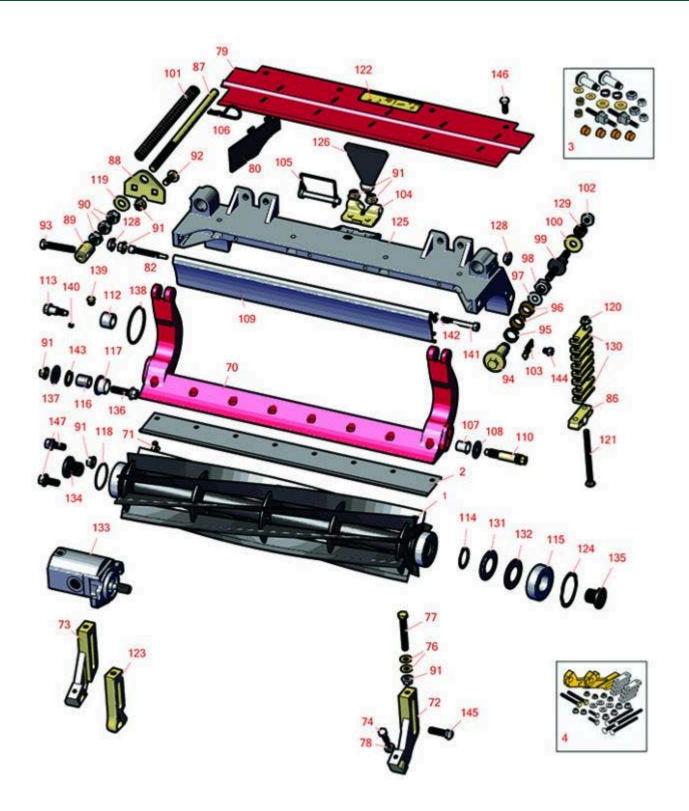




22in Cutting Unit - Model 03483, 03487 & 03488 Reel & Bedknife





R137-8427

Replaces Toro Reelmaster 3555-D Parts



22in Cutting Unit - Model 03483, 03487 & 03488 Reel & Bedknife

	n R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Reels, Lifetime Gu			'	
1	R132-7109	132-7109	Reel - 8 Blade Razor Series Radial w/Bearings and Seals 22x5	1	
	hardened to RC48 premium series be ground and precis are guaranteed ag	-51 to match the temper of a edknives. All R&R Reels are cy ion computer balanced for a gainst defects in material and	factured from a special high alloy steel and to our Razor bedknives and original equipment ylindrically ground on bearing surfaces, relieg extended bearing and reel life. R&R Products d workmanship for the life of the reel under ife from Razor reels over standard reels.:	f	
1	R137-8426	137-8426	Reel - 8 Blade Razor Radial (RR) w/Bearings and Seals 22x5	1	
	hardened to RC48 premium series be ground and precis are guaranteed ag	-51 to match the temper of a edknives. All R&R Reels are cy ion computer balanced for a gainst defects in material and	factured from a special high alloy steel and to our Razor bedknives and original equipment vlindrically ground on bearing surfaces, relieg extended bearing and reel life. R&R Products d workmanship for the life of the reel under ife from Razor reels over standard reels.:	f	
1	R131-3204	131-3204	Reel - 11 Blade Radial (RR) w/Bearings and Seals 22x5	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement bo al grinding on bearing surfa anced computer balancing e	ly crafted from premium high carbon-boron of the R&R and OEM bedknives. Each reel undergoes, followed by relief grinding for optimal ensures extended reel and bearing life. Backe brials and craftsmanship under normal use, For precision you can trust.:	goes d by	
1	R132-7112	132-7112	Reel - 11 Blade Razor Series Forward Swept w/Bearings and Seals 22x5	1	
	hardened to RC48 premium series be ground and precis are guaranteed ag	-51 to match the temper of o edknives. All R&R Reels are cy ion computer balanced for o gainst defects in material and	factured from a special high alloy steel and to our Razor bedknives and original equipment vlindrically ground on bearing surfaces, reliej extended bearing and reel life. R&R Products d workmanship for the life of the reel under ife from Razor reels over standard reels.:	f	
1	D427.0427	127.0427	Reel - 11 Blade Razor Series	4	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Forward Swept Low Drag w/Bearings and Seals 22x5

137-8427





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Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Reel - 11 Blade Razor Series

