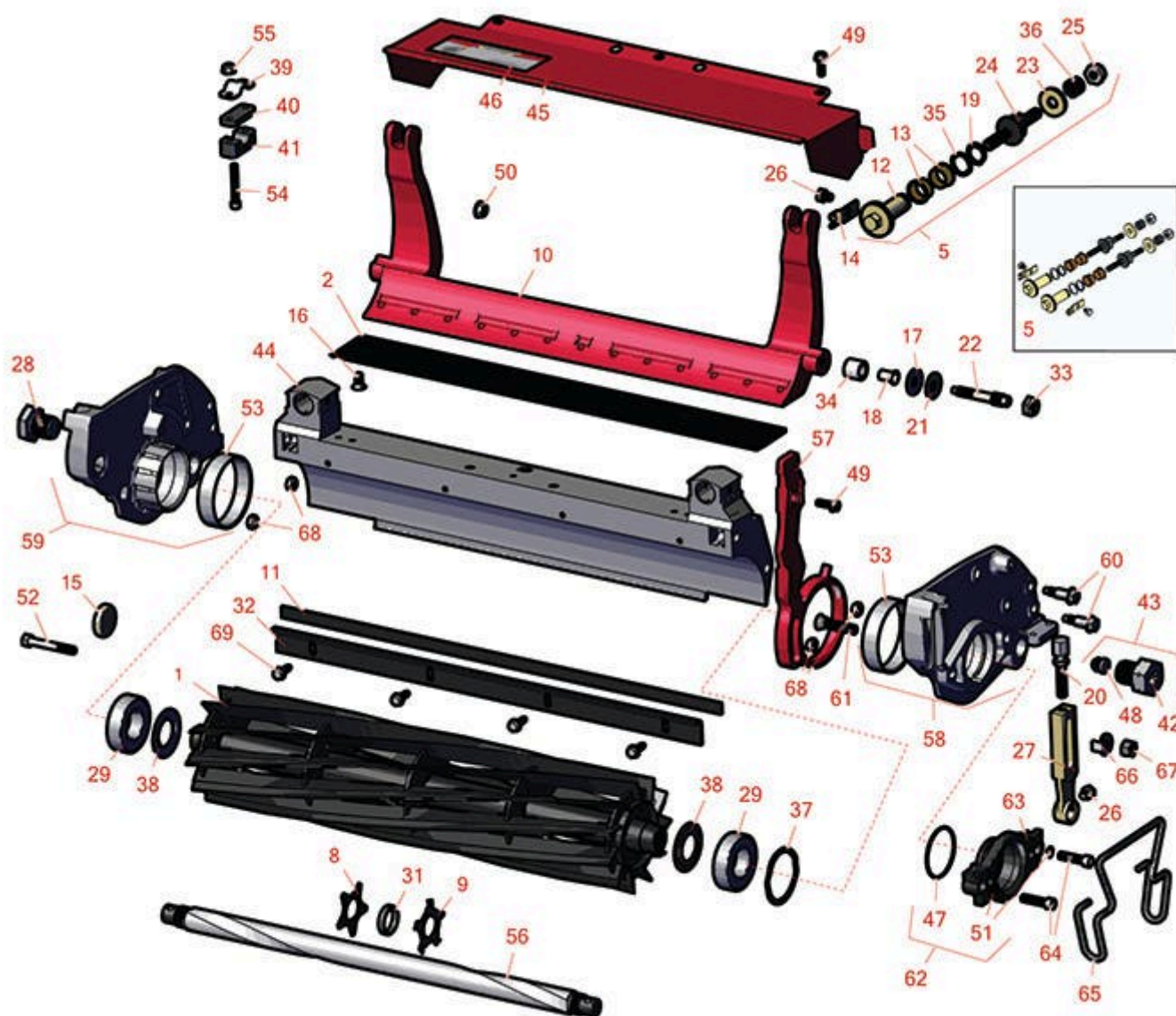




# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	<b>R119-4103</b>	119-4103	Reel - 8 Blade	1
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	<b>R127-2200</b>	127-2200	Reel - 8 Blade Low Drag	1
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*Tech Note: Low Drag:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	<b>R132-7340</b>	132-7340	Reel - 8 Blade Razor Series Low Drag	1
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*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

1	<b>R137-8511</b>	137-8511	Reel - 8 Blade Razor Series w/Bearings and Seals 21x5	1
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*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

1	<b>R119-4104</b>	119-4104	Reel - 11 Blade	1
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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R127-2201</b>	127-2201	Reel - 11 Blade Low Drag	1	
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*Tech Note:* Low Drag:

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R132-7341</b>	132-7341	Reel - 11 Blade Razor Series Low Drag 21	1	
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*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1	<b>R137-8512</b>	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
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*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1	<b>R119-4105</b>	119-4105	Reel - 14 Blade	1	
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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1	<b>R127-2202</b>	127-2202	Reel - 14 Blade Low Drag 21	1	
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*Tech Note: Low Drag:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	<b>R132-7342</b>	132-7342	Reel - 14 Blade Razor Series Low Drag 21	1	
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*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

