Series Low Drag stured from a special high alloy steel ar r Razor bedknives and original equipm ndrically ground on bearing surfaces, re tended bearing and reel life. R&R Product vorkmanship for the life of the reel und from Razor reels over standard reels.: Reel - 8 Blade Razor Series	al acked by se, R&R 1 nd then eent elief ucts Reels der 1 nd then eent elief ucts Reels der	





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DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

ltem R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R127-2201** 127-2201

Reel - 11 Blade Low Drag

Tech Note: Low Drag:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

 1
 R132-7341 Reel - 11 Blade Razor Series
 1

 1
 Low Drag 21
 1

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 R137-8512	1	R137-8512	
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137-8512

Reel - 11 Blade Razor Series w/Bearings and Seals 21x5

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R119-4105** 119-4105 Reel - 14 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:



DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

ltem R&R	OEM	Description	Qty	Order
No Part No.	Part No.		Req	Quantity
1 R127-2202	127-2202	Reel - 14 Blade Low Drag 21	1	

Tech Note: Low Drag:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 R132-7342 132-7342	Reel - 14 Blade Razor Series Low Drag 21	1
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Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 R137-8513 137-8513 Reel - 14 Blade Razor Series 1 W/Bearings and Seals 21x5	1
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Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

2	R94-6392	62-2500, 94-6392	Bedknife - High Cut .312 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Bedknife, Lifetime Guaranteed

2 **R108-4302**

108-4301, 108-4302 Bedknife - Tournament Cut Extended .125 - .500 HOC

1







DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

ltem R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R108-4303	104-7720, 108-4303	Bedknife - Micro Cut Extended .062187 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R150466	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R	93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062 - .187 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R93-4263**

63-8560, 66-9320, 93-4263, 93-6039

Bedknife - Tournament Cut .125 - .500 HOC

1





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

ltem R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R93-4264 65	7-4960, 3-8470, 3-4264	Bedknife - Low Cut .187 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel, Lifetime Guaranteed

		Bedknife - Razor Tool Steel -	
2 R115-1881	115-1881	21 Tournament Cut .125500	1
		HOC	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R115-1880**

115-1880

Bedknife - Razor Tool Steel -21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R112-7475**

112-7475

Bedknife - Razor Tool Steel -22 x 3/8 Fairway

1





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

ltem R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kit

5	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1
Blad	es			
8	R110-2333	110-2333	Groomer Blade - Helix .028 Thick	42
9	R121-9531	121-9531	Groomer Blade - Carbide Tipped - Helix 1mm	42
Othe	er Parts Available			
10	R106-2648-01	106-2648-01	Bed Bar	1
11	R106-2619	106-2619	Seal - Strip	1
12	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2
13	R106-5344	106-5344	Bushing - Flanged and Keyed	4
14	R99-2097	99-2097	Detent - Bed Bar Adjuster	2
15	R105-5708	105-5708, 121-4609	Plug - Expansion	2
16	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13
17	R52-2900	52-2900	Washer - Nylon	4
18	R52-2890	52-2890	Bushing - Flanged	2





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
19	R32120-93	32120-93	Snap Ring - HD	2	
20	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
21	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
22	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
23	R119-4155	119-4155	Washer - Hardened	2	
24	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
25	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
26	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
27	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
28	R115-7263	115-7263	Bolt - Bearing Lock	1	
28	R120-3222	117-9512, 120-3222	Reel Nut Assy - RH	1	
29	R115-3296	115-3296	Bearing	2	
31	R70-1350	70-1350	Spacer - 1/4 Fits Groomer Shaft	82	
32	R115-3303-03	115-3303-03	Bar - Cutoff	1	
33	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
34	R119-4153	119-4153	Bushing - Rubber	2	





