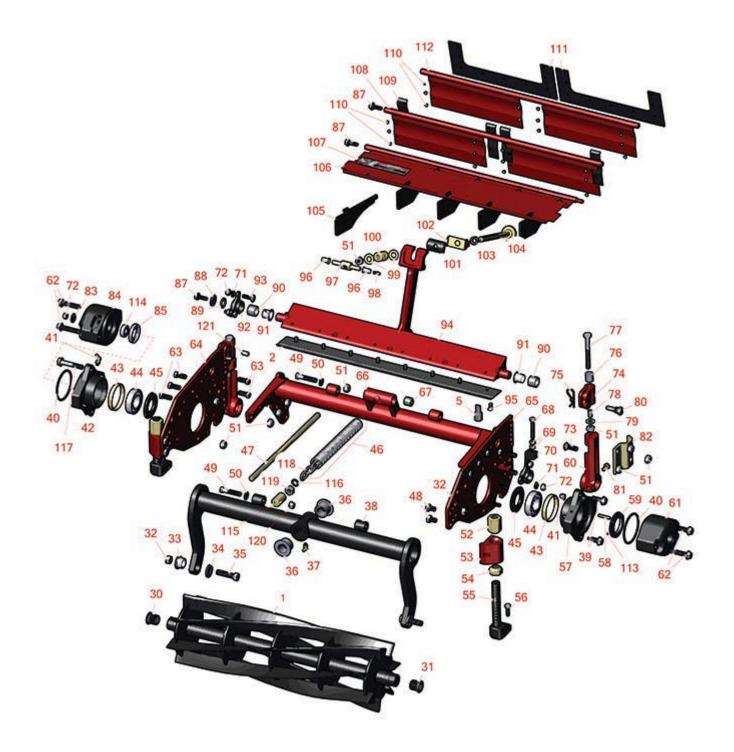


Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife

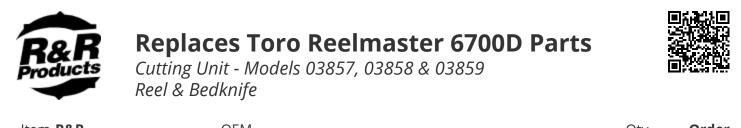




Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Ordeı Quantity		
&R	Reels, Lifetime Guo	aranteed					
1	R95-2770	95-2770	Reel - 7 Blade	1			
	steel, heat-treated precision cylindrico performance. Advo our lifetime guarai	to perfectly complement k al grinding on bearing sur inced computer balancing intee against defects in ma	rtly crafted from premium high car both R&R and OEM bedknives. Each faces, followed by relief grinding fo gensures extended reel and bearing terials and craftsmanship under no ng precision you can trust.:	reel undergoes r optimal g life. Backed by			
1	R94-4337	93-7520, 94-4337	Reel - 5 Blade	1			
	steel, heat-treated precision cylindrico performance. Advo our lifetime guarai	to perfectly complement k al grinding on bearing sur inced computer balancing intee against defects in ma	rtly crafted from premium high car both R&R and OEM bedknives. Each faces, followed by relief grinding fo gensures extended reel and bearing terials and craftsmanship under no ng precision you can trust.:	reel undergoes r optimal g life. Backed by			
1	R94-4338	93-7521, 94-4338	Reel - 11 Blade	1			
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:						
&R	Bedknives, Lifetim	e Guaranteed					
2	R93-9774	93-9774	Bedknife - 5/16	1			
	then hardened to l Bedknives are surf being packaged wi grind for added life	RC46-49 to match the tem ace ground on the top and th oil for rust prevention.	factured from high carbon-boron a per of our reel blades and original d front edge and straightened three All R&R Bedknives now have an incl uaranteed against defects in mater of the part.:	equipment reels. times before reased front edge			



	R&R	OEM		Qty	Order	
No	Part No.	Part No.	Description	Req	Quantity	
	then hardened to Bedknives are surj being packaged w	RC46-49 to match the tem face ground on the top and ith oil for rust prevention.	factured from high carbon-boron alloy stee per of our reel blades and original equipm d front edge and straightened three times b All R&R Bedknives now have an increased f Jaranteed against defects in material and	ent reels. Defore		
		er normal use for the life o				
2	R98-3994	98-3994	Bedknife - 3/8	1		
	then hardened to Bedknives are surj being packaged w grind for added lij	RC46-49 to match the tem face ground on the top and ith oil for rust prevention.	factured from high carbon-boron alloy stee per of our reel blades and original equipm d front edge and straightened three times b All R&R Bedknives now have an increased f uaranteed against defects in material and of the part.:	ent reels. Defore		
2	R104-1810	104-1810	Bedknife - High Cut	1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
Servi	ce Tools					
3	R51-0880	51-0880	Bedknife Screw Driver Tool	0		
		Easily install and remove actured with hardened allo	bed knife screws with the help of a ratchet by steel.:	with 3/8"		
Othe	r Parts Available					
30	R94-2732	94-2732	Insert - Threaded RH	1		
31	R94-2733	94-2733	Insert - Threaded LH	1		
32	R94-4307	94-4307	Nut-Hex Lock	2		
33	R93-2877	93-2877	Bushing - Flanged	2		
34	R94-2701	94-2701	Washer - Hardened	2		
35	R94-2702	94-2702	Bolt - Hex HD M12-1.75 x 50	2		



