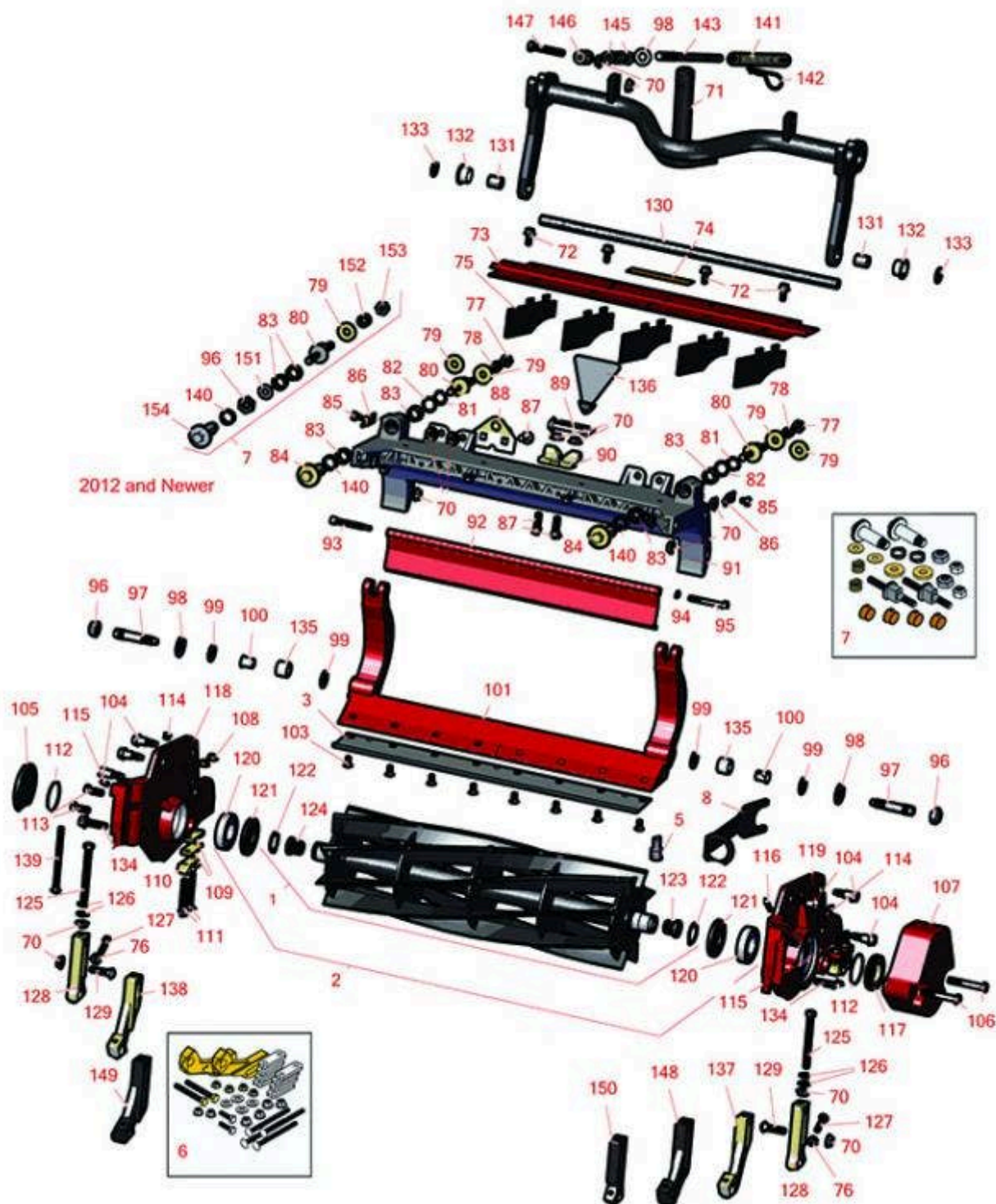




# Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



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# Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                  |          |                            |   |  |
|---|------------------|----------|----------------------------|---|--|
| 1 | <b>R127-2077</b> | 127-2077 | Reel - 5 Blade Radial 22x7 | 1 |  |
|---|------------------|----------|----------------------------|---|--|

