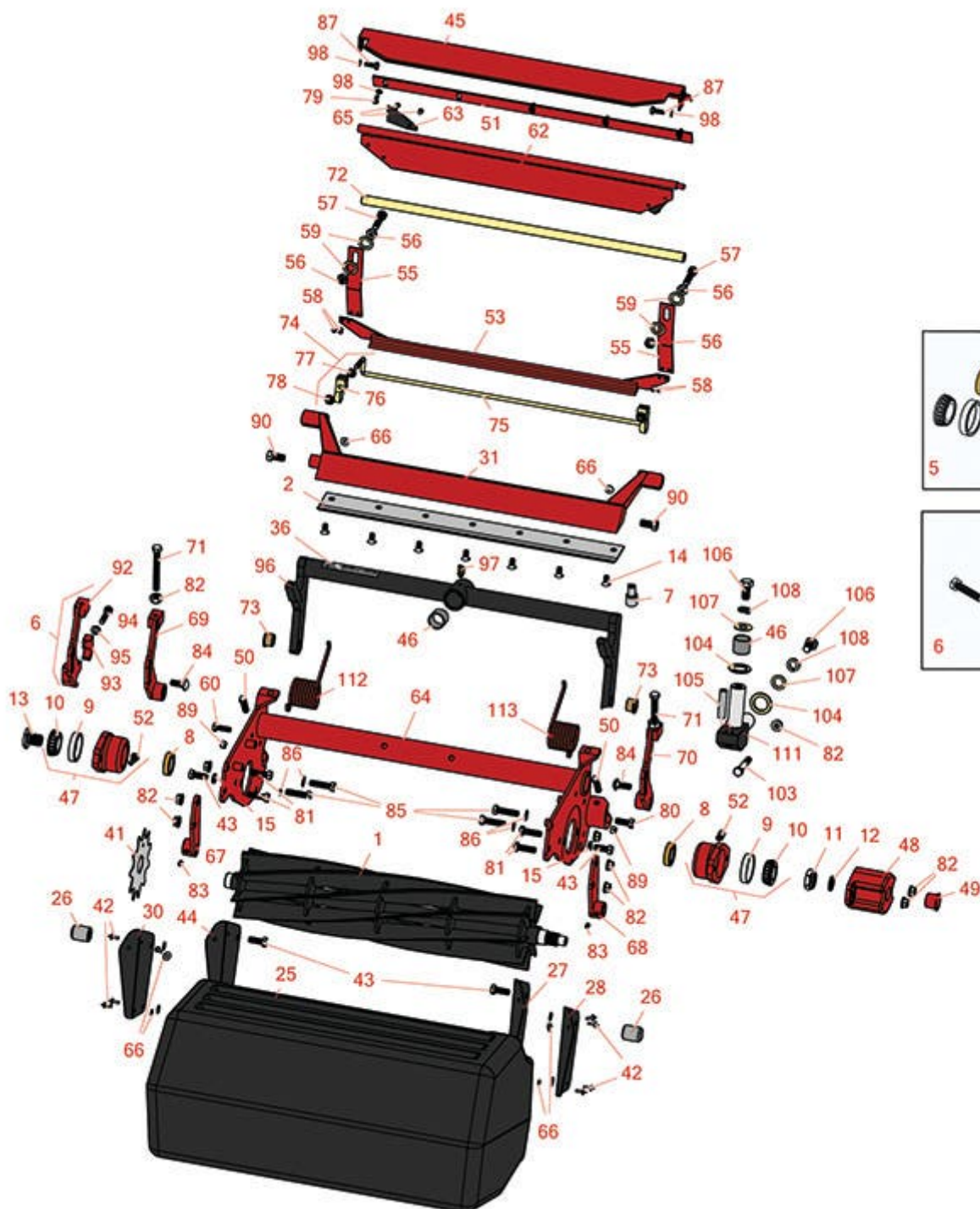




Replaces Toro Reelmaster 223D Parts

Cutting Unit
Reel & Bedknife



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Cutting Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R14-0649	14-0649	Reel - 8 Blade Heavy Duty	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R14-0659	14-0659, 57-5300	Reel - 5 Blade Heavy Duty	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	R150462	63-8610, 94-6396	Bedknife - 7 Hole Thick 5/16	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R63-8610	63-8610	Bedknife - Fairway Cut .375 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R150464		Bedknife - Super Thick 7/16	1
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R100-3350	100-3350	Bedknife - High Cut	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Overhaul Kits

5	R255-300	107-1590	Overhaul Kit - Cutting Unit	1
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Detail Description: Includes 2 ea: R253-96 Seals, R254-72 Cups, R254-94 Bearings; 1ea: R253-61 Seal, R32127-46 Locknut:

6	R150430		Bracket - Assy Quick Release	1
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Detail Description: Exclusively from R&R! This R&R bracket allows quick removal and replacement of rear rollers without removing brackets from the frame and having to reset the height of cut! Replace only L.H. bracket to use the system.:

Service Tools

7	R51-0880	51-0880	Bedknife Screw Driver Tool	0
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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available