1	<b>R137-8513</b>	137-8513	Reel - 14 Blade Razor Series w/Bearings and Seals 21x5	1	
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*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

2	<b>R94-6392</b>	62-2500, 94-6392	Bedknife - High Cut .312 - 1.00 HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## **R&R Bedknife, Lifetime Guaranteed**

2	<b>R108-4302</b>	108-4301, 108-4302	Bedknife - Tournament Cut Extended .125 - .500 HOC	1	
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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R108-4303</b>	104-7720, 108-4303	Bedknife - Micro Cut Extended .062 - .187 HOC	1	
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R150466</b>	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1	
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R93-4262</b>	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062 - .187 HOC	1	
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R93-4263</b>	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125 - .500 HOC	1	
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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R93-4264</b>	57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 HOC	1	
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## R&R Razor Tool Steel, Lifetime Guaranteed

2	<b>R115-1881</b>	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125 - .500 HOC	1	
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>R115-1880</b>	115-1880	Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC	1	
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>R112-7475</b>	112-7475	Bedknife - Razor Tool Steel - 22 x 3/8 Fairway	1	
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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Overhaul Kit

5	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1	
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## Blades

8	R110-2333	110-2333	Groomer Blade - Helix .028 Thick	42	
9	R121-9531	121-9531	Groomer Blade - Carbide Tipped - Helix 1mm	42	

## Other Parts Available

10	R106-2648-01	106-2648-01	Bed Bar	1	
11	R106-2619	106-2619	Seal - Strip	1	
12	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
13	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
14	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
15	R105-5708	105-5708, 121-4609	Plug - Expansion	2	
16	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
17	R52-2900	52-2900	Washer - Nylon	4	
18	R52-2890	52-2890	Bushing - Flanged	2	

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# Replaces Toro Greensmaster TriFlex 3400 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
19	<b>R32120-93</b>	32120-93	Snap Ring - HD	2	
20	<b>R110-7352</b>	110-7352	Screw - HOC 2 5/8 Stainless	2	
21	<b>R52-2860</b>	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
22	<b>R117-9493</b>	117-9493	Bolt - Bed Bar - Hardened	2	
23	<b>R119-4155</b>	119-4155	Washer - Hardened	2	
24	<b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2	
25	<b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
26	<b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
27	<b>R115-7041</b>	115-7041	Bracket - Front Roller 5 1/4 in	2	
28	<b>R115-7263</b>	115-7263	Bolt - Bearing Lock	1	
28	<b>R120-3222</b>	117-9512, 120-3222	Reel Nut Assy - RH	1	
29	<b>R115-3296</b>	115-3296	Bearing	2	
31	<b>R70-1350</b>	70-1350	Spacer - 1/4 Fits Groomer Shaft	82	
32	<b>R115-3303-03</b>	115-3303-03	Bar - Cutoff	1	
33	<b>R3296-28</b>	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
34	<b>R119-4153</b>	119-4153	Bushing - Rubber	2	

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# Replaces Toro Greensmaster TriFlex 3400 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R119-4164	119-4164	Washer - Wave	2	
36	R119-4156	119-4156	Spring - Compression	2	
37	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
38	R115-3299	115-3299	Seal- Flocked	2	
39	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
40	R105-5711	105-5711, 119-4165	Shim - Roller	2	
41	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
42	R117-9508	117-9508	Nut - Reel - Splined (LH)	1	
43	R120-3221	120-3221	Reel Nut Assy - LH	1	
44	R119-9303	105-5799, 119-9303	Frame - Crossmember	1	
45	R119-4095	119-4095	Grass Shield Assy	1	
46	R354083	104-7729, 354083	Decal - Danger	1	
47	R360-0398	360-0398	O-Ring	2	
48	R120-3220	120-3220	Plug - Plastic	1	
49	R119-4012	119-4012	Screw - Hx Washer HD Self Threading	5	
50	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
51	R237-22	107-8844, 237-22, 237-78	O-Ring	2	

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# Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	R322-11	01-150-0390, 01-178-0518, 20-31-AD, 322-11, 3223-7	Bolt - 5/16-18 x 2 1/4 Hx HD	2	
53	R117-6619	117-6619	Bushing	2	
54	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
55	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
56	R125-3478	125-3478	Groomer Shaft Assy	1	
57	R119-9307-01	119-9307-01	Arm - Pitch	2	
58	R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1	
59	R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1	
60	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
61	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
62	R115-5227	115-5227	Motor Adapter Assy	1	
63	R115-3294	115-3294	Adaptor - Hyd Motor	1	
64	R434036	3274-18	Screw - Soc HD 5/16-18 x 1-1/4	2	
65	R117-6706	117-6706	Clamp - Motor	1	
66	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
67	R115-7193	115-7193	Nut-HOC	2	
68	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	

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*DPA Cutting Unit - Models 04613, 04614 & 04615  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
68	R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	4	
69	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	

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