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R94-1291	94-1291	Bushing - Flanged	2	
37	R302-60	302-60	Zerk - Grease 90 Deg.	1	
38	R100-8011	100-8011, 98-7972, 98-7973, 99-2457	Carrier Frame Assy	1	
39	R33105-030	33105-030	Bolt - Hex Washer M10	4	
40	R93-9783	93-9783	O-Ring - Reel	2	
41	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
42	R93-9794	93-9794	Housing - Bearing RH	1	
43	R93-2922	93-2922, 93-9793	Ring - Wear Bearing Housing	2	
44	R93-2489	93-2489	Bearing - Reel	2	
45	R94-8908	93-2483, 94-8908	Seal - Reel	2	
46	R92-7768	86-0080, 92-7768	Spring-Compression	1	
47	R99-8661	99-8661	Rod-Spring	1	
48	R33115-016	33115-016	Bolt - Hex HD M10 x 16	4	
49	R99-8664	99-8664	Bolt - Hx HD	1	



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50 R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
51 R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	12	
52 R95-2790	95-2790	Nut - Roller Adj Long	2	
53 R95-7733	95-7733, 95-7733-01	Bracket - HOC	2	
54 R95-2789	95-2789	Nut - Roller Adj Short	2	
55 R95-2783	100-7100, 95-2783	Rod - Support Assy H.O.C.	2	
56 R57-6380	33114-025, 48-9460, 60-4540	Bolt - Hex HD M8-1.25 x 25	2	
57 R93-9795	93-9795	Housing - Bearing LH	1	



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R32121-69	119-4033, 120-8095, 32121-69	Pin - Roll 1/4 x 1-1/4	4	
R93-9786	105-6756, 93-9786, 95-2793, 99-5672	Nut - Bearing Adj Incl R3245-42	1	
R93-2904	93-2904, 93-2904-01	Bracket - Rear Roller	2	
R105-4011-03	105-4011, 105-4011-03, 94-4347, 94-4347-01, 94-4347-03	Weight - End	1	
R93-7522	93-7522	Bolt - Hx HD M10-1.5 x 90	4	
R33105-025	33105-025	Bolt - Hex HD M10-1.5 x 25	8	
R93-2981-01	93-2981, 93-2981-01	Sideplate- RH	1	
R93-2982-01	93-2982, 93-2982-01	Sideplate - LH	1	
R100-4994-01	100-4994-01, 98-7971-01	Frame-Reel	1	
R62-5510	52-2870, 62-5510	Bushing	2	
R94-3489	75-8530, 94-3489	Bolt - Hex HD M8 x 50	1	
R14M7298	104-2612, 33004-00	Nut - 8mm x 1.25 Flanged	4	
R104-2612	104-2612	Nut - 8mm x 1.25 Fl Lock	3	
R93-2512	93-2512	Hub - Pivot LH Bed Bar	1	
	Part No. R32121-69 R93-9786 R93-2904 R105-4011-03 R93-7522 R33105-025 R93-2981-01 R93-2982-01 R100-4994-01 R62-5510 R94-3489 R104-2612	Part No. Part No. R32121-69 119-4033, 120-8095, 32121-69 R93-9786 93-9786, 95-2793, 99-5672 R93-9786 93-9786, 95-2793, 99-5672 R93-2904 93-2904, 93-2904, 93-2904, 93-2904, 01 R105-4011-03 93-2904, 01 R105-4011-03 94-4347, 01, 94-4347, 01, 94-4347, 01, 94-4347, 01, 94-4347, 03 R93-7522 93-7522 R93-2981-01 93-2981, 01 R93-2981-01 93-2981, 01 R93-2982-01 93-2982, 01 R100-4994-01, 98-7971-01 93-2982, 01 R4107-298 52-2870, 62-5510 R94-3489 52-2870, 62-5510 R14M7298 104-2612, 33004-00 R104-2612 104-2612, 33004-00	Part No. Description R32121-69 119-4033, 120-8095, 32121-69 Pin - Roll 1/4 x 1-1/4 R93-9786 93-9786, 93-9786, 93-9786, 93-9786, 93-9786 Nut - Bearing Adj Incl R3245-42 R93-9786 93-2904, 93-2904-01 Bracket - Rear Roller R105-4011-03 93-2904, 93-2904-01 Bracket - Rear Roller R105-4011-03 94-4347, 94-4347,01, 94-4347,03 Weight - End R33105-025 93-7522 Bolt - Hx HD M10-1.5 x 90 R33105-025 33105-025 Bolt - Hx HD M10-1.5 x 25 R93-2981-01 93-2981, 93-2981-01 Sideplate - LH R93-2982-01 93-2982, 93-2982-01 Sideplate - LH R100-4994-01, 98-7971-01 Frame-Reel Reel R62-5510 52-2870, 62-5510 Bushing R94-3489 75-8530, 94-3489 Bolt - Hex HD M8 x 50 R14M7298 104-2612, 30004-00 Nut - 8mm x 1.25 Flanged	Part No. Part No. Description Req R32121-69 119-4033, 120-8095, 32121-69 Pin - Roll 1/4 x 1-1/4 4 R93-9786 105-6756, 93-9786, 93-9786, 93-9786 Nut - Bearing Adj Incl R3245-42 1 R93-2904 93-2904, 93-2904-01 Bracket - Rear Roller 2 R105-4011-03 93-2904, 93-2904-01 Bracket - Rear Roller 2 R93-29204 93-2904, 93-2904-01 Bracket - Rear Roller 2 R105-4011-03 93-2982, 94-4347-03 Weight - End 1 R93-7522 93-7522 Bolt - Hx HD M10-1.5 x 90 4 R33105-025 33105-025 Bolt - Hex HD M10-1.5 x 25 8 R93-2981-01 93-2981, 93-2982,01 Sideplate- RH 1 R100-4994-01 93-2982,01 Sideplate - LH 1 R100-4994-01 93-2982,01 Bushing 2 R42-5510 52-2870, 62-5510 Bushing 2 R94-3489 75-8530, 94-3489 Bolt - Hex HD M8 x 50 1 R14M7298 104-2612, 33004-00 Nut - 8mm x 1.25 Flanged 4