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |  |                                                     |   |  |
|---|------------------|--|-----------------------------------------------------|---|--|
| 1 | <b>R133-8209</b> |  | Reel - 5 Blade Razor Series<br>Radial Low Drag 22x7 | 1 |  |
|---|------------------|--|-----------------------------------------------------|---|--|

*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

|   |                  |          |                     |   |  |
|---|------------------|----------|---------------------|---|--|
| 1 | <b>R107-3264</b> | 107-3264 | Reel - 8 Blade 22x7 | 1 |  |
|---|------------------|----------|---------------------|---|--|

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |          |                     |   |  |
|---|------------------|----------|---------------------|---|--|
| 1 | <b>R108-9073</b> | 108-9073 | Reel - 8 Blade 22x7 | 1 |  |
|---|------------------|----------|---------------------|---|--|

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                  |          |                                        |   |  |
|---|------------------|----------|----------------------------------------|---|--|
| 1 | <b>R127-2084</b> | 127-2084 | Reel - 8 Blade Radial Low Drag<br>22x7 | 1 |  |
|---|------------------|----------|----------------------------------------|---|--|

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>R117-0980</b> | 117-0980 | Reel - 11 Blade 22x7 | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>R108-9074</b> | 108-9074 | Reel - 11 Blade 22x7 | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                                      |   |
|---|------------------|----------|--------------------------------------|---|
| 1 | <b>R127-2085</b> | 127-2085 | Reel - 11 Blade Radial Low Drag 22x7 | 1 |
|---|------------------|----------|--------------------------------------|---|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                  |          |                                                          |   |
|---|------------------|----------|----------------------------------------------------------|---|
| 1 | <b>R127-0294</b> | 127-0294 | Reel - 11 Blade Razor Series Forward Swept Low Drag 22x7 | 1 |
|---|------------------|----------|----------------------------------------------------------|---|

*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682  
Reel & Bedknife



| Item No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | R&R Part No.     | OEM Part No. | Description                                                                      | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|--------------|----------------------------------------------------------------------------------|---------|----------------|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>R137-8437</b> | 137-8437     | Reel - 5 Blade Razor Series<br>Radial Low Drag (RR)<br>w/Bearings and Seals 22x7 | 1       |                |
| <i>Detail Description: R&amp;R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:</i> |                  |              |                                                                                  |         |                |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>R137-8432</b> | 137-8432     | Reel - 8 Blade Radial<br>w/Bearings and Seals 22x7                               | 1       |                |
| <i>Detail Description: R&amp;R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&amp;R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&amp;R Reels deliver unmatched durability and cutting precision you can trust.:</i>            |                  |              |                                                                                  |         |                |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>R137-8438</b> | 137-8438     | Reel - 8 Blade Razor Series<br>Radial Low Drag (RR)<br>w/Bearings and Seals 22x7 | 1       |                |
| <i>Detail Description: R&amp;R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:</i> |                  |              |                                                                                  |         |                |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>R133-8211</b> | 133-8211     | Reel - 8 Blade Razor Series<br>Radial w/Bearings and Seals<br>22x7               | 1       |                |
| <i>Detail Description: R&amp;R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:</i> |                  |              |                                                                                  |         |                |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>R137-8433</b> | 137-8433     | Reel - 11 Blade Radial<br>w/Bearings and Seals 22x7                              | 1       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                  |          |                                                                                           |   |  |
|---|------------------|----------|-------------------------------------------------------------------------------------------|---|--|
| 2 | <b>R137-8439</b> | 137-8439 | Reel - 11 Blade Razor Series<br>Forward Swept Low Drag (Fsr)<br>w/Bearings and Seals 22x7 | 1 |  |
|---|------------------|----------|-------------------------------------------------------------------------------------------|---|--|

