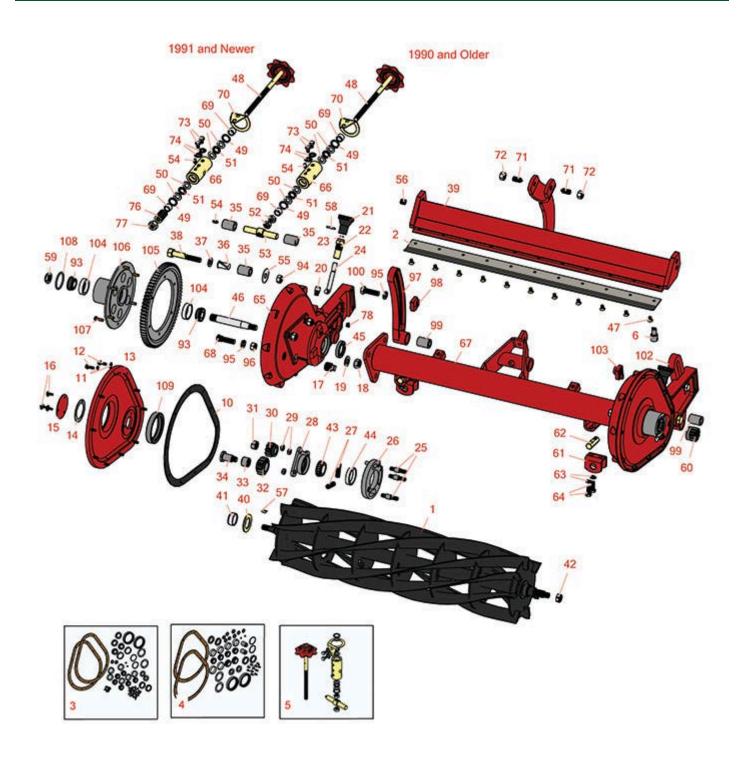




Reel & Bedknife







Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Reels, Lifetime G	uaranteed					
1	R11-6869	11-6869	Reel - 5 Blade	1			
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the to R Reels are cylindrically <u>s</u> recision computer balanc	anufactured from high carbon-boron allo emper of our bedknives and original equi ground on bearing surfaces and then reli ed for extended bearing and reel life. R&I naterial and workmanship for the life of th	ipment ef ground. R Products			
1	R11-6879	11-6879	Reel - 7 Blade	1			
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:						
1	R11-5119	11-5119, 47-4220	Reel - 11 Blade	1			
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the to R Reels are cylindrically <u>{</u> recision computer balanc	anufactured from high carbon-boron allo emper of our bedknives and original equi ground on bearing surfaces and then reli eed for extended bearing and reel life. R& naterial and workmanship for the life of th	ipment ef ground. R Products			
R&R I	Bedknives, Lifeti	me Guaranteed					
2	R150458	47-6680	Bedknife - Low Cut	1			
	then hardened to Bedknives are su being packaged of grind for added i	o RC46-49 to match the to rface ground on the top with oil for rust preventio	nufactured from high carbon-boron alloy emper of our reel blades and original equ and front edge and straightened three tin on. All R&R Bedknives now have an increas e guaranteed against defects in material of fe of the part.:	uipment reels. nes before sed front edge			
2	R49-7660	49-7660	Bedknife - High Cut	1			





Reel & Bedknife

Item R&R	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### **Overhaul Kits & Service Tools**

3 **R255-200** Overhaul Kit - Cutting Unit 0

Tech Note: Includes 20 ea.: R11-9760 Screws, R3254-17 Lockwashers; 6 ea.: R11-8960 Screws, R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R254... < Click Part# for more>:

Detail Description: Includes 20 ea.: R11-9760 Screws, R3254-17 Lockwashers; 6 ea.: R11-8960 Screws, R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R254-72 Bearing Cups, R254-94 Bearings, R3-5002 Cork Gaskets, R47-5640 Spacers, R5-1458 Gaskets:

4 **R13-3629** 13-3629 Overhaul Kit - Cutting Unit 0

Tech Note: Includes 11 ea.: R150476 Screws; 4 ea.: R254-78 Bearings, R254-79 Bearing Cups, R257-5 Thrust Washers; 2 ea.: R19-9750 Bushings, R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R2... <Click Part# for more>:

Detail Description: Includes 11 ea.: R150476 Screws; 4 ea.: R254-78 Bearings, R254-79 Bearing Cups, R257-5 Thrust Washers; 2 ea.: R19-9750 Bushings, R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R254-72 Bearing Cups, R254-94 Bearings, R257-6 Thrust Washers, R3-5002 Gaskets, R47-5640 Spacers, & R5-1458 Gaskets:

5 **R255-201** Overhaul Kit - Micro Adjustment 0

Tech Note: Includes 4 ea.: R257-5 Washers, 2 ea: R19-9750 Bushings,R253-84 Seals, R257-6 Bearings, R322-1 Bolts, R3220-12 Nuts, R3290-244 Washers, R47-4420 Spacers; 1 ea: R47-4300 Handle, R47-4400 Arm, R47-4410 Retainer, R47-4420 Spacer & R47-4510 Shaft:

Detail Description: Includes 4 ea.: R257-5 Washers, 2 ea: R19-9750 Bushings,R253-84 Seals, R257-6 Bearings, R322-1 Bolts, R3220-12 Nuts, R3290-244 Washers, R47-4420 Spacers; 1 ea: R47-4300 Handle, R47-4400 Arm, R47-4410 Retainer, R47-4420 Spacer & R47-4510 Shaft:

6 **R51-0880** 51-0880 Bedknife Screw Driver Tool 0





Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Othe	r Parts Available			
10	R3-5002	106-5409, 3-5002, Mar-97	Gasket - Cork Fits Side Case	2
11	R3254-17	3254-17	Lockwasher - 1/4 Int/Ext Star Z	20
12	R11-9760	11-9760	Screw - Hex Washer HD.	20
13	R47-4060	3-5430, 3-5440, 47-4060, 47-4060-01	Cover - Gear Housing	2
14	R5-1458	106-5408, 5-1458	Gasket - Insp Plate	2
15	R5-1460	5-1460	Cover - Inspection Plate	2
16	R11-8960	11-8960	Screw - w/Washer/Neoprene	6
17	R281-3	281-3, 30-1090, 58-7250	Plug - Pipe 1/2	2
18	R3219-10	3219-10	Nut - 9/16-18 Hex	2
19	R3256-15	3256-15	Washer - Flat 9/16 Plain USS	2
20	R302-14	302-14	Fitting - Relief	2
21	R5-1464	5-1464, 5-1464-03	Handle - Throwout	2
22	R3-3892	3-3892, Nov-30	Sleeve - Throwout	2
23	R237-21	237-21, 327-21	O-Ring	2





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
24	R3-3891	3-3891	Finger - Throwout LH	1
24	R3-3904	3-3904	Finger - Throwout RH	1
25	R3-7445	3-7445	Stud	6
26	R3-4160	3-4160	Ring - Carrier LH	1
26	R3-4170	3-4170	Ring - Carrier RH	1
27	R3-3251	3-3251	Spring	4
28	R47-4470	47-4470	Retainer - Ratchet Ring	1
28	R47-4480	47-4480	Retainer - Ratchet Ring	1
29	R3296-6	01-192-0280, 32118-2, 32127-14, 32127-15, 32146-12, 32146-6, 3296-32, 3296-6	Locknut - 3/8-24 ESNA	6
30	R5-1463	5-1463, 5-1483	Gear - Pinion	1
31	R3-8386	3-8386	Nut - Lefthand Thread	1
32	R12-1190	12-1190	Gear - Ratchet	2
33	R252-6	252-6	Bearing - Pinion Gear	2
34	R3-9116	3-9116	Stud - Ratchet Gear RH Thrd	1
34	R3-9117	3-9117	Stud - Ratchet Gear LH Thrd	1
35	R19-9750	19-9750, 68-7530	Bushing	3
36	R47-4430	47-4430	Bushing - Flanged	2
37	R47-5640	47-5640	Spacer - Rubber	2





