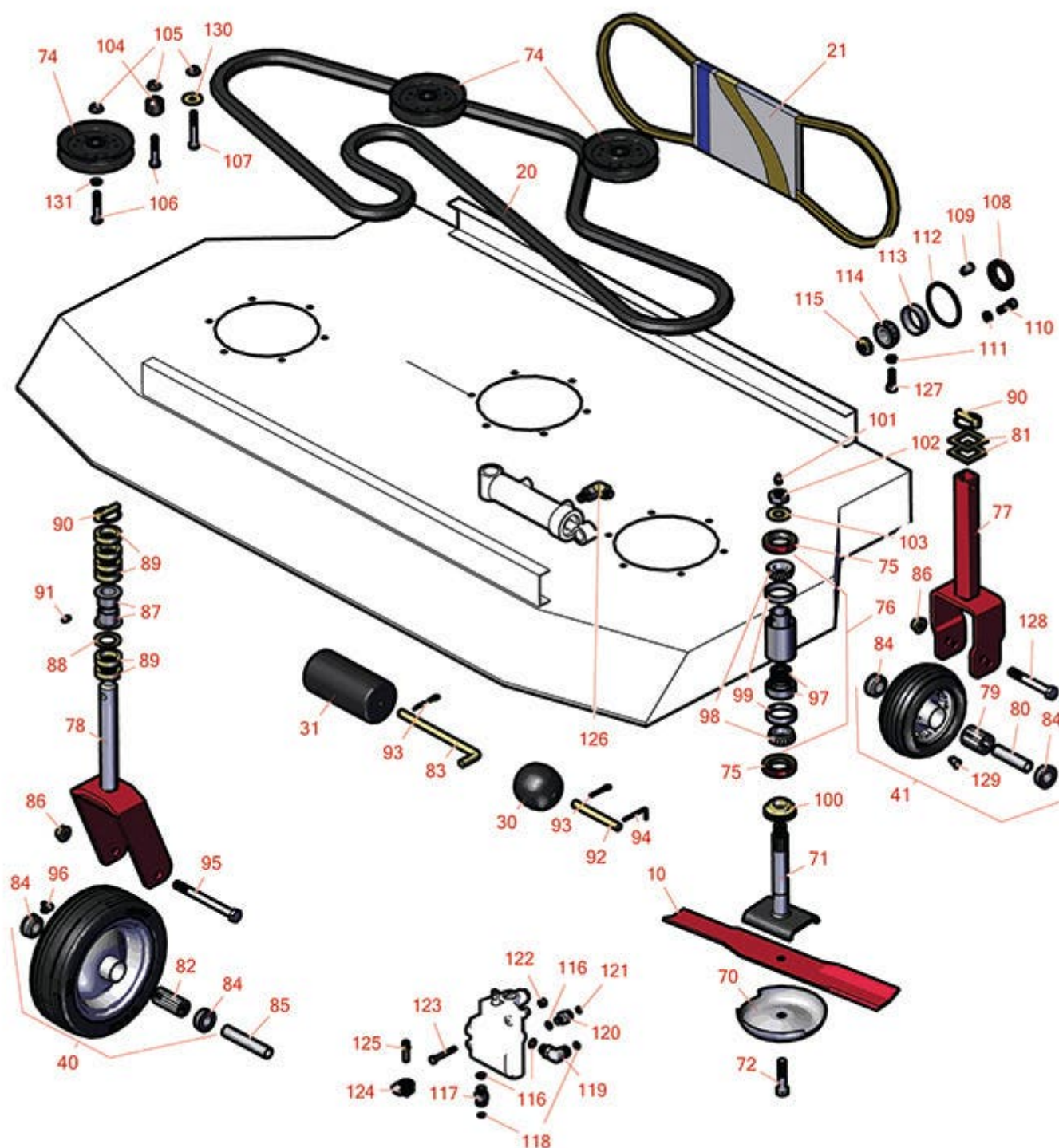




Replaces Toro Groundsmaster 322-D Parts

Rotary Decks & Attachments
88in TriFlex Deck - Model 30715



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Blades					
10	R27-0990	27-0990, 27-0990-03	Mower Blade - 18.00 Inch Standard	5	
Belts					
20	R63-1510	63-1510	Belt - Deck	1	
21	R72-3760	63-1440, 72-3760	Belt - Wing	2	
Rollers					
30	R29-4820	29-4820	Roller	2	
31	R36-1740	36-1740	Roller - Rotary Deck	1	
Wheels					
40	R92-1655	62-4330, 92-1655	Tire & Wheel - 10x3.25 HD Solid	2	
41	R63-8400	63-8400, 66-6440, 68-6850	Wheel - Rear Caster Assy	2	
<i>Detail Description: Includes: R62-5580 Bearing, R302-5 Zerk, R63-1770 Spacer & R63-8580 Bearing:</i>					
41	R93-9938	86-0020, 93-9938	Wheel Assy - Castor - Pneu 8x3.50-4	2	
Other Parts Available					
70	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	5	
71	R105-1686	105-1686, 51-3551	Shaft - Spindle	5	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R44-2200	3213-22, 44-2200	Bolt - Blade	5	
74	R63-1540-03	63-1540, 63-1540-03	Pulley - Idler	2	
75	R253-139	253-139	Seal - Spindle	10	
76	R13-5109	13-5109, 63-0030, 67-5750	Bearing - w/Spacer	5	
77	R63-1910	63-1910	Fork - Rear Caster	2	
78	R63-0730	63-0730	Caster Fork	2	
79	R63-8580	63-8580	Bearing - Roller - 1" Long	2	
80	R63-1770	63-1770	Bushing - Spanner Rear	2	
81	R63-0960	63-0960	Spacer - Sq. Rear Castor Fork	4	
82	R21-3850	21-3850, R&R ONLY	Bearing - Wheel	2	
82	R62-5570	62-5570	Bearing - Castor Wheel	2	
83	R63-0850	63-0850	Shaft - Roller	1	
84	R62-5580	62-5530, 62-5580	Bearing - Flanged - Caster	8	
85	R62-4340	62-4340	Bushing - Spanner Front	2	
86	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	2	
87	R94-1291	94-1291	Bushing - Flanged	4	
87	R28-9290	28-9290	Bushing - Steel Castor	4	
88	R3-6781	3-6781	Washer - Thrust - Castor Wheel	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
89	R63-0070	26-1580, 63-0070	Spacer - 1/2 HOC	12	
90	R3290-384	3290-384	Pin - Lynch Heavy Duty	4	
91	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
92	R57-0680	57-0680	Shaft - Roller - 4-1/4	2	
93	R3272-11	01-151-0010, 01-151-0040, 28-18-D, 28-28-D, 3211-72, 3272-11	Pin - Cotter	2	
94	R57-0690	57-0690	Pin - Roller Shaft	2	
95	R325-22	01-150-0650, 01-178-0844, 325-21, 325-22	Bolt - Hx HD 1/2-13 x 5 1/2	2	
96	R302-40	302-13, 302-40	Fitting - Grease	2	
97	R46-8530	27-0960, 46-8530	Bearing - Set with Rings/Spacers	5	

Detail Description: Includes 2 ea: R254-72 Bearings, R254-94 Cones, Spacers & Rings:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