*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

### R&R Bedknives, Lifetime Guaranteed

|   |                  |          |                     |   |  |
|---|------------------|----------|---------------------|---|--|
| 3 | <b>R108-9096</b> | 108-9096 | Bedknife - Standard | 1 |  |
|---|------------------|----------|---------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                  |          |                    |   |  |
|---|------------------|----------|--------------------|---|--|
| 3 | <b>R110-4084</b> | 110-4084 | Bedknife - Low Cut | 1 |  |
|---|------------------|----------|--------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                  |          |                             |   |  |
|---|------------------|----------|-----------------------------|---|--|
| 3 | <b>R120-1640</b> | 120-1640 | Bedknife - Low Cut Extended | 1 |  |
|---|------------------|----------|-----------------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|   |                  |          |                     |   |  |
|---|------------------|----------|---------------------|---|--|
| 3 | <b>R110-4074</b> | 110-4074 | Bedknife - High Cut | 1 |  |
|---|------------------|----------|---------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

|   |                  |                       |                                              |   |  |
|---|------------------|-----------------------|----------------------------------------------|---|--|
| 3 | <b>R108-9095</b> | 108-9095,<br>137-0833 | Bedknife - Razor Tool Steel -<br>22 High Cut | 1 |  |
|---|------------------|-----------------------|----------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

|   |                  |                                    |                                                  |   |  |
|---|------------------|------------------------------------|--------------------------------------------------|---|--|
| 3 | <b>R137-0832</b> | 125-2771,<br>127-7132,<br>137-0832 | Bedknife - Razor Tool Steel -<br>3/8 x 22 Lowcut | 1 |  |
|---|------------------|------------------------------------|--------------------------------------------------|---|--|

|   |                  |          |                                                    |   |  |
|---|------------------|----------|----------------------------------------------------|---|--|
| 3 | <b>R119-4280</b> | 119-4280 | Bedknife - Razor Tool Steel -<br>22 x 3/8 Extended | 1 |  |
|---|------------------|----------|----------------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

### Overhaul Kits & Service Tools

|   |                 |         |                            |   |  |
|---|-----------------|---------|----------------------------|---|--|
| 5 | <b>R51-0880</b> | 51-0880 | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|---------|----------------------------|---|--|

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:*

|   |                  |          |              |   |  |
|---|------------------|----------|--------------|---|--|
| 6 | <b>R110-9600</b> | 110-9600 | High HOC Kit | 1 |  |
|---|------------------|----------|--------------|---|--|

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Includes 1 ea.: R120-0404, R120-0405 & 2 ea: R112-7451, R322-16, R445722 & 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea: R106-3925:*

|   |                  |          |                               |   |
|---|------------------|----------|-------------------------------|---|
| 7 | <b>R120-7230</b> | 120-7230 | Overhaul Kit - Fits DPA Units | 1 |
|---|------------------|----------|-------------------------------|---|

*Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:*

|   |                  |          |                                 |   |
|---|------------------|----------|---------------------------------|---|
| 8 | <b>R117-0975</b> | 117-0975 | Tool- Reel Bearing Installation | 1 |
|---|------------------|----------|---------------------------------|---|

### Other Parts Available

|    |                  |                                   |                             |   |
|----|------------------|-----------------------------------|-----------------------------|---|
| 70 | <b>R32128-43</b> | 30-8990,<br>32128-43,<br>3290-357 | Nut - Flanged Whiz - 3/8-16 | 7 |
|----|------------------|-----------------------------------|-----------------------------|---|

|    |                  |          |                       |   |
|----|------------------|----------|-----------------------|---|
| 70 | <b>R32128-40</b> | 32128-40 | Nut- 3/8-16 Hx Flange | 7 |
|----|------------------|----------|-----------------------|---|