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R47-4450	47-4450	Bolt - Shoulder	1	
38	R47-4460	47-4460	Bolt - Shoulder Eccentric	1	
39	R47-4080	47-4080, 47-4080-01	Backing Bar - Bed Knife	1	
40	R47-4260	47-4260	Slinger - Grass	2	
41	R47-4250	47-4250	Sleeve - Wear Reel	2	
42	R3296-57	3296-57	Locknut - Nylon Zinc Jam	1	
43	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
44	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
45	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2	
46	R49-4100	49-4100	Shaft - Stub Axle	2	
47	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	11	
	Detail Description: Pre	-Packaged in bags of 50:			





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11	
48	R47-4300	47-4300, 47-4300-01, 47-4310, Aug-00	Handle - Adjusting	1	
49	R253-84	253-84, 7-0044	Seal - Micro Adj.	2	
50	R257-5	257-5	Washer - Thrust	4	
51	R257-6	257-6	Bearing - Thrust	2	
52	R3220-12	3220-12	Nut - 1/2-20 LH Jam Hex	2	
53	R47-4510	47-4510	Shaft - Adjusting	1	
54	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
55	R47-4440	47-4440	Washer - Nylon	2	
56	R32148-5	32148-5	Insert - Threaded	2	
57	R3257-3	3257-3	Key - Woodruff	1	
58	R3283-1	3283-1	Pin - Drive Lock	2	





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
60	R47-4490	47-4490	Gear - Splined Pinion LH	1	
61	R37-3490	37-3490, 37-3490-01	Bracket - Drawbar	2	
62	R47-4530	47-4530	Retainer - Drawbar	2	
63	R3253-21	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	2	
64	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
65	R11-5049	11-5049, Nov-19	Case - Gear LH	1	
65	R11-5059	11-5059, Nov-09	Case - Gear RH	1	
66	R47-4410	47-4410, 47-4410-01	Retainer - Adj. Arm w/Zerk	1	
67	R11-5069	11-5069	Tube - Axle	1	
68	R17-2520	17-2520	Stud - Axle	6	
69	R47-4420	47-4420	Spacer - Adj. Sleeve SS	2	
70	R47-4400	47-4400	Arm - Spring	1	





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
71	R57-5190	32110-19, 57-5190	Screw - Adjusting	2
72	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2
73	R322-1	01-178-0504, 20-22-AD, 20-22-AGD, 322-1, 513337	Bolt - Hex HD 5/16-18 x 1/2	2
74	R3290-244	3290-244	Washer - Lock 5/16 Int-Ext	2
76	R5-4373	5-4373	Spring	1
77	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1
78	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	1
93	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	4
94	R3296-19	30-5020, 32118-3, 32127-26, 32127-41, 3296-19, 60-6530	Locknut - 1/2-20	2
95	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	6





Reel & Bedknife

Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
96 <b>R3219-5</b>	01-188-0820, 22-15-BJD, 22-15-BJKD, 3219-5	Nut - 1/2-20	6	
97 <b>R11-5089</b>	11-5089	Bracket - Roller RH	1	
98 <b>R47-4380</b>	47-4380	Nut - Roller Adj RH	1	
99 <b>R3-4010</b>	3-4010	Bushing	0	
100 <b>R325-7</b>	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	0	
102 <b>R11-5079</b>	11-5079	Bracket - Roller LH	0	
103 <b>R47-4390</b>	47-4390	Nut - Roller Adj LH	1	
104 <b>R254-79</b>	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	4	

Tech Note: Use R254-79M installation mandrel to properly install race.:

Detail Description: Use R254-79M installation mandrel to properly install race.:

105 <b>R5-1457</b>	5-1457	Gear - Main	2
106 <b>R3-4001</b>	3-4001, 95-1828	Hub - Ring Gear with Rivets	2
107 <b>R3262-3</b>	3262-3	Rivet - Ring Gear Hub	12
108 <b>R237-38</b>	237-38, 7-1393	O-Ring - Large	2





Reel & Bedknife

Item <b>R&amp;R</b>	OEM	Description	Qty	Order
No <b>Part No.</b>	Part No.		Req	Quantity
109 <b>R253-101</b>	253-101, 253-13, 253-25, 253-4, 47-4500, 84-8200	Seal - Oil Cover	2	