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
70	R100-3381	100-3381	Hub - Pivot LH Bed Bar	1	
	Detail Description: Inc	cludes R93-7501:			
71	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	4	
72	R33024-00	33024-00	Locknut - 8mm x 1.25	5	
73	R33125-030	33125-030, 93-6452	Bolt - Carriage M10 x 30	2	
74	R93-2902-01	93-2902-01	Support - HOC - Rear	2	
75	R3290-467	3290-467	Pin-Hair	2	
76	R94-4344	94-4344	Spacer	2	
77	R93-7500	93-7500	Bolt - Hx HD M10-1.5 x 90	2	
78	R93-2921	93-2921	Spring - Compression	2	
79	R93-7509	93-7509	Washer - Special	2	
80	R93-2906	93-2906	Pin - HOC	2	
81	R93-9757	93-9757	Bolt - Hex HD Nyloc M8 x 16	2	
82	R61-0910	61-0910	Bracket	2	
83	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	1	



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R310266	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	1	
84	R93-3080-03	93-3080-03	Housing, End Cap	1	
85	R253-117	253-117, 253-165	Seal - Outer Triple Lip	1	
87	R33104-020	33104-020	Bolt - Hex Washer HD	4	
88	R3256-82	3256-82	Washer - Flat	2	
89	R93-7510	93-7510	Ring - Quad RH Pivot Hub	2	
90	R93-7501	93-7501	Bushing	2	
91	R93-7502	93-7502	Bushing - Flanged Nylon	2	
92	R93-2513	93-2513	Hub - Pivot RH	1	
92	R100-3380	100-3380	Hub - Pivot RH Bed Bar	1	
	Detail Description: Inclua	les R93-7501:			
93	R94-2738	94-2738	Bolt - Carriage M8-1.25 x 25	4	
94	R99-8698	93-2854, 95-3458, 99-8698-01	Bed Bar	1	
95	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
96	R52-2890	52-2890	Bushing - Flanged	2	
97	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
98	R302-18	302-18	Zerk - Grease Press Style	1	
99	R29-8910-01	29-8910	Washer - Flat 1/2	2	



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
100 R95-0772	93-2915, 95-0772	Spring - Bed Bar Adjuster	1
101 R93-2892	93-2892	Pivot - Plastic - Bed Bar	1
102 R95-8752	93-9767, 95-8752	Arm - Spring	1
103 R93-2959	93-2959	Spacer - Bed Bar Assy	1
104 R95-8877	106-7536, 93-2957, 95-2762, 95-8877	Handle - Bed Bar Adjustment	1
105 R100-2287	100-2287	Deflector-Shield,	5
106 R98-7978	93-9761, 94-8942, 98-7978	Front Grass Shield	1
107 R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1
107 R93-6688	93-6688	Decal - Warning	1
108 R98-3998-01	98-3998, 98-3998-01	Rear Grass Shield	1
Tech Note: Fits 1998:			
109 R98-3999	98-3999	Flap-Side-Rubber	2
110 R700382	700382	Rivet - Guard	18
111 R99-5725	99-5725	Flap - Rear	2
112 R100-3369	100-3369	Grass Shield - Rear	1
Tech Note: Fits 1999:			
113 R3245-42	3245-42	Screw - Set 8/32 x 1/4	1



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
114 R93-2956	93-2956	Bearing-Ball	1
115 R99-8662	99-8662	Tube - Spring	1
116 R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	2
116 R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2
116 R87-7270-01	87-7270	Washer - Flat 1/2	2
116 R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2
116 R65-6390	65-6390	Washer - Thrust	2
117 R33105-060	33105-060	Bolt - M10-1.5 x 60 Hx HD Fl	2
118 R98-7981	98-7981	Chain - Link	1
119 R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3



Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
120 R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	3	
120 R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	3	
121 R32121-36	32121-36	Pin-Spring	4	