|    |                  |          |                    |   |
|----|------------------|----------|--------------------|---|
| 71 | <b>R107-7433</b> | 107-7433 | Carrier Frame Assy | 1 |
|----|------------------|----------|--------------------|---|

|    |                |                    |                                  |   |
|----|----------------|--------------------|----------------------------------|---|
| 72 | <b>R3234-5</b> | 3234-5,<br>62-3310 | Bolt - 5/16-18x3/4 Hx Ser Was HD | 4 |
|----|----------------|--------------------|----------------------------------|---|

|    |                  |          |                      |   |
|----|------------------|----------|----------------------|---|
| 73 | <b>R107-2996</b> | 107-2996 | Grass Shield - Front | 1 |
|----|------------------|----------|----------------------|---|

|    |                 |         |                 |   |
|----|-----------------|---------|-----------------|---|
| 74 | <b>R93-6688</b> | 93-6688 | Decal - Warning | 1 |
|----|-----------------|---------|-----------------|---|

|    |                  |          |           |   |
|----|------------------|----------|-----------|---|
| 75 | <b>R110-1706</b> | 110-1706 | Deflector | 5 |
|----|------------------|----------|-----------|---|

|    |                |                                               |                       |   |
|----|----------------|-----------------------------------------------|-----------------------|---|
| 76 | <b>R445722</b> | 30-8980,<br>32128-2,<br>32128-20,<br>32128-20 | Nut - Serrated Washer | 4 |
|----|----------------|-----------------------------------------------|-----------------------|---|

|    |                  |                       |                          |   |
|----|------------------|-----------------------|--------------------------|---|
| 77 | <b>R33025-00</b> | 32025-00,<br>33025-00 | Locknut - 10mm x 1.5 Jam | 2 |
|----|------------------|-----------------------|--------------------------|---|

|    |                 |         |                            |   |
|----|-----------------|---------|----------------------------|---|
| 78 | <b>R99-3755</b> | 99-3755 | Spring - Bed Bar Adjusting | 2 |
|----|-----------------|---------|----------------------------|---|

|    |                 |         |                           |   |
|----|-----------------|---------|---------------------------|---|
| 79 | <b>R99-2098</b> | 99-2098 | Washer - Bed Bar Adjuster | 2 |
|----|-----------------|---------|---------------------------|---|

*Tech Note: Up to 2012:*

|    |                  |          |                   |   |
|----|------------------|----------|-------------------|---|
| 79 | <b>R119-4155</b> | 119-4155 | Washer - Hardened | 2 |
|----|------------------|----------|-------------------|---|