8	R253-96	253-96	Seal - Oil Single Lip Reel	2
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
9	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
10	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
11	R32127-46	32127-46, 3296-60	Locknut	1	
12	R253-61	253-61	Seal - Oil Reel	1	
13	R10-5100	10-5100	Nut - Splined 1-1/8 Long	1	
14	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	7	
15	R3253-21	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	2	
25	R75-4010	104-8219, 75-4010	Grass Basket	1	
<i>Detail Description:
Please note: Due to excessive air freight charges, this item will be shipped ground freight.:</i>					
26	R75-3930	75-3930	Pin - Grass Basket	1	
27	R75-4040	104-8214-03, 75-4040	Support - Outer LH	1	
28	R75-4030	75-4030, 75-4030-03	Support - Inner LH	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R75-4020	75-4020	Support - RH Inner	1	
31	R10-4930	10-4930, 10-4930-01	Bed Bar	1	
36	R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1	
41	R17-1590	17-1590	Verti-Cut Blade	37	
42	R3269-28	3269-28	Rivet - Pop Grass Basket	10	
43	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
44	R75-4050	75-4050	Support - RH Outer	1	
45	R75-1840	75-1840	Shield - Grass	1	
46	R67-1750	67-1750	Bushing - 1 Long	20	
46	R67-1751	67-1751	Bushing - 1-1/2 Long	2	
47	R10-5120	10-5120	Housing - Bearing Reel	2	
<i>Detail Description: Includes R253-96 & R254-72:</i>					
48	R10-5080	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
48	R92-4080	92-4080, 93-8732	Roller End - Cap Reel Bearing Housing	1	
<i>Detail Description: Includes sensor hole:</i>					
49	R12-0460	12-0460	Caplug - End Cap	1	
50	R3243-13	3243-13	Screw - Bed Bar Adjusting	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
51	R36-7260	36-7260	Bar - Cut Off Grass Shield	1	
52	R302-40	302-13, 302-40	Fitting - Grease	2	
53	R03512	03512	Scraper - Rear Roller	1	
53	R75-1750	75-1750	Scraper - Rear Roller	1	
55	R75-1740	75-1740	Spring - Scraper	2	
56	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	4	
57	R323-50	323-50	Bolt - 3/8-16 x 1-1/2	2	
58	R3269-23	3269-23	Rivet - Scraper	4	
59	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	

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Cutting Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	R322-5	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
62	R75-1560	75-1560	Deflector - Rear	1	
63	R75-1720	75-1720	Flap - Rubber Rear Deflector	2	
64	R75-6660	75-6660	Frame	1	
65	R3269-4	3269-3, 3269-4, 3290-409	Rivet - Rear Deflector	4	
66	R3256-49	3256-49	Washer - Flat 3/16x9/16x18GA	14	
67	R75-1960	75-1960	Bracket - RH Front Roller	1	
68	R75-1980	75-1980	Bracket - LH Front Roller	1	
69	R75-1610	75-1610	Bracket - Rear HOC RH	1	
70	R75-1620	75-1620	Bracket - Rear HOC LH	1	
71	R323-49	323-49	Bolt - HOC 3/8-16 x 3 1/2	2	
72	R75-1710	75-1710	Rod - Support Cutting Unit	1	
73	R3-1506	256-287, 3-1506, 75-2160, Apr-50	Bushing - Bronze	2	
74	R92-3085	92-3085	Scraper Assy - Roller	1	
75	R92-3086	92-3086	Rod - Scraper	1	
76	R92-3087	92-3087	Bracket - Scraper	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	R32128-33	32128-33	Nut - 1/4-20 Flanged Serr	2	
78	R32128-32	32128-32	Locknut - 1/4-20 Flanged	2	
79	R32144-73	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
80	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	1	
81	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
82	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	2	
82	R321397	01-158-0480, 01-189-0616, 22-13-AJF, 22-13-AJFD, 32127-19, 32127-32, 32146-2, 32146-3, 32152-7, 32153-2, 32153-8, 3296-11, Aug-80	Nut - 3/8-16 ESNA	2	
83	R415521	32-113-AHNC, 32137-1, 3246-2, 909862P	Screw - Set - 5/16-18 x 3/8	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	R3231-2	01-157-0170, 01-173-0608, 3231-2, 3231-22, 3231-28, 900063P	Bolt - Carriage 3/8-16 x 1	2	
85	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	2	
86	R3255-9	3255-9	Washer - Lock 3/8 Ext. Star	6	
87	R321-4	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	2	
89	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	
90	R315298	217-74, 31-1070	Bolt - Bed Bar	2	
92	R150431		Bracket - Only Quick Release	1	
93	R150432		Clamp - Quick Release Bkt	1	
94	R322-7	01-150-0750, 01-150-0760, 01-178-0512, 20-28-AD, 20-28-AGD, 322-7, 3223-4	Bolt - Hex HD 5/16-18 x 1-1/2	1	
95	R446136		Washer - Lock 5/16 Zinc	1	
96	R75-1600	75-1600	Frame - Carrier Cutting Unit	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R302-60	302-60	Zerk - Grease 90 Deg.	1	
98	R3256-14	24-7-BD, 32125-2, 3256-14, 3256-51, 51-2170	Washer - 10 Flat	5	
103	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
104	R256-115	256-115	Washer - Thrust Bronze	11	
105	R32121-122	01-153-0140, 32121-122	Pin - Roll 1/2 x 2	1	
106	R325-4	01-150-0280, 01-178-0806, 01-178-0808, 20-85-AD, 20-85-AGD, 325-1, 325-2, 325-4	Bolt - Hex HD 1/2-13 x 1	6	
107	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	6	

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*Cutting Unit
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
108	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	6	
111	R75-3010-03	75-3010-03	Arm - Joint	3	
112	R83-4720-01	83-4720-01	Torsion Spring - RH	1	
113	R83-4730-01	83-4730-01	Torsion Spring - LH	1	

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