1 **R137-8429** 137-8429 Radial (RR) w/Bearings and Seals

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknives, Lifetime Guaranteed

2 **R110-4074** 110-4074 Bedknife - High Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-9096** 108-9096 Bedknife - Standard 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R110-4084** 110-4084 Bedknife - Low Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R120-1640	120-1640	Bedknife - Low Cut Extended	1	
	then hardened to R Bedknives are surfa being packaged with grind for added life.	C46-49 to match the tempe ce ground on the top and j h oil for rust prevention. Al	ctured from high carbon-boron alloy steel of our reel blades and original equipmen front edge and straightened three times bef I R&R Bedknives now have an increased from aranteed against defects in material and the part.:	t reels. ore	
R&R F	Razor Tool Steel Bed	dknives, Lifetime Guaran	teed		
2	R108-9095	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1	
	and then hardened equipment premium specially packaged grind for added life.	to RC48-51 to match the tents of the tents of the series reels. Bedknives are for rust prevention. All R&R and R&R are guater of the life of the life of	nanufactured from premium alloy tool steel emper of our Razor reel blades and original se surface ground on the top and front edge R Bedknives now have an increased front ed aranteed against defects in material and the part. You can expect up to double the l	and ge	
2	R119-4280	119-4280	Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1	
	and then hardened equipment premium specially packaged grind for added life.	to RC48-51 to match the tents of the tents of the series reels. Bedknives are for rust prevention. All R&R and R&R are guater of the life of	nanufactured from premium alloy tool steel emper of our Razor reel blades and original re surface ground on the top and front edge R Bedknives now have an increased front ed aranteed against defects in material and the part. You can expect up to double the li	and ge	
2	R137-0832	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1	
Overl	haul Kits				
3	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	0	
	•	ncl 2 ea.: R108-0015, R115 33, R3296-48 & 4 ea: R106-	-7039, R119-4155, R120-5116, R120-5118, 5344:		
4	R110-9600	110-9600	High HOC Kit	0	



Item R&R

Replaces Toro Reelmaster 3555-D Parts



Order

Qty

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OEM

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No	Part No.	Part No.	Description	Req	Quantity
	•	ludes 1 ea.: R120-0404, R 104-8300, R453011, R104-	120-0405 & 2 ea: R112-7451, R322-16, R445 -8301 & 8 ea: R106-3925:	5722	
Othe	r Parts Available				
70	R105-8095-01	105-8095-01	Bed Bar - Fits OEM Units Only	1	
70	R131-3220-03	131-3220-03	Bedbar-Aggresive - 5 Inch Reel	1	
71	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	8	
72	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits	2011 & Newer:			
73	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits	2011 & Newer:			
74	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
82	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
86	R106-3924	106-3924	Bracket - Rear Roller	2	
87	R107-2970	107-2970	Rod - Spring	1	
88	R110-4069	110-4069	Bracket	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
89	R99-8662	99-8662	Tube - Spring	1	
90	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
92	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
94	R120-5118	120-5118	Shaft - Adjuster	2	
	Detail Description: 201	12 & Newer:			
95	R120-5116	120-5116	Washer - Wave	2	
96	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
97	R108-0015	108-0015	Washer - Flat	2	
98	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
99	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
99	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
100	R119-4155	119-4155	Washer - Hardened	2	
101	R112-1725	112-1725	Spring - Compression	1	
102	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
103	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
104	R110-4058	110-4058	Bracket - Chain	1	
105	R107-7400	107-7400	Pin - Lynch	1	
106	R92-2762	92-2762	Pin - Snap	1	
107	R56-9520	56-9520	Bushing - Nyliner	2	
108	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
109	R125-2098	125-2098	Grass Shield - Rear 22" Unit	1	
110	R106-9623	106-9623	Bolt - Bedbar	2	
112	R106-9618	106-9618	Bushing - Rubber	2	
113	R107-2979	107-2979	Bolt - Shoulder	4	
114	R92-2601	92-2601	Snap Ring	2	
115	R115-3296	115-3296	Bearing	2	
116	R108-4279	108-4279	Spacer - Frame	2	
117	R93-2877	93-2877	Bushing - Flanged	2	
118	R237-68	237-68	O-Ring	2	
119	R87-7270-01	87-7270	Washer - Flat 1/2	1	
119	R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	1	





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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
119 R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	1	
120 R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
121 R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4	
122 R93-6688	93-6688	Decal - Warning	1	
122 R137-9706	137-9706	Decal- Warning	1	
123 R125-2796	125-2796	Bracket- Front HOC	2	
Detail Description: Fits 20	013 & Newer:			
124 R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
125 R107-2951	107-2951	Frame	1	
126 R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
128 R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	5	





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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
128 R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	5	
129 R120-5120	120-5120	Spring - Compression	2	
130 R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	8	
131 R127-4284	127-4284	Washer - Special	2	
132 R115-3299	115-3299	Seal- Flocked	2	
133 R120-2072	100-6426, 108-6487, 112-9200, 120-2072, 93-1375	Hydraulic Gear Motor	1	
134 R130-0063	130-0063	Insert-Threaded, 5 Inch (RH)	1	
135 R130-0064	130-0064	Insert-Threaded, 5 Inch (LH)	1	
136 R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
137 R130-8094	130-8094	Washer	2	
138 R117-8177	117-8177	O-Ring	2	
139 R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
140 R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	2	
141 R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	





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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
142 R3256-74	3256-74	Washer - Flat	1	
143 R67-9410	67-9410	Washer - Clevis Pin	1	
144 R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
145 R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
146 R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
147 R3234-11	3234-11	Bolt - Hex Washer HD	2	