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No                             | R&R Part No.        | OEM Part No.                                               | Description                                 | Qty Req | Order Quantity |
|-------------------------------------|---------------------|------------------------------------------------------------|---------------------------------------------|---------|----------------|
| <i>Tech Note: 2012 &amp; Newer:</i> |                     |                                                            |                                             |         |                |
| 80                                  | <b>R99-2096</b>     | 99-2096                                                    | Screw - Bed Bar Adjustment - M10 Thrd 1 End | 2       |                |
| <i>Tech Note: Up to 2012:</i>       |                     |                                                            |                                             |         |                |
| 80                                  | <b>R115-7039</b>    | 115-7039                                                   | Screw - Adjuster - Bedbar                   | 2       |                |
| <i>Tech Note: 2012 &amp; Newer:</i> |                     |                                                            |                                             |         |                |
| 81                                  | <b>R32120-93</b>    | 32120-93                                                   | Snap Ring - HD                              | 2       |                |
| 82                                  | <b>R106-5335</b>    | 106-5335                                                   | Wave Washer - Reel Adjusting                | 2       |                |
| 83                                  | <b>R106-5344</b>    | 106-5344                                                   | Bushing - Flanged and Keyed                 | 4       |                |
| 84                                  | <b>R106-5363</b>    | 106-5363                                                   | Shaft - Adjusting - Bed Bar - Stainless     | 2       |                |
| <i>Tech Note: Up to 2012:</i>       |                     |                                                            |                                             |         |                |
| 85                                  | <b>R114-9396</b>    | 114-9396,<br>119-4067                                      | Bolt - Hex HD 5/16-18 x 3/8                 | 2       |                |
| 85                                  | <b>R322-26</b>      | 322-26                                                     | Bolt - Hx HD 5/16-18 x 3/8                  | 2       |                |
| 86                                  | <b>R99-2097</b>     | 99-2097                                                    | Detent - Bed Bar Adjuster                   | 2       |                |
| 87                                  | <b>R3231-25</b>     | 01-173-0610,<br>30-9970,<br>3231-25,<br>3231-3,<br>900064P | Bolt - Carriage 3/8-16 x 1-1/4              | 4       |                |
| 88                                  | <b>R110-4069</b>    | 110-4069                                                   | Bracket                                     | 1       |                |
| 89                                  | <b>R107-7400</b>    | 107-7400                                                   | Pin - Lynch                                 | 1       |                |
| 90                                  | <b>R110-4058</b>    | 110-4058                                                   | Bracket - Chain                             | 1       |                |
| 91                                  | <b>R107-3258</b>    | 107-3258                                                   | Frame                                       | 1       |                |
| 92                                  | <b>R107-7779-01</b> | 107-7779-01                                                | Grass Shield Assy - Rear                    | 1       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                | Description                       | Qty Req | Order Quantity |
|---------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 93      | R107-7773    | 107-7773                                                                                                                                    | Bolt - Soc HD Cap 5/16-18 x 2-1/2 | 1       |                |
| 94      | R3256-74     | 3256-74                                                                                                                                     | Washer - Flat                     | 1       |                |
| 95      | R322-14      | 01-150-0830,<br>01-178-0524,<br>30-8900,<br>322-14                                                                                          | Bolt - Hex HD 5/16-18 x 3 GR5     | 1       |                |
| 96      | R3296-33     | 3296-33                                                                                                                                     | Locknut - 5/8-18 ESNA Jam         | 2       |                |
| 97      | R106-9623    | 106-9623                                                                                                                                    | Bolt - Bedbar                     | 2       |                |
| 98      | R453017      | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270 | Washer - Flat 1/2                 | 2       |                |
| 98      | R455012      | 3256-26,<br>41-8440                                                                                                                         | Washer - Flat 1/2 x 3/4           | 1       |                |
| 98      | R87-7270-01  | 87-7270                                                                                                                                     | Washer - Flat 1/2                 | 1       |                |
| 99      | R61-1950     | 61-1950                                                                                                                                     | Washer - Nylon - Bed Bar          | 4       |                |
| 100     | R56-9520     | 56-9520                                                                                                                                     | Bushing - Nyliner                 | 2       |                |
| 101     | R107-3273-01 | 107-3273-01                                                                                                                                 | Bed Bar - Fits OEM Units Only     | 1       |                |
| 101     | R150904      |                                                                                                                                             | Bed Bar - Fits R&R Units Only     | 1       |                |
| 103     | R150476      | 3-3816,<br>3-6462,<br>57-4910                                                                                                               | Screw - Bedknife 5/16-18 x 5/8    | 8       |                |
| 104     | R107-2979    | 107-2979                                                                                                                                    | Bolt - Shoulder                   | 6       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682  
Reel & Bedknife