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R119-4164	119-4164	Washer - Wave	2	
R119-4156	119-4156	Spring - Compression	2	
R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
R115-3299	115-3299	Seal- Flocked	2	
R105-5712	105-5712, 119-4157	Retainer - Roller	2	
R105-5711	105-5711, 119-4165	Shim - Roller	2	
R105-5710	105-5710, 119-4166	Spacer - Roller	2	
R117-9508	117-9508	Nut - Reel - Splined (LH)	1	
R120-3221	120-3221	Reel Nut Assy - LH	1	
R119-9303	105-5799, 119-9303	Frame - Crossmember	1	
R119-4095	119-4095	Grass Shield Assy	1	
R354083	104-7729, 354083	Decal - Danger	1	
R360-0398	360-0398	O-Ring	2	
R120-3220	120-3220	Plug - Plastic	1	
R119-4012	119-4012	Screw - Hx Washer HD Self Threading	5	
R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
R237-22	107-8844, 237-22, 237-78	O-Ring	2	
	Part No. R119-4164 R119-4156 R105-5700 R105-5712 R105-5712 R105-5711 R105-5710 R117-9508 R119-303 R119-9303 R119-9303 R119-303 R119-4095 R354083 R120-3220 R119-4012 R104-8300	Part No. Part No. R119-4164 119-4164 R119-4156 119-4156 R105-5700 105-5700, 115-5258 R115-3299 115-3299 R105-5712 105-5712, 119-4157 R105-5711 105-5711, 119-4165 R105-5710 105-5710, 119-4165 R117-9508 117-9508 R119-303 105-5799, 119-9303 R119-4095 104-7729, 354083 R360-0398 360-0398 R120-3220 120-3220 R119-4012 119-4012 R119-4012 119-4012 R104-8300, 119-4041 104-8300, 119-4041 R237-22 107-8844, 237-22, 107-8844, 237-824, 237-824, 237-824, 237-824, 237-824, 237-824, 237-824, 237-824, 237-	Part No. Description R119-4164 119-4164 Washer - Wave R119-4156 119-4156 Spring - Compression R105-5700 105-5700, 115-5258 Wave Washer - Bearing R105-5710 105-5712, 119-4157 Retainer - Roller R105-5711 105-5710, 119-4155 Shim - Roller R105-5710 105-5710, 119-4165 Spacer - Roller R105-5710 105-5710, 119-4166 Spacer - Roller R117-9508 117-9508 Nut - Reel - Splined (LH) R120-3221 120-3221 Reel Nut Assy - LH R119-9303 104-7729, 119-9303 Frame - Crossmember R119-4095 119-4095 Grass Shield Assy R354083 360-0398 O-Ring R119-4012 119-4012 Screw - Hx Washer HD Self R104-8300, 104-8300, 119-4041 Locknut - 5/16-18 Flanged Y/Zinc R104-8300, 119-4041 Locknut - 5/16-18 Flanged	Part No. Part No. Description Req. R119-4164 119-4164 Washer - Wave 2 R119-4156 119-4156 Spring - Compression 2 R105-5700 105-5700, 115-5258 Wave Washer - Bearing 1 R105-5710 105-5712, 119-4157 Retainer - Roller 2 R105-5711 105-5712, 119-4157 Shim - Roller 2 R105-5710 105-5710, 119-4165 Spacer - Roller 2 R105-5710 105-5710, 119-4166 Spacer - Roller 2 R117-9508 117-9508 Nut - Reel - Splined (LH) 1 R119-9303 105-5799, 119-9303 Frame - Crossmember 1 R119-4095 119-4095 Grass Shield Assy 1 R119-4095 104-7729, 354083 Decal - Danger 1 R120-3220 120-3220 Plug - Plastic 1 R119-4012 119-4012 Screw - HX Washer HD Self 5 R104-8300, 119-4041 Locknut - 5/16-18 Flanged 4 R237-22 237-22, O-Ring





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	R322-11	01-150-0390, 01-178-0518, 20-31-AD, 322-11, 3223-7	Bolt - 5/16-18 x 2 1/4 Hx HD	2	
53	R117-6619	117-6619	Bushing	2	
54	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
55	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
56	R125-3478	125-3478	Groomer Shaft Assy	1	
57	R119-9307-01	119-9307-01	Arm - Pitch	2	
58	R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1	
59	R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1	
60	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
61	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
62	R115-5227	115-5227	Motor Adapter Assy	1	
63	R115-3294	115-3294	Adaptor - Hyd Motor	1	
64	R434036	3274-18	Screw - Soc HD 5/16-18 x 1-1/4	2	
65	R117-6706	117-6706	Clamp - Motor	1	
66	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
67	R115-7193	115-7193	Nut-HOC	2	
68	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	





DPA Cutting Unit - Models 04613, 04614 & 04615 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
68	R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	4	
69	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	