98	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	10	
99	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	10	
100	R27-0950	27-0950	Spacer - Bearing	5	
101	R471219	30-8360, 302-2, 302-24, 302-31, 302-52	Zerk - Grease	5	
101	R700415	302-2	Zerk - Grease 1/8 PTF 45 Deg	5	
102	R444742	32146-20, 9150906, 915090P	Nut - 3/4-16 Gripco Centerlock	5	
103	R7-4150	7-4150	Washer	5	
104	R23-2270	23-2270	Bushing-Rubber	1	
105	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	18	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106	R323-10	01-150-0680, 01-178-0616, 100-6663, 100-8320, 1489, 20-51-AD, 20-51-AGD, 3224-6, 323-10, 323-35, 908336	Bolt - Hex HD 3/8-16 x 2	2	
107	R400274	01-178-0626, 112-7161, 3224-11, 400274	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	1	
108	R253-137	253-137	Seal - Gear Box	2	
109	R302-14	302-14	Fitting - Relief	1	
110	R3274-7	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	5	
111	R3253-21	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	10	
112	R237-97	237-97	O-Ring - Gear Box	2	
113	R254-90	21-6120, 21-6430, 21-8390, 254-90, 32-8180	Tapered Bearing Cup	4	
114	R254-91	254-91	Tapered Bearing Cone	4	
115	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	

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Replaces Toro Groundsmaster 322-D Parts

*Rotary Decks & Attachments
88in TriFlex Deck - Model 30715*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
115	R116-7306		Hex Nut - 3/4-16 with Nyloc	2	
116	R237-42	237-42, 31-4160	O-Ring	8	
117	R340-2	340-2, 60-1920	Hydraulic Fitting - Striaight	2	
118	R237-22	107-8844, 237-22, 237-78	O-Ring	4	
119	R340-77	340-100, 340-77, 95-7889	Hydraulic Fitting	1	
120	R340-1	340-1, 88-1380	Hydraulic Fitting	2	
121	R237-21	237-21, 327-21	O-Ring	2	
122	R32152-4	32152-4	Locknut - 1/4-20 All Metal	7	
123	R400120	01-150-0990, 01-178-0416, 02-150-0990, 321-11, 3222-4, 33114-010, 33114-060, 513327, 908470	Bolt - Hex HD 1/4-20 x 2	2	
124	R2412-36	2210-87, 2412-36, 31-9140, 93-5818, 99-0772	Clamp - Hose 1/2	6	
125	R304-73	304-73, 307-73, 353-973	Connector-Hose	2	
126	R340-82	340-82	Fitting - 90 Deg	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
127	R3274-1	3274-1	Bolt - 3/8-16 x 1 1/4 Soc HD Cap	5	
128	R325-17	01-150-0640, 01-150-0850, 01-178-0832, 01-178-0836, 20-97-AGD, 325-17, 325-18, 48-9260	Bolt - Hex Head	2	
129	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
130	R63-8410	53-6380, 63-4810, 63-8410	Washer - Isolator Bushing	2	
131	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	6	

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