| Item No | R&R Part No.        | OEM Part No.                                                                                                          | Description                         | Qty Req | Order Quantity |
|---------|---------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------|---------|----------------|
| 105     | <b>R94-2703</b>     | 94-2703                                                                                                               | Plug - Plastic Spindle Housing      | 1       |                |
| 106     | <b>R101526</b>      | 01-150-0970,<br>01-178-0620,<br>20-53-AGD,<br>321-11,<br>3224-8,<br>323-11,<br>323-12,<br>323-31,<br>323-4,<br>323-47 | Bolt - Hex HD 3/8-16 x 2-1/2<br>GR5 | 2       |                |
| 107     | <b>R108-4269-01</b> | 108-4269-01                                                                                                           | Weight                              | 1       |                |
| 108     | <b>R104-8300</b>    | 104-8300,<br>104-8300 ,<br>119-4041                                                                                   | Locknut - 5/16-18 Flanged<br>Y/Zinc | 4       |                |
| 109     | <b>R106-3925</b>    | 106-3925                                                                                                              | Shim - 1/4 - Rear Roller HOC        | 4       |                |
| 110     | <b>R106-3924</b>    | 106-3924                                                                                                              | Bracket - Rear Roller               | 2       |                |
| 111     | <b>RP17609-2</b>    | 106-9758,<br>3230-7                                                                                                   | Bolt - Carriage 5/16-18 x 1-1/2     | 4       |                |
| 112     | <b>R112-6967</b>    | 112-6967                                                                                                              | O-Ring                              | 2       |                |
| 113     | <b>R323-6</b>       | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332        | Bolt - Hex HD 3/8-16 x 1 GR5<br>YZ  | 2       |                |
| 114     | <b>R170714</b>      | 302-34,<br>302-39,<br>62-3520                                                                                         | Fitting - Pressure Relief           | 2       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                           | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|---------|----------------|
| 115     | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                      | 2       |                |
| 116     | R107-7447    | 107-7447                                                                                                                                       | Set Screw - 1/4 x 1-1/4 Sq HD         | 1       |                |
| 117     | R107-2954    | 107-2954                                                                                                                                       | Nut - Bearing Adjuster                | 1       |                |
| 118     | R108-9083    | 108-9083                                                                                                                                       | Side Plate - RH - Fits OEM Units Only | 1       |                |
| 118     | R150903      |                                                                                                                                                | Side Plate - RH - Fits R&R Units Only | 1       |                |
| 119     | R108-9082    | 108-9082                                                                                                                                       | Side Plate - LH - Fits OEM Units Only | 1       |                |
| 119     | R150902      |                                                                                                                                                | Side Plate - LH - Fits R&R Units Only | 1       |                |
| 120     | R93-2489     | 93-2489                                                                                                                                        | Bearing - Reel                        | 2       |                |
| 121     | R107-4028    | 105-6757,<br>107-4028                                                                                                                          | Seal - Grease                         | 2       |                |
| 122     | R92-2601     | 92-2601                                                                                                                                        | Snap Ring                             | 2       |                |
| 123     | R107-3276    | 107-3276                                                                                                                                       | Insert - Threaded - LH - 9 Tooth      | 1       |                |
| 124     | R107-3275    | 107-3275                                                                                                                                       | Insert - Threaded - RH - 9 Tooth      | 1       |                |
| 125     | R107-4026    | 107-4026                                                                                                                                       | Bolt - Hex Tap 3/8-16 x 3-3/4         | 2       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                       | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 126     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc      | 4       |                |
| 127     | R322-16      | 322-16,<br>Apr-00                                                                                                                                                                                                                                                                                                              | Bolt - Hex HD 5/16-18 x 1-1/8     | 2       |                |
| 128     | R107-2952    | 107-2952                                                                                                                                                                                                                                                                                                                       | Bracket - Front Roller            | 2       |                |
| 129     | R3231-4      | 01-157-0440,<br>01-173-0612,<br>3231-4                                                                                                                                                                                                                                                                                         | Bolt - Carriage 3/8-16 x 1-1/2    | 2       |                |
| 130     | R108-4284    | 108-4284                                                                                                                                                                                                                                                                                                                       | Shaft - Support                   | 1       |                |
| 131     | R108-4279    | 108-4279                                                                                                                                                                                                                                                                                                                       | Spacer - Frame                    | 2       |                |
| 132     | R93-2877     | 93-2877                                                                                                                                                                                                                                                                                                                        | Bushing - Flanged                 | 2       |                |
| 133     | R67-9410     | 67-9410                                                                                                                                                                                                                                                                                                                        | Washer - Clevis Pin               | 1       |                |
| 134     | R3234-19     | 3234-19                                                                                                                                                                                                                                                                                                                        | Bolt - Hex Washer<br>3/8-16x1-3/4 | 2       |                |

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DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No                                           | R&R Part No.        | OEM Part No.                       | Description                  | Qty Req | Order Quantity |
|---------------------------------------------------|---------------------|------------------------------------|------------------------------|---------|----------------|
| 135                                               | <b>R106-9618</b>    | 106-9618                           | Bushing - Rubber             | 2       |                |
| 136                                               | <b>R110-4088-03</b> | 110-4088-03,<br>119-8010-03        | Kickstand                    | 1       |                |
| 137                                               | <b>R108-4213</b>    | 108-4213                           | Bracket- HOC - LH - Groomer  | 1       |                |
| 138                                               | <b>R108-4214</b>    | 108-4214                           | Bracket-HOC - RH - Groomer   | 1       |                |
| 139                                               | <b>R106-9758</b>    |                                    | Bolt - Carriage 5/16x4       | 4       |                |
| 140                                               | <b>R120-5116</b>    | 120-5116                           | Washer - Wave                | 2       |                |
| <i>Tech Note: 2012 &amp; Newer:</i>               |                     |                                    |                              |         |                |
| 141                                               | <b>R110-4079</b>    | 110-4079                           | Spring                       | 1       |                |
| 142                                               | <b>R92-2762</b>     | 92-2762                            | Pin - Snap                   | 1       |                |
| 143                                               | <b>R115-2007</b>    | 107-7437,<br>115-2007              | Rod - Spring                 | 1       |                |
| 145                                               | <b>R443818</b>      | 01-191-0813,<br>3218-18,<br>3218-5 | Nut - 1/2-13 Hex Jam Zinc    | 3       |                |
| 146                                               | <b>R99-8662</b>     | 99-8662                            | Tube - Spring                | 1       |                |
| 147                                               | <b>R104-3396</b>    | 104-3396                           | Bolt - Hex HD 3/8-16 x 2-1/4 | 1       |                |
| 148                                               | <b>R120-0404</b>    | 120-0404                           | Bracket- High HOC - LH       | 1       |                |
| <i>Detail Description: Fits 2011 &amp; Newer:</i> |                     |                                    |                              |         |                |
| 149                                               | <b>R120-0405</b>    | 120-0405                           | Bracket - High HOC - RH      | 1       |                |
| <i>Detail Description: Fits 2011 &amp; Newer:</i> |                     |                                    |                              |         |                |
| 150                                               | <b>R125-2796</b>    | 125-2796                           | Bracket- Front HOC           | 2       |                |
| <i>Detail Description: Fits 2013 &amp; Newer:</i> |                     |                                    |                              |         |                |
| 151                                               | <b>R108-0015</b>    | 108-0015                           | Washer - Flat                | 2       |                |

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DPA Cutting Unit - Models 03681 & 03682

Reel & Bedknife



| Item No                                      | R&R Part No.     | OEM Part No.                                 | Description            | Qty Req | Order Quantity |
|----------------------------------------------|------------------|----------------------------------------------|------------------------|---------|----------------|
| 152                                          | <b>R120-5120</b> | 120-5120                                     | Spring - Compression   | 2       |                |
| 153                                          | <b>R3296-48</b>  | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48 | Locknut - 7/16-14 ESNA | 2       |                |
| 154                                          | <b>R120-5118</b> | 120-5118                                     | Shaft - Adjuster       | 2       |                |
| <i>Detail Description: 2012 &amp; Newer:</i> |                  |                                              |                        